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ULTRA HIGH PURITY GAS SYSTEM

Gas Control Solutions

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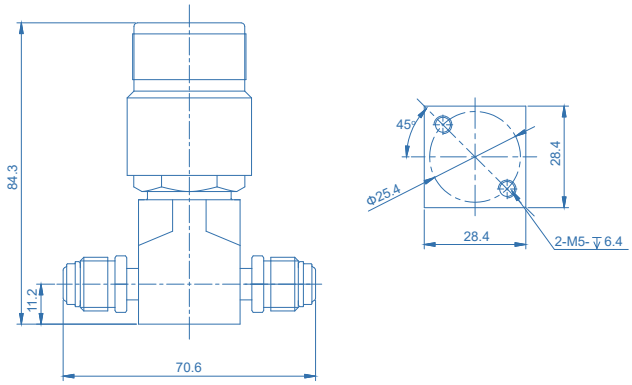
VIGOUR

Single Stage Pressure Regulator
VSR-50UB Series

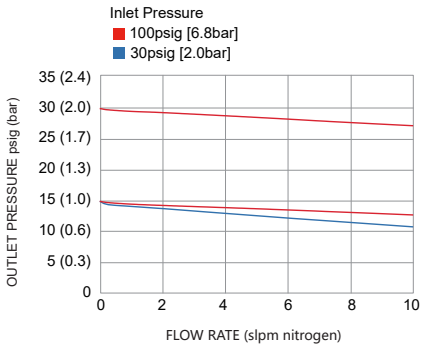
Product Feature

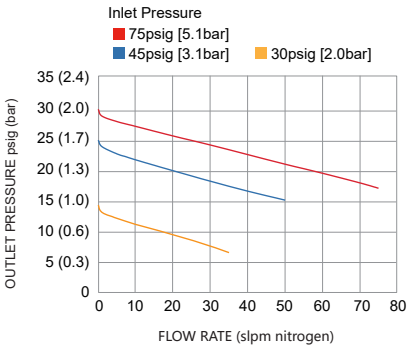
- Single-stage pressure regulator
- 10μin. Ra surface finish (25μin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 15 slpm (standard), to 30 slpm (optional)
- 100% helium-leak-tested

Dimensions (mm)



Flowchart





Technical Data

Type:	single-stage
Inlet pressure P1:	150 psig (10bar)
Outlet pressure P2:	Vac to 10/30/60/100 psig (0.7/2/4/7bar)
Surface finish:	10μin Ra (25μin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Temperature range:	-40℉ to +160℉ (-40℃ to +71℃)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.06 (Cv=0.1 optional)
Supply pressure effect:	0.2 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.06 0.4 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.1
Weight:	approx. 0.5kg (depending on connections or options)

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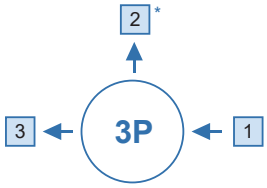
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	TW4: 1/4" tube weld
MV4: 1/4" VFS male	P: gauge (1/4" VFS fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 50UBS - 10 - 7 - 3P - 1 - 2 - 3 -R25-HF-VS-P

Materials

S: 316L
SHP: 316L body and nozzle
C22 Ni-Mo-Cr alloy poppet

* All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

10: 150 psig

Port Config

2P: 2 ports
3P: 3 ports

Outlet Pressure

V0.7: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
0.7: to 10 psig *
2: to 30 psig
4: to 60 psig
7: to 100 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.06
HF: Cv=0.1

Surface Finish

None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

VSR - 50UBS - 10 - 7- 3P - FV4 - P - FV4

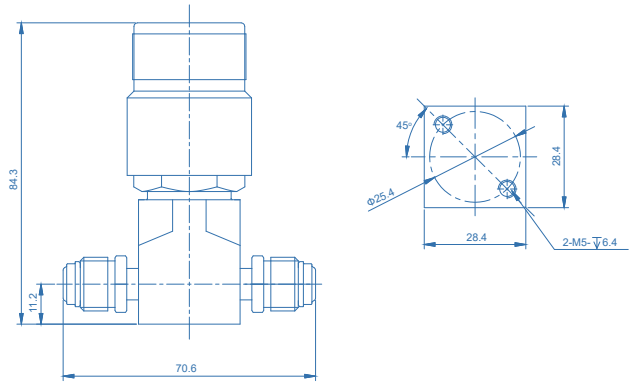
1 - 2 - 3

Single Stage Pressure Regulator
VSR-50UC Series

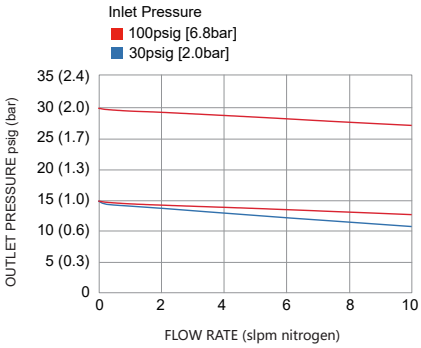
Product Feature

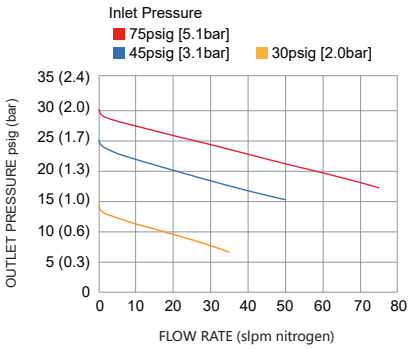
- Single-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 15 slpm (standard), to 30 slpm (optional)
- 100% helium-leak-tested

Dimensions (mm)



Flowchart





Technical Data

Type:	single-stage
Inlet pressure P_1:	150 psig (10bar)
Outlet pressure P_2:	Vac to 10/30/60/100 psig (0.7/2/4/7bar)
Surface finish:	10μin Ra (7μin Ra max. / 5μin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.06 (Cv=0.1 optional)
Supply pressure effect:	0.2 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.06 0.4 psig rise in delivery pressure per 20 psig source pressure drop @Cv=0.1
Weight:	approx. 0.5kg (depending on connections or options)

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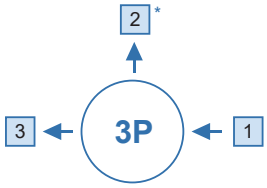
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female
MV4: 1/4" VFS male
TW4: 1/4" tube weld
P: gauge (1/4" VFS fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 50UCSLV - 10 - 7 - 3P - 1 - 2 - 3 -R5-HF-VS-P

Materials

SLV: 316L secondary remelt
SHP: 316L body and nozzle
C22 Ni-Mo-Cr alloy poppet

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

10: 150 psig

Port Config

2P: 2 ports
3P: 3 ports

Outlet Pressure

V0.7: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
0.7: to 10 psig *
2: to 30 psig
4: to 60 psig
7: to 100 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.06
HF: Cv=0.1

Surface Finish

None: 10 µin Ra max.
R7: 7 µin Ra max.
R5: 5 µin Ra max.

Ordering Example

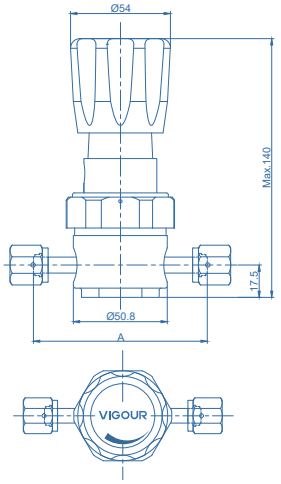
VSR - 50UCSLV - 10 - 7- 3P - FV4 - P - FV4
1 - 2 - 3

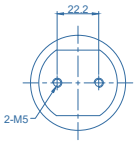
Single Stage Pressure Regulator
VSR-100UB Series

Product Feature

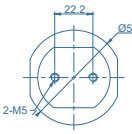
- Single-stage pressure regulator
- 10μin. Ra surface finish (25μin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested

Dimensions (mm)





body of 2 ports



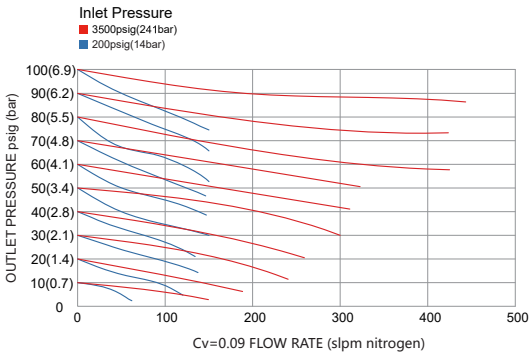
body of 3&4 ports

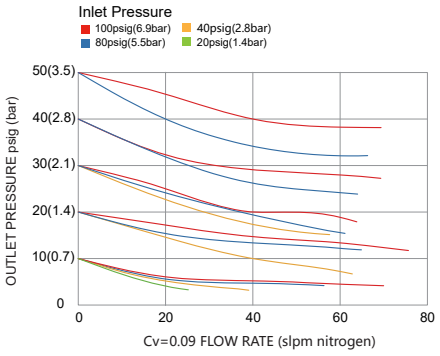
Connections	A	
	inch	(mm)
FV4	3.70	(94.0)
MV4		
TW4	2.96	(75.2)
FV6	4.70	(119.4)
MV6		
TW6	2.96	(75.2)

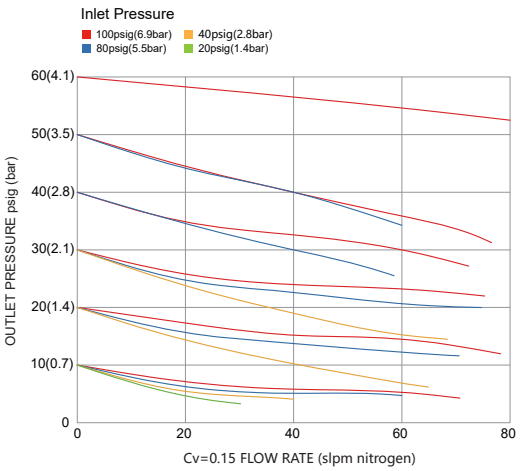
Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 10/30/60/100/150 psig (0.7/2/4/7/10bar)
Surface finish:	10μin Ra (25μin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40℉ to +160℉ (-40℃ to +71℃)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09
	0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg (depending on connections or options)

Flowchart







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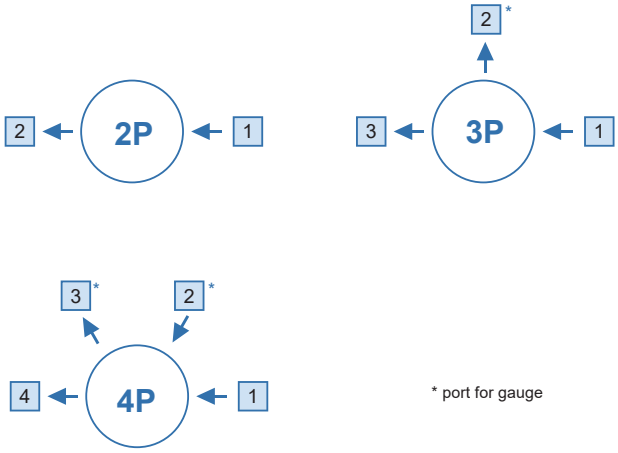
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	TW4: 1/4" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	TW6: 3/8" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.		

* Other connection standard, consult factory.

Port Selection

VSR - 100UBPS - 250 - 10 - 4P - 1 - 2 - 3 - 4 -R25-HF-VS-P

Installation

None: bottom mount
P: panel mount *

* Panel hole Φ36mm

Materials

S: 316L
SHP: 316L body and nozzle
C22 Ni-Mo-Cr alloy poppet

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

20: 300 psig
250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V0.7: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
0.7: to 10 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* When the outlet pressure is "V0.7" and "0.7", the inlet pressure can only be "20".

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.09
HF: Cv=0.15

Surface Finish

None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

VSR - 100UBS - 250 - 10 - 4P - FV4 - P - P - FV4

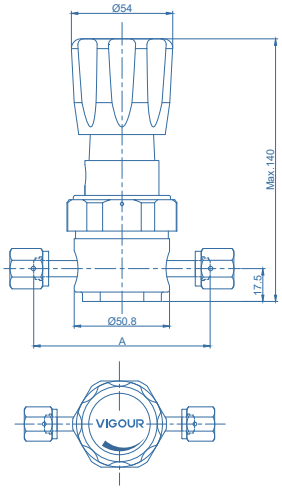
1 - 2 - 3 - 4

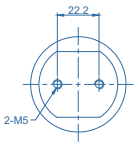
Single Stage Pressure Regulator
VSR-100UC Series

Product Feature

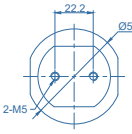
- Single-stage pressure regulator
- 10µin Ra average surface finish
  (10µin. Ra max, 7µin. Ra max. 5µin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested

Dimensions (mm)





body of 2 ports



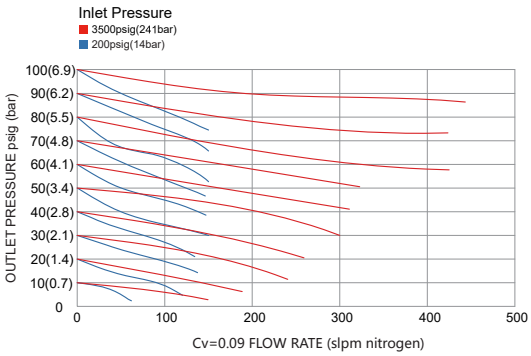
body of 3&4 ports

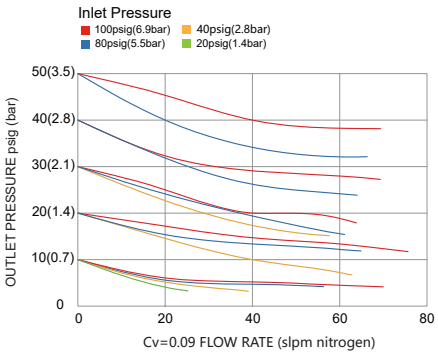
Connections	A	
	inch	(mm)
FV4	3.70	(94.0)
MV4		
TW4	2.96	(75.2)
FV6	4.70	(119.4)
MV6		
TW6	2.96	(75.2)

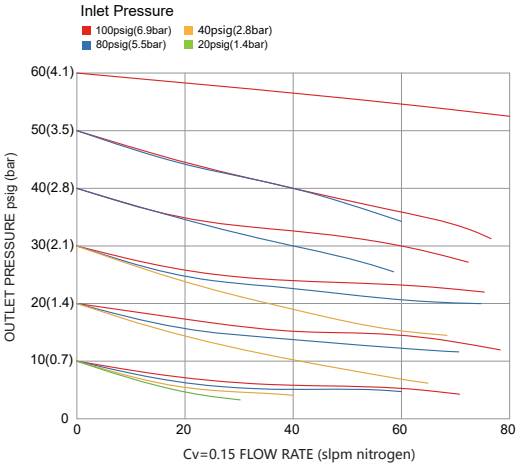
Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 10/30/60/100/150 psig (0.7/2/4/7/10bar)
Surface finish:	10µin Ra (7µin Ra max. / 5µin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg (depending on connections or options)

Flowchart







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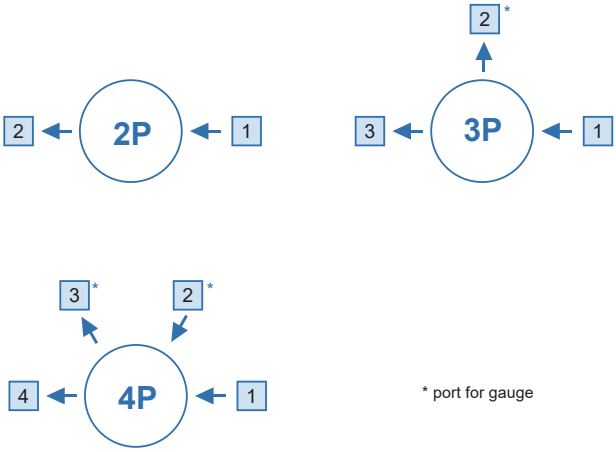
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	TW4: 1/4" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	TW6: 3/8" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.		

* Other connection standard, consult factory.

Port Selection

VSR - 100UC P SLV - 250 - 10 - 4P - 1 - 2 - 3 - 4 -R5-HF-VS-P

Installation

None: bottom mount
P: panel mount

* Panel hole Φ36mm

Materials

SLV: 316L secondary remelt body
316L poppet and nozzle
SH: 316L secondary remelt body
C22 Ni-Mo-Cr alloy internals
SHP: 316L secondary remelt body
C22 Ni-Mo-Cr alloy poppet
316L nozzle
H: C22 Ni-Mo-Cr alloy body and internals

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

20: 300 psig
250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V0.7: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
0.7: to 10 psig *
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* When the outlet pressure is "V0.7" and "0.7", the inlet pressure can only be "20".

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.09
HF: Cv=0.15

Surface Finish

None: 10 μin Ra max.
R7: 7 μin Ra max.
R5: 5 μin Ra max.

Ordering Example

VSR - 100UCSLV - 250 - 10 - 4P - FV4 - P - P - FV4

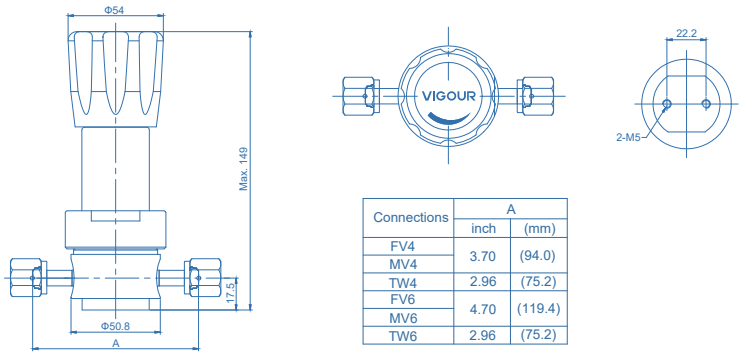
1 - 2 - 3 - 4

Single Stage Pressure Regulator
VSR-1000UB Series

Product Feature

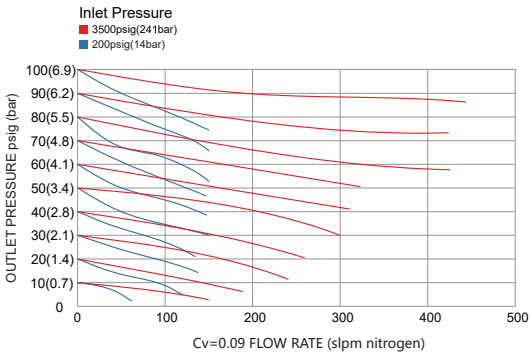
- Single-stage pressure regulator
- 10μin. Ra surface finish (25μin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested

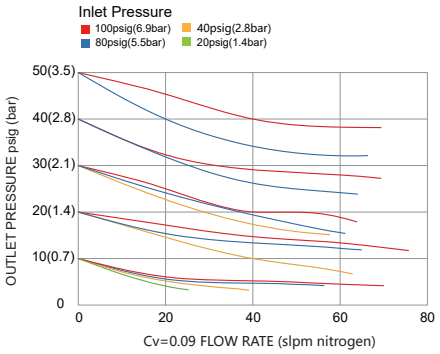
Dimensions (mm)

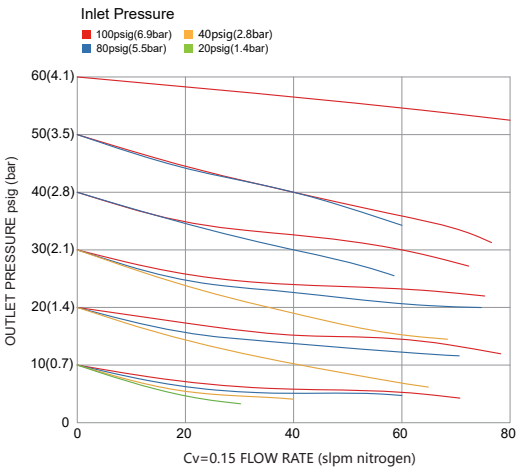


Connections	A	
	inch	(mm)
FV4	3.70	(94.0)
MV4		
TW4	2.96	(75.2)
FV6	4.70	(119.4)
MV6		
TW6	2.96	(75.2)

Flowchart







Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 10/30/60/100/150 psig (0.7/2/4/7/10bar)
Surface finish:	10μin Ra (25μin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40℉ to +160℉ (-40℃ to +71℃)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09
	0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg (depending on connections or options)

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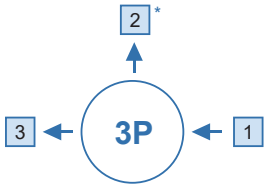
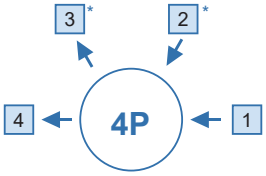
Ordering Information





* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female
MV4: 1/4" VFS male
FV6: 1/2" VFS female, 3/8" O.D.
MV6: 1/2" VFS male, 3/8" O.D.

IFV4: 1/4" (gauge female threaded connection machined on the body)
TW4: 1/4" tube weld
TW6: 3/8" tube weld

P: gauge (1/4" VFS fitting)
IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 1000UBPS - 250 - 10 - 4P - 1 - 2 - 3 - 4 -R25-HF-VS-P

Installation

None: bottom mount
P: panel mount *

* Panel hole Φ37mm

Materials

S: 316L
SHP: 316L body and nozzle
C22 Ni-Mo-Cr alloy poppet

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

20: 300 psig
250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V0.7: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
0.7: to 10 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* When the outlet pressure is "V0.7" and "0.7", the inlet pressure can only be "20".

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.09
HF: Cv=0.15

Surface Finish

None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

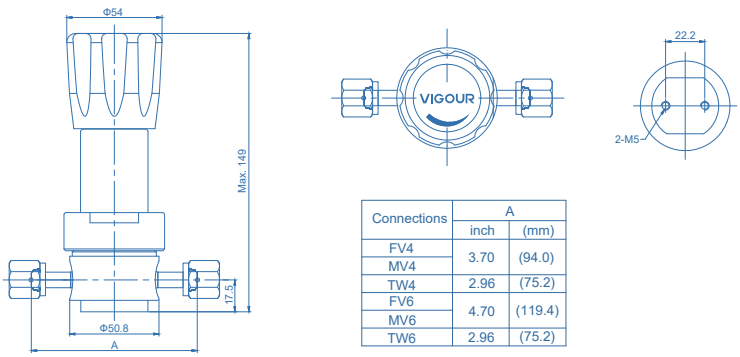
VSR - 1000UBS - 250 - 10 - 4P - FV4 - P - P - FV4
1 - 2 - 3 - 4

Single Stage Pressure Regulator
VSR-1000UC Series

Product Feature

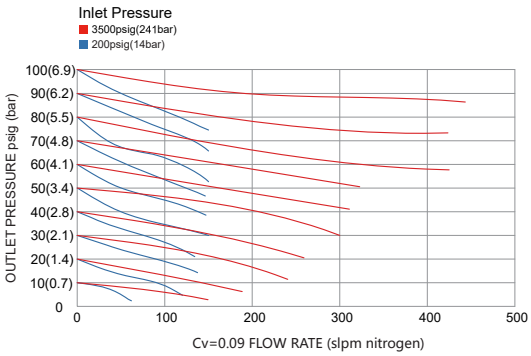
- Single-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested

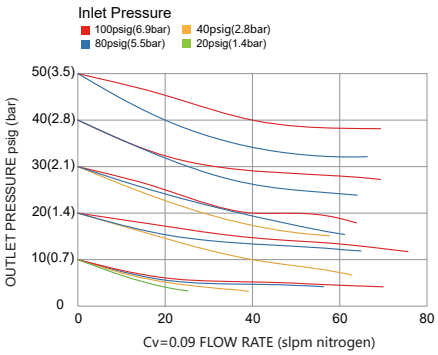
Dimensions (mm)

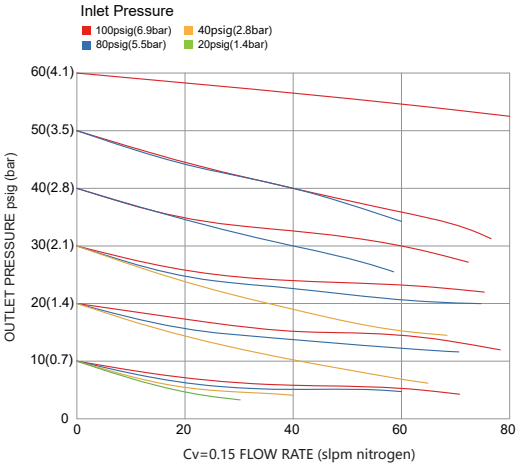


Connections	A	
	inch	(mm)
FV4	3.70	(94.0)
MV4		
TW4	2.96	(75.2)
FV6	4.70	(119.4)
MV6		
TW6	2.96	(75.2)

Flowchart







Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 10/30/60/100/150 psig (0.7/2/4/7/10bar)
Surface finish:	10μin Ra (7μin Ra max. / 5μin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40℉ to +160℉ (-40℃ to +71℃)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg (depending on connections or options)

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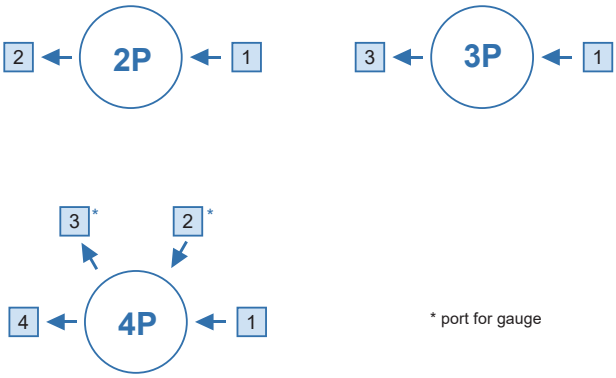
Ordering Information



Inlet/Outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	TW4: 1/4" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	TW6: 3/8" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.		

* Other connection standard, consult factory.

Port Selection

VSR - 1000UCPSLV - 250 - 10 - 4P - 1 - 2 - 3 - 4 -R5-HF-VS-P

Installation

None: bottom mount
P: panel mount

* Panel hole Φ37mm

Materials

SLV: 316L secondary remelt body
316L poppet and nozzle
SH: 316L secondary remelt body
C22 Ni-Mo-Cr alloy internals
SHP: 316L secondary remelt body
C22 Ni-Mo-Cr alloy poppet
316L nozzle
H: C22 Ni-Mo-Cr alloy body and internals

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

20: 300 psig
250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V0.7: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
0.7: to 10 psig *
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* When the outlet pressure is "V0.7" and "0.7", the inlet pressure can only be "20".

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.09
HF: Cv=0.15

Surface Finish

None: 10 μin Ra max.
R7: 7 μin Ra max.
R5: 5 μin Ra max.

Ordering Example

VSR - 1000UCSLV - 250 - 10 - 4P - FV4 - P - P - FV4

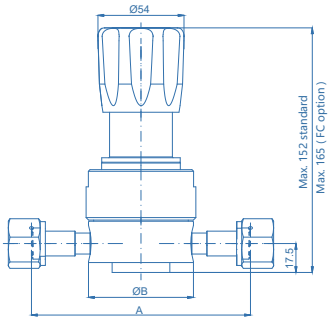
1 - 2 - 3 - 4

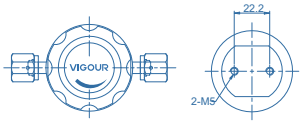
Single Stage Pressure Regulator
VSR-210UB Series

Product Feature

- Single-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Force compensation feature delivers wider flow range
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

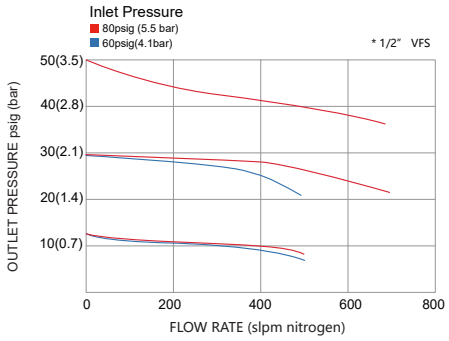
Dimensions (mm)





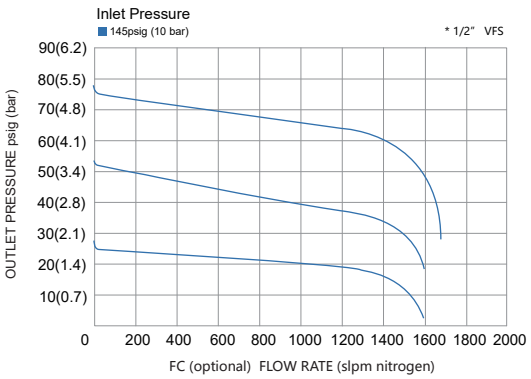
Connections	B	A	
		inch	(mm)
FV4	50.8	3.70	(94.0)
MV4		4.00	(101.6)
TW4		3.46	(87.9)
FV6	63.5	5.22	(132.6)
MV6		4.00	(101.6)
TW6			
FV8		5.22	(132.6)
MV8		4.34	(110.2)
TW8			

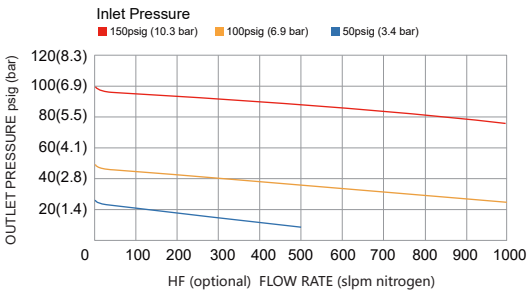
Flowchart



Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3000 psig (200bar)
Outlet pressure P_2:	Vac to 30/60/100/150/250 psig (2/4/7/10/17bar)
Surface finish:	10µin Ra (25µin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.65 (Cv=1.1 HF option)
Supply pressure effect:	3.5 psig rise in delivery pressure per 100 psig source pressure drop 4.2 psig rise in delivery pressure per 100 psig source pressure drop (FC option)
Weight:	approx. 2.0kg (depending on connections or options)





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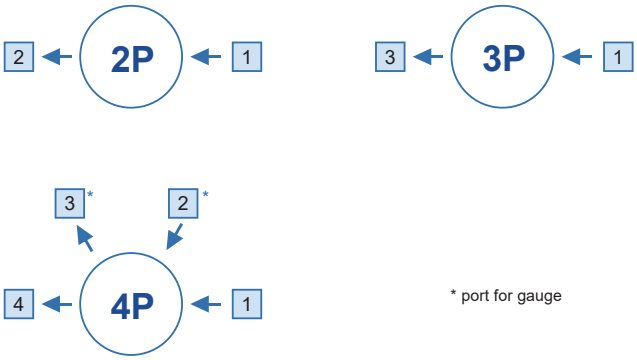
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW4: 1/4" tube weld	TW12: 3/4" tube weld
FV6: 1/2" VFS female, 3/8" O.D.	FV12: 3/4" VFS female	TW6: 3/8" tube weld	P: gauge (1/4" VFS fitting)
MV6: 1/2" VFS male, 3/8" O.D.	MV12: 3/4" VFS male		IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 210UBPS - 117 - V4 - 4P- 1 - 2 - 3 - 4 - R25-HF-FC-VS-P

Installation
None: bottom mount
P: panel mount

* Panel hole Φ37mm

Materials
S: 316L
SHP: 316L body
C22 Ni-Mo-Cr alloy poppet

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure
20: 300 psig
117: 1700 psig (standard)
200: 3000 psig*

* Not available with outlet pressure: V2 / V4 / 2 / 4

Port Config
2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig
P17: Preset to 250 psig*

* 250 psig outlet pressure preset at 800 psig (55 bar) inlet pressure.

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification
None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option
None: PCTFE
VS: Vespel®

Option
FC: Force compensation

* Force compensation feature inlet pressure Max. 300 psig.
* FC option is available with connection size 1/2 or 3/4 inch.
* Not available with outlet pressure: V2 / V4 / 2 / 4
* connection size 3/4 inch pressure Max. 2400 psig.

Cv Option
None: Cv=0.65
HF: Cv=1.1

Surface Finish
None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

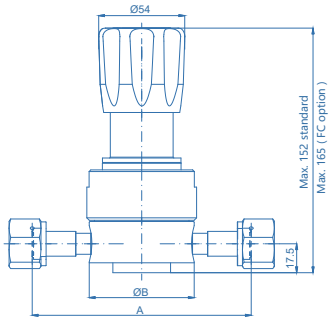
VSR - 210UBS - 117 - V4 - 2P - MV4 - MV4
1 - 2

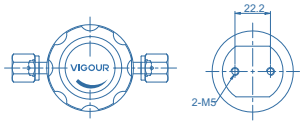
Single Stage Pressure Regulator
VSR-210UC Series

Product Feature

- Single-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Force compensation feature delivers wider flow range
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

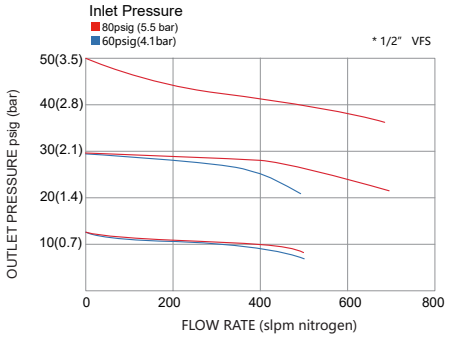
Dimensions (mm)





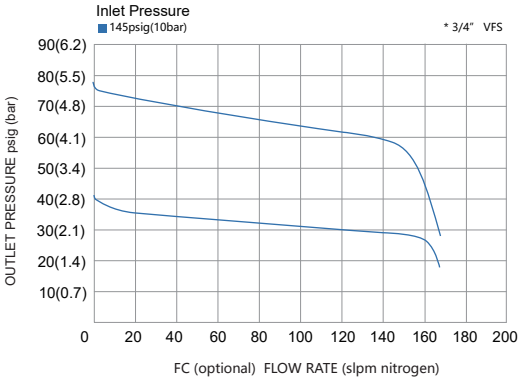
Connections	B	A	
		inch	(mm)
FV4	50.8	3.70	(94.0)
MV4		4.00	(101.6)
TW4		3.46	(87.9)
FV6	63.5	5.22	(132.6)
MV6			
TW6		4.00	(101.6)
FV8		5.22	(132.6)
MV8			
TW8		4.34	(110.2)

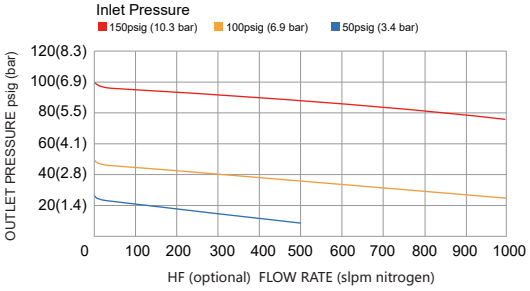
Flowchart



Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3000 psig (200bar)
Outlet pressure P_2:	Vac to 30/60/100/150/250 psig (2/4/7/10/17bar)
Surface finish:	10μin Ra (7μin Ra max. / 5μin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.65 (Cv=1.1 HF option)
Supply pressure effect:	3.5 psig rise in delivery pressure per 100 psig source pressure drop 4.2 psig rise in delivery pressure per 100 psig source pressure drop (FC option)
Weight:	approx. 2.0kg (depending on connections or options)





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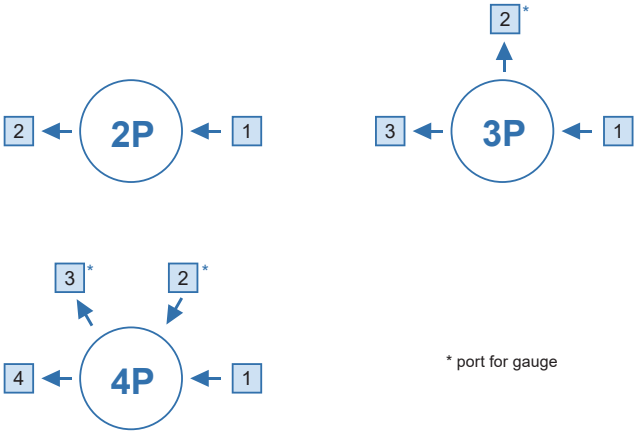
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW4: 1/4" tube weld	TW12: 3/4" tube weld
FV6: 1/2" VFS female, 3/8" O.D.	FV12: 3/4" VFS female	TW6: 3/8" tube weld	P: gauge (1/4" VFS fitting)
MV6: 1/2" VFS male, 3/8" O.D.	MV12: 3/4" VFS male		IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 210UC P SLV - 117 - V4 - 4P - 1 - 2 - 3 - 4 - R5 - HF - FC - VS - P

Installation
None: bottom mount
P: panel mount

* Panel hole Φ37mm

Materials
SLV: 316L secondary remelt body
316L poppet and nozzle
SH: 316L secondary remelt body
C22 Ni-Mo-Cr alloy internals
SHP: 316L secondary remelt body
C22 Ni-Mo-Cr alloy poppet
316L nozzle

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure
20: 300 psig
117: 1700 psig (standard)
200: 3000 psig*

* Not available with outlet pressure: V2 / V4 / 2 / 4

Port Config
2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig
P17: Preset to 250 psig*

* 250 psig outlet pressure preset at 800 psig (55 bar) inlet pressure.

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification
P: VS001A

* For details, please refer to the appendix.

Valve seat Option
None: PCTFE
VS: Vespel®

Option
FC: Force compensation

* Force compensation feature inlet pressure Max. 300 psig
* FC option is available with connection size 1/2 or 3/4 inch
* Not available with outlet pressure: V2 / V4 / 2 / 4
* connection size 3/4 inch pressure Max. 2400 psig

Cv Option
None: Cv=0.65
HF: Cv=1.1

Surface Finish
None: 10 μin Ra max.
R7: 7 μin Ra max.
R5: 5 μin Ra max.

Ordering Example

VSR - 210UCSLV - 117 - V4 - 2P - MV4 - FV4

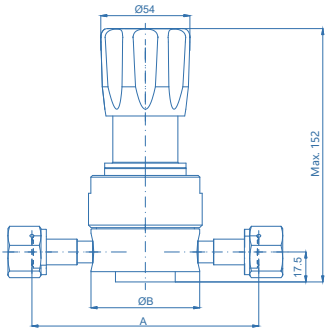
1 - 2

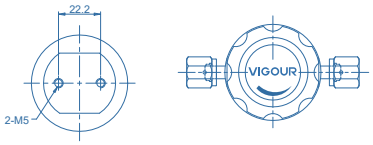
Single Stage Pressure Regulator
VSR-410UB Series

Product Feature

- Single-stage pressure regulator
- 10μin. Ra surface finish (25μin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design
- Sub-atmospheric pressure delivery is optional

Dimensions (mm)



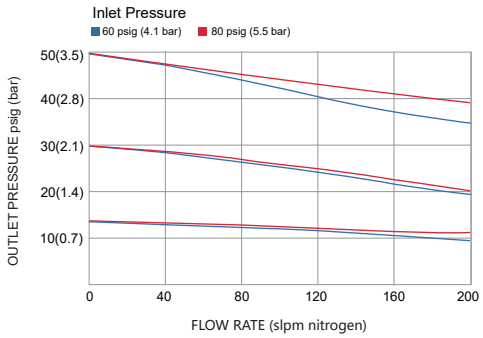


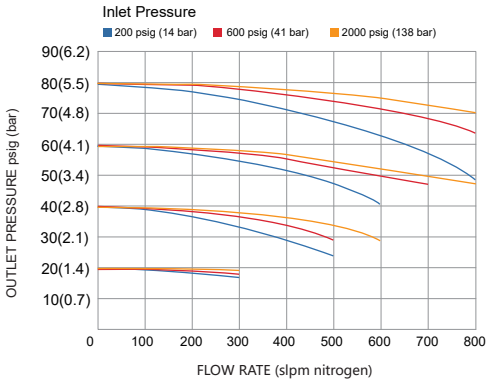
Connections	B	A	
		inch	(mm)
FV4	50.8	3.70	(94.0)
MV4		4.00	(101.6)
TW4		3.46	(87.9)
FV6	63.5	5.22	(132.6)
MV6			
TW6		4.00	(101.6)
FV8		5.22	(132.6)
MV8			
TW8		4.34	(110.2)

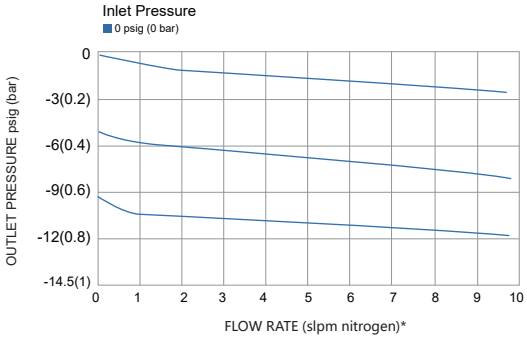
Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3000 psig (200bar)
Outlet pressure P_2:	Vac to 30/60/100/150 psig (2/4/7/10bar)
Surface finish:	10μin Ra (25μin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.45
Supply pressure effect:	1.6 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.1kg (depending on connections or options)

Flowchart







* Volumetric flow rate measured at standard conditions (0 °C, 1 atm) for nitrogen gas.

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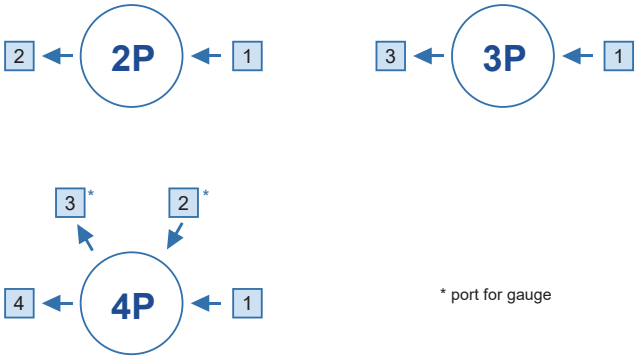
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.			

* Other connection standard, consult factory.

Port Selection

VSR - 410UBPS - 160 - V4 - 4P- 1 - 2 - 3 - 4 - R25 -VS-P

Installation
None: bottom mount
P: panel mount

* Panel hole Φ40mm

Materials
S: 316L body
C22 Ni-Mo-Cr alloy poppet

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure
20: 300 psig
160: 2300 psig (standard)
200: 3000 psig*

* Not available with outlet pressure: VC2 / V2 / V4 / 2 / 4

Port Config
2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure
VC2: -12.5~30 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* VC2 optional feature inlet pressure Max. 300 psig.

* With the exception of the VC2 option, the V option cannot adjust the negative pressure and can only be presented by the pressure gauge

Process Specification
None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option
None: PCTFE
VS: Vespel®

Surface Finish
None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

VSR - 410UBS - 160 - V4 - 2P - MV4 - MV4

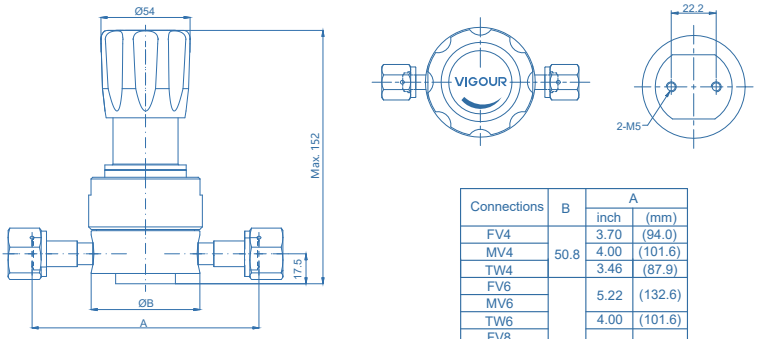
1 - 2

Single Stage Pressure Regulator
VSR-410UC Series

Product Feature

- Single-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design
- Sub-atmospheric pressure delivery is optional

Dimensions (mm)

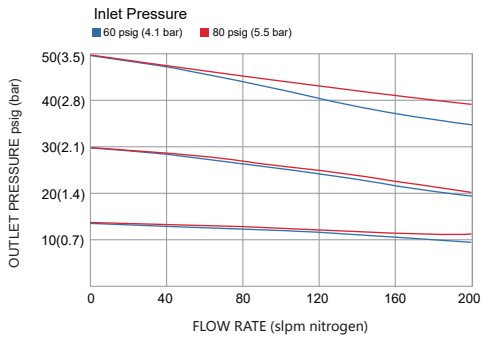


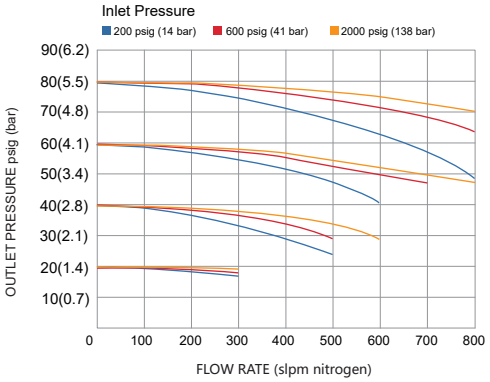
Connections	B	A	
		inch	(mm)
FV4	50.8	3.70	(94.0)
MV4		4.00	(101.6)
TW4		3.46	(87.9)
FV6	63.5	5.22	(132.6)
MV6			
TW6		4.00	(101.6)
FV8		5.22	(132.6)
MV8			
TW8		4.34	(110.2)

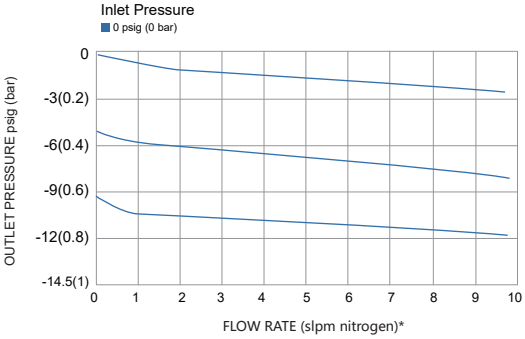
Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3000 psig (200bar)
Outlet pressure P_2:	Vac to 30/60/100/150 psig (2/4/7/10bar)
Surface finish:	10μin Ra (7μin Ra max. / 5μin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.45
Supply pressure effect:	1.6 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.1kg (depending on connections or options)

Flowchart







* Volumetric flow rate measured at standard conditions (0 °C, 1 atm) for nitrogen gas.

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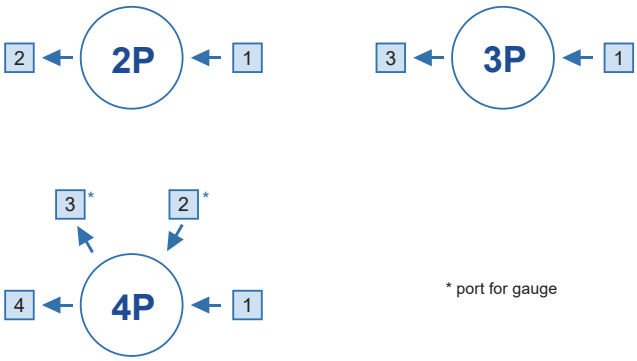
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.			

* Other connection standard, consult factory.

Port Selection

VSR - 410UCPSLV - 160 - V4 - 4P- 1 - 2 - 3 - 4 - R5 -VS-P

Installation
None: bottom mount
P: panel mount

* Panel hole Φ40mm

Materials
SLV: 316L secondary remelt body
C22 Ni-Mo-Cr alloy poppet
316L nozzle
SH: 316L secondary remelt body
C22 Ni-Mo-Cr alloy internals

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure
20: 300 psig
160: 2300 psig (standard)
200: 3000 psig*

* Not available with outlet pressure: VC2 / V2 / V4 / 2 / 4

Port Config
2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure
VC2: -12.5~30 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* VC2 optional feature inlet pressure Max. 300 psig.

* With the exception of the VC2 option, the V option cannot adjust the negative pressure and can only be presented by the pressure gauge

Process Specification
P: VS001A

* For details, please refer to the appendix.

Valve seat Option
None: PCTFE
VS: Vespel®

Surface Finish
None: 10 μin Ra max.
R7: 7 μin Ra max.
R5: 5 μin Ra max.

Ordering Example

VSR - 410UCSLV - 160 - V4 - 2P - MV4 - FV4

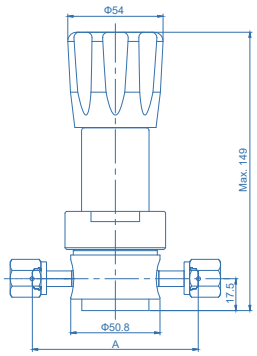
1 - 2

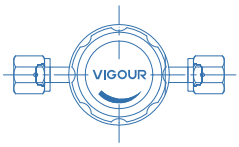
Single Stage Pressure Regulator
VSR-510UB Series

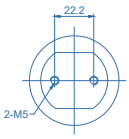
Product Feature

- Single-stage pressure regulator
- 10μin. Ra surface finish (25μin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

Dimensions (mm)

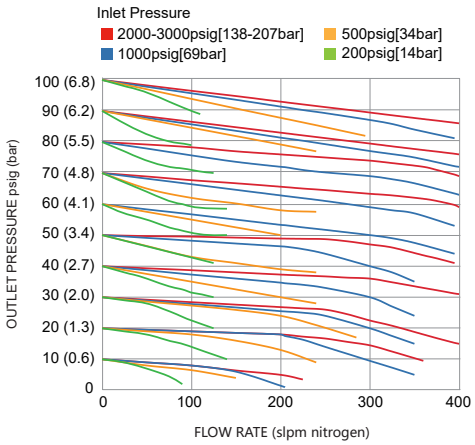


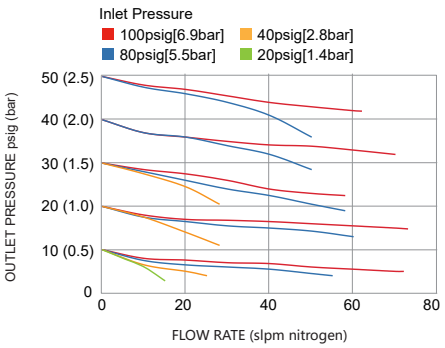




Connections	A	
	inch	(mm)
FV4	3.70	(94.0)
MV4		
TW4	2.96	(75.2)
FV6	4.70	(119.4)
MV6		
TW6	2.96	(75.2)

Flowchart





Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 30/60/100/150 psig (2/4/7/10bar)
Surface finish:	10μin Ra (25μin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09 0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg (depending on connections or options)

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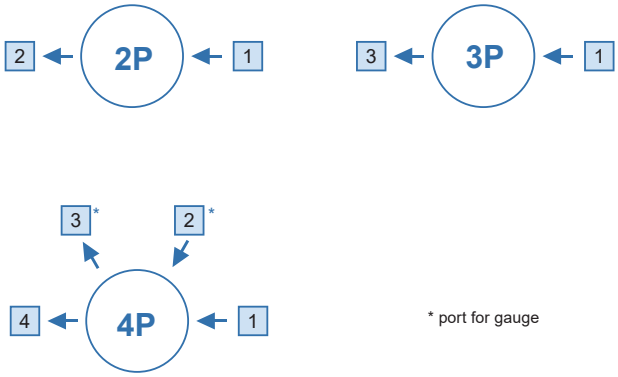
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	TW4: 1/4" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	TW6: 3/8" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.		

* Other connection standard, consult factory.

Port Selection

VSR - 510UBPS - 250 - 10 - 4P - 1 - 2 - 3 - 4 -R25-HF-VS-P

Installation

None: bottom mount
P: panel mount *

* Panel hole Φ37mm

Materials

S: 316L
SHP: 316L body and nozzle
C22 Ni-Mo-Cr alloy poppet
H: Ni-Mo-Cr alloy body

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

20: 300 psig
250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.09
HF: Cv=0.15

Surface Finish

None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

VSR - 510UBS - 250 - 10 - 4P - FV4 - P - P - FV4

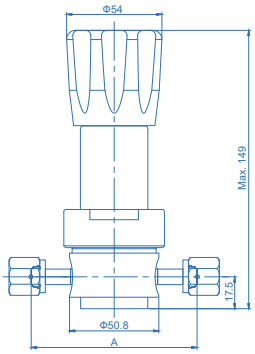
1 - 2 - 3 - 4

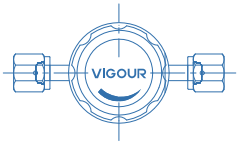
Single Stage Pressure Regulator
VSR-510UC Series

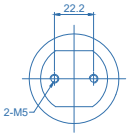
Product Feature

- Single-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

Dimensions (mm)

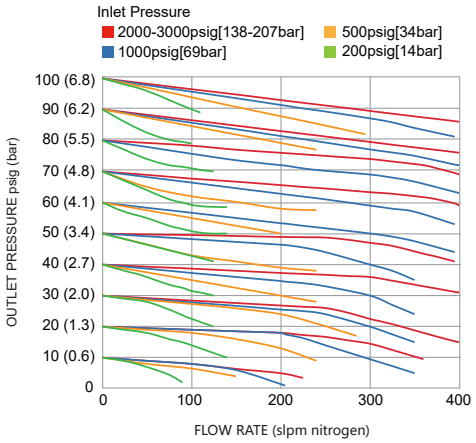






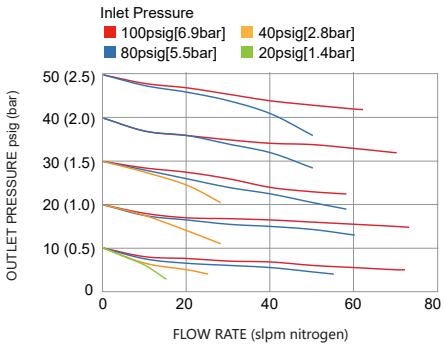
Connections	A	
	inch	(mm)
FV4	3.70	(94.0)
MV4		
TW4	2.96	(75.2)
FV6	4.70	(119.4)
MV6		
TW6	2.96	(75.2)

Flowchart



Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 30/60/100/150 psig (2/4/7/10bar)
Surface finish:	10μin Ra (7μin Ra max. / 5μin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40℉ to +160℉ (-40℃ to +71℃)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Supply pressure effect:	0.35 psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.09
	0.5psig rise in delivery pressure per 100 psig source pressure drop @Cv=0.15
Weight:	approx. 1.35kg (depending on connections or options)



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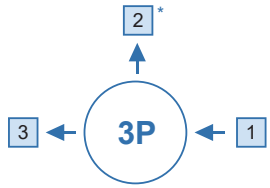
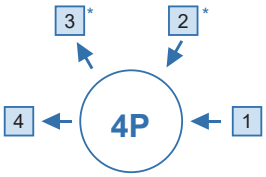
Ordering Information





* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	TW4: 1/4" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	TW6: 3/8" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.		

* Other connection standard, consult factory.

Port Selection

VSR - 510UC P SLV - 250 - 10 - 4P - 1 - 2 - 3 - 4 - R5 -HF-VS-P

Installation

None: bottom mount
P: panel mount *

* Panel hole Φ37mm

Materials

SLV: 316L secondary remelt body
SHP: 316L secondary remelt body
C22 Ni-Mo-Cr alloy poppet
H: Ni-Mo-Cr alloy body

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

20: 300 psig
250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.09
HF: Cv=0.15

Surface Finish

None: 10 μin Ra max.
R7: 7 μin Ra max.
R5: 5 μin Ra max.

Ordering Example

VSR - 510UCSLV - 250 - 10 - 4P - FV4 - P - P - FV4

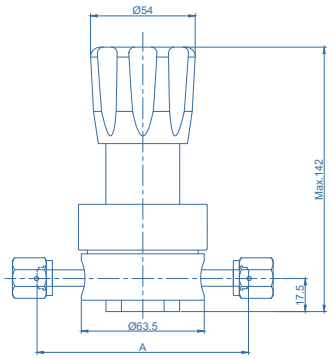
1 - 2 - 3 - 4

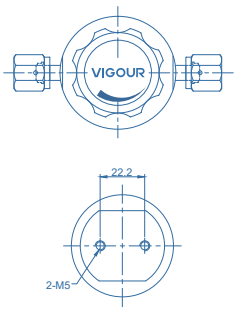
Single Stage Pressure Regulator
VSR-610UB Series

Product Feature

- Single-stage pressure regulator
- 10μin. Ra surface finish (25μin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested

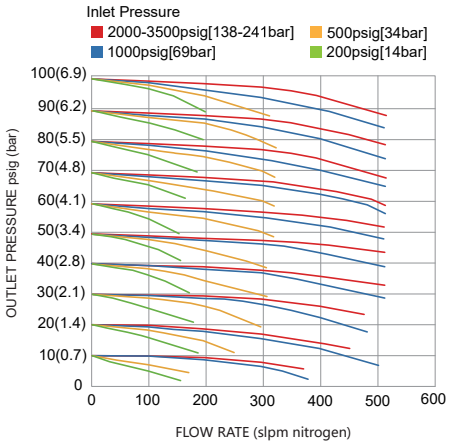
Dimensions (mm)

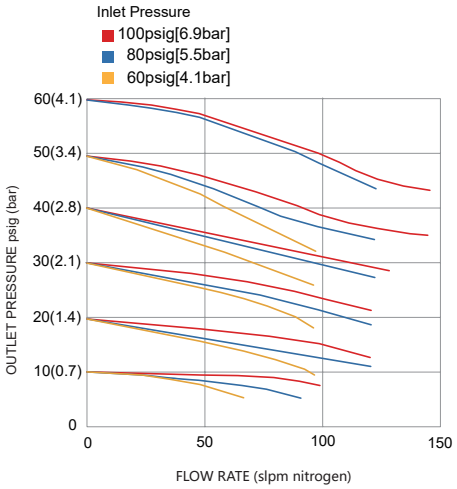




Connections	A	
	inch	(mm)
FV4 MV4	4.30	(109.2)
TW4	3.46	(87.9)
FV6 MV6	5.22	(132.6)
TW6	4.00	(101.6)
FV8 MV8	5.22	(132.6)
TW8	4.00	(101.6)

Flowchart





Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 10/30/60/100 psig (1/2/4/7bar)
Surface finish:	10μin Ra (25μin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.13
Supply pressure effect:	0.25 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 1.54kg (depending on connections or options)

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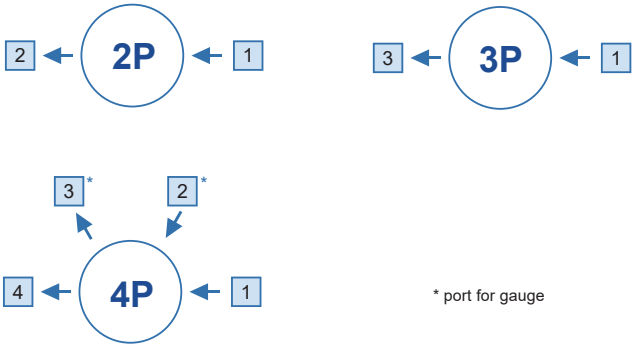
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female MV4: 1/4" VFS male FV6: 1/2" VFS female, 3/8" O.D. MV6: 1/2" VFS male, 3/8" O.D.	FV8: 1/2" VFS female MV8: 1/2" VFS male IFV4: 1/4" (gauge female threaded connection machined on the body)	TW4: 1/4" tube weld TW6: 3/8" tube weld TW8: 1/2" tube weld	P: gauge (1/4" VFS fitting) IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 610UBPS - 250 - V4 - 4P - 1 - 2 - 3 - 4 - R25-VS-P

Installation
None: bottom mount
P: panel mount
* Panel hole Φ37mm

Materials
S: 316L

Inlet Pressure
20: 300 psig
250: 3500 psig

Port Config
2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure
V1: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
1: to 10 psig
2: to 30 psig
4: to 60 psig
7: to 100 psig
* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification
None: VS001B
P: VS001A
* For details, please refer to the appendix.

Valve seat Option
None: PCTFE
VS: Vespel®

Surface Finish
None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

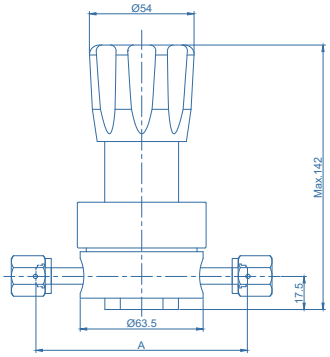
VSR - 610UBS - 250 - V4 - 2P - MV4 - FV4
1 - 2

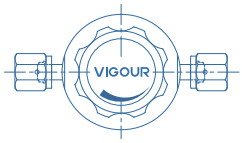
Single Stage Pressure Regulator
VSR-610UC Series

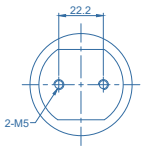
Product Feature

- Single-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested

Dimensions (mm)

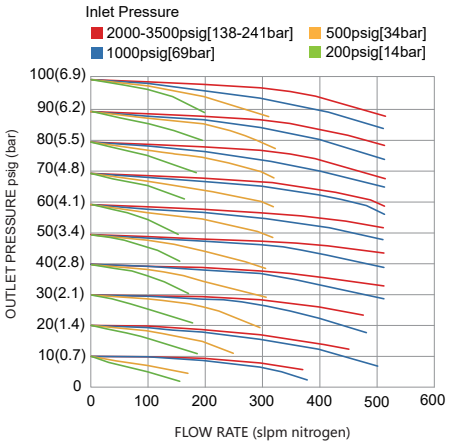


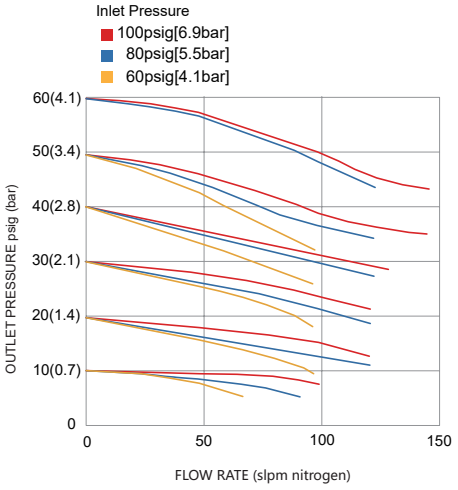




Connections	A	
	inch	(mm)
FV4 MV4	4.30	(109.2)
TW4	3.46	(87.9)
FV6 MV6	5.22	(132.6)
TW6	4.00	(101.6)
FV8 MV8	5.22	(132.6)
TW8	4.00	(101.6)

Flowchart

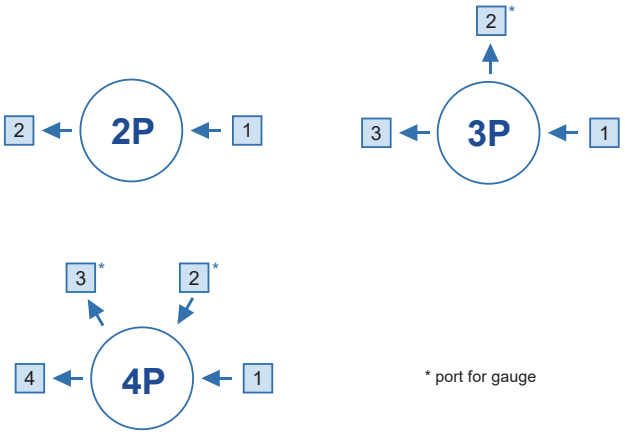




Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3500 psig (250bar)
Outlet pressure P_2:	Vac to 10/30/60/100 psig (1/2/4/7bar)
Surface finish:	10μin Ra (7μin Ra max. / 5μin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=0.13
Supply pressure effect:	0.25 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 1.54kg (depending on connections or options)

Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female	FV8: 1/2" VFS female	TW4: 1/4" tube weld	P: gauge (1/4" VFS fitting)
MV4: 1/4" VFS male	MV8: 1/2" VFS male	TW6: 3/8" tube weld	IP: gauge (IFV4 fitting)
FV6: 1/2" VFS female, 3/8" O.D.	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld	
MV6: 1/2" VFS male, 3/8" O.D.			

* Other connection standard, consult factory.

Port Selection

VSR - 610UC PSLV - 250 - V2 - 4P - 1 - 2 - 3 - 4 - R5 - VS - P

Installation
None: bottom mount
P: panel mount

* Panel hole Φ37mm

Materials
SLV: 316L secondary remelt body
316L poppet and nozzle
SH: 316L secondary remelt body
C22 Ni-Mo-Cr alloy internals

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure
20: 300 psig
250: 3500 psig

Port Config
2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure
V1: Vac to 10 psig*
V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
1: to 10 psig
2: to 30 psig
4: to 60 psig
7: to 100 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification
P: VS001A
* For details, please refer to the appendix.

Valve seat Option
None: PCTFE
VS: Vespel®

Surface Finish
None: 10 µin Ra max.
R7: 7 µin Ra max.
R5: 5 µin Ra max.

Ordering Example

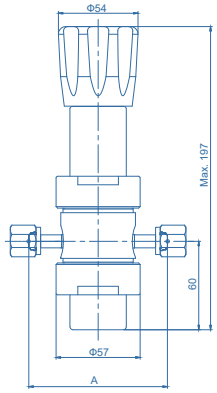
VSR - 610UCSLV - 250 - V4 - 2P - MV4 - FV4
1 - 2

Dual Stage Pressure Regulator
VSR-710UB Series

Product Feature

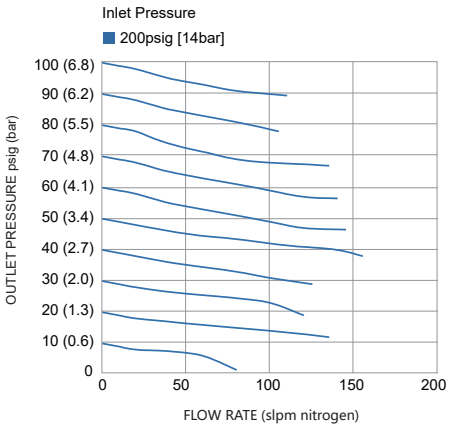
- Dual-stage pressure regulator
- 10µin. Ra surface finish (25µin. Ra optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

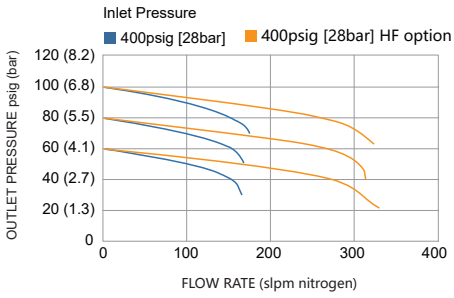
Dimensions (mm)



Connections	A	
	inch	(mm)
FV4 MV4	3.70	(94.0)
FV6 MV6	4.70	(119.4)

Flowchart

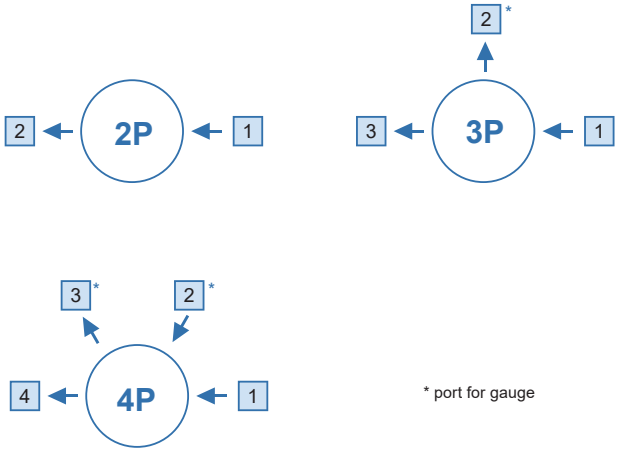




Technical Data

Type:	Dual-stage
Inlet pressure P_1:	3500 psig (250bar)
Outlet pressure P_2:	Vac to 30/60/100 psig (2/4/7bar)
Surface finish:	10µin Ra (25µin Ra optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.05
Supply pressure effect:	0.05 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.5kg (depending on connections or options)

Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female
MV4: 1/4" VFS male
FV6: 1/2" VFS female, 3/8" O.D.
MV6: 1/2" VFS male, 3/8" O.D.

IFV4: 1/4" (gauge female threaded connection machined on the body)
TW4: 1/4" tube weld
TW6: 3/8" tube weld

P: gauge (1/4" VFS fitting)
IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 710UBPS - 250 - 7 - 4P - 1 - 2 - 3 - 4 -R25-VS-P

Installation

None: bottom mount
P: panel mount *

* Panel hole Φ36mm

Materials

S: 316L
SHP: 316L body
C22 Ni-Mo-Cr alloy poppet and nozzle

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Surface Finish

None: 10 μin Ra
R25: 25 μin Ra

Ordering Example

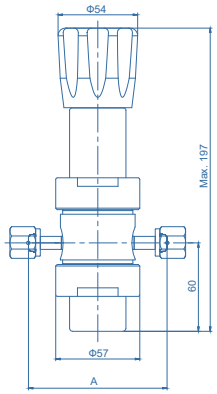
VSR - 710UBS - 250 - 7 - 4P - FV4 - P - P - FV4
1 - 2 - 3 - 4

Dual Stage Pressure Regulator
VSR-710UC Series

Product Feature

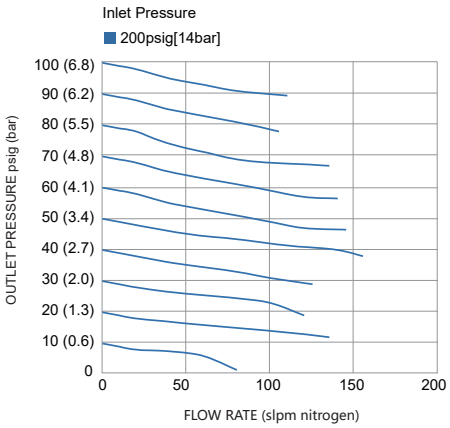
- Dual-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

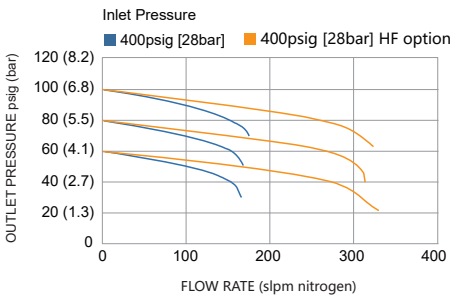
Dimensions (mm)



Connections	A	
	inch	(mm)
FV4 MV4	3.70	(94.0)
FV6 MV6	4.70	(119.4)

Flowchart

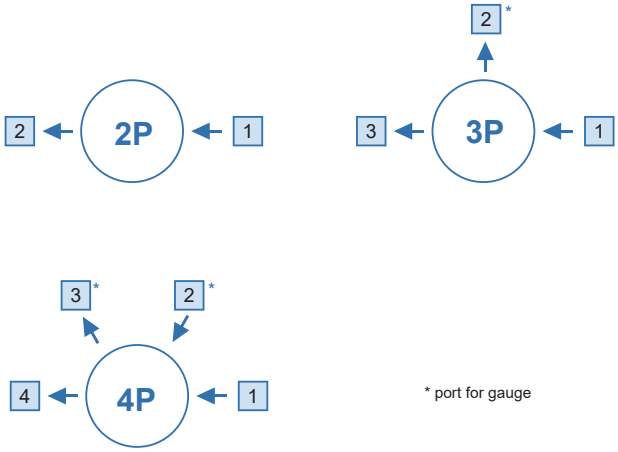




Technical Data

Type:	Dual-stage
Inlet pressure P_1:	3500 psig (250bar)
Outlet pressure P_2:	Vac to 30/60/100 psig (2/4/7bar)
Surface finish:	10μin Ra (7μin Ra max / 5μin Ra max. optional)
Materials	
Body:	see ordering info
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	$<1x10^{-9}$ mbar·L/s He
(via seat)	$<1x10^{-8}$ mbar·L/s He
Flow capacity:	Cv=0.05
Supply pressure effect:	0.05 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.5kg (depending on connections or options)

Ordering Information



* port for gauge

Inlet/Outlet Connection

FV4: 1/4" VFS female
MV4: 1/4" VFS male
FV6: 1/2" VFS female, 3/8" O.D.
MV6: 1/2" VFS male, 3/8" O.D.

IFV4: 1/4" (gauge female threaded connection machined on the body)
TW4: 1/4" tube weld
TW6: 3/8" tube weld

P: gauge (1/4" VFS fitting)
IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR - 710UCPSLV - 250 - 7 - 4P - 1 - 2 - 3 - 4 - R5-VS-P

Installation

None: bottom mount
P: panel mount *

* Panel hole Φ36mm

Materials

SLV: 316L secondary remelt body
SHP: 316L body
C22 Ni-Mo-Cr alloy poppet and nozzle

*All options diaphragm material is C276 Ni-Mo-Cr alloy.

Inlet Pressure

250: 3500 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Surface Finish

None: 10 μin Ra max.
R7: 7 μin Ra max.
R5: 5 μin Ra max.

Ordering Example

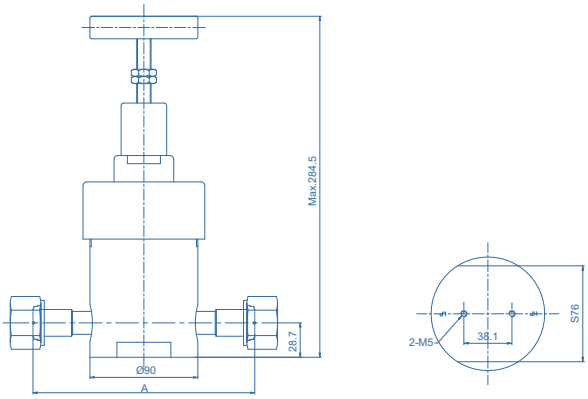
VSR - 710UCSLV - 250 - 7 - 4P - FV4 - P - P - FV4
1 - 2 - 3 - 4

Single Stage Pressure Regulator
VSR-910UB Series

Product Feature

- Single-stage pressure regulator
- All materials used meet ASTM A479 / A484 / A276 standards
- 15μin. Ra max. 10μin Ra max optional
- Designed for bulk specialty gas supply systems
- Tied-diaphragm design with bellows sensing element
- Metal-to-metal seal to atmosphere
- 100% helium-leak-tested

Dimensions (mm)

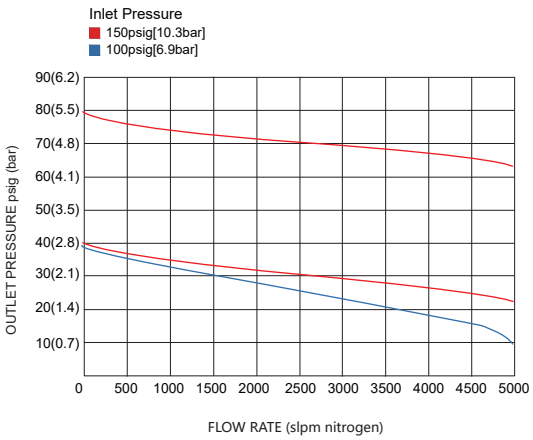


Connections	A	
	inch	(mm)
FV8	6.22	(158.0)
MV8		
TW8	9.50	(241.4)
FV12	7.28	(185.0)
MV12		
TW12	9.50	(241.4)
FV16	7.84	(199.2)
MV16		
TW16	9.50	(241.4)

Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3000 psig (200bar)
Outlet pressure P_2:	Vac to 30/60/100/150 psig (2/4/7/10bar)
Surface finish:	15μin Ra (10μin Ra max. optional)
Materials	
Body:	316L
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C22 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (optional)
Temperature range:	-40℉ to +160℉ (-40℃ to +71℃)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=3.0 / Cv=4.0
Weight:	approx. 6.7kg (depending on connections or options)

Flowchart



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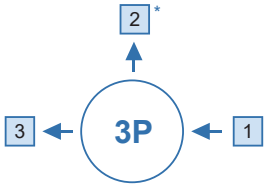
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV8: 1/2” VFS female MV8: 1/2” VFS male FV12: 3/4” VFS female MV12: 3/4” VFS male	FV16: 1” VFS female MV16: 1” VFS male IFV4: 1/4" (gauge female threaded connection machined on the body)	TW8: 1/2" tube weld TW12: 3/4" tube weld TW16: 1" tube weld	P: gauge (1/4” VFS fitting) IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR-910UBS - 55 - 4 - 3P - 1 - 2 - 3 - R10 - VS - P

Materials

S: 316L

Inlet Pressure

55: 800 psig (Cv=4.0)
117: 1700 psig (Cv=3.0)
200: 3000 psig* (Cv=3.0)

* 3000 psig: The VS option must be selected.

Port Config

2P: 2 port
3P: 3 port

Outlet Pressure

V2: Vac to 30 psig*
V4: Vac to 60 psig*
V7: Vac to 100 psig*
V10: Vac to 150 psig*
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option

None: PCTFE
VS: Vespel®

Surface Finish

None: 15 µin Ra max.
R10: 10 µin Ra max.

Ordering Example

VSR - 910UBS - 55 - 10 - 2P - MV12 - FV12

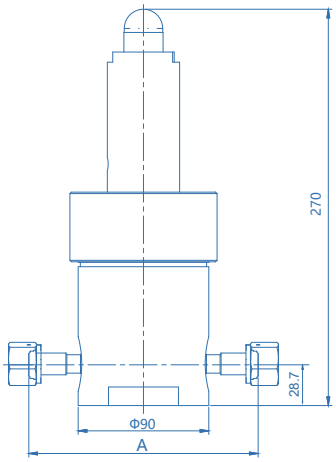
1 - 2

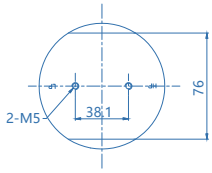
Single Stage Pressure Regulator
VSR-911UB Series

Product Feature

- Single-stage pressure regulator
- All materials used meet ASTM A479 / A484 / A276 standards
- 15μin. Ra max. 10μin Ra max optional
- Designed for bulk specialty gas supply systems
- Tied-diaphragm design with bellows sensing element
- Metal-to-metal seal to atmosphere
- 100% helium-leak-tested

Dimensions (mm)



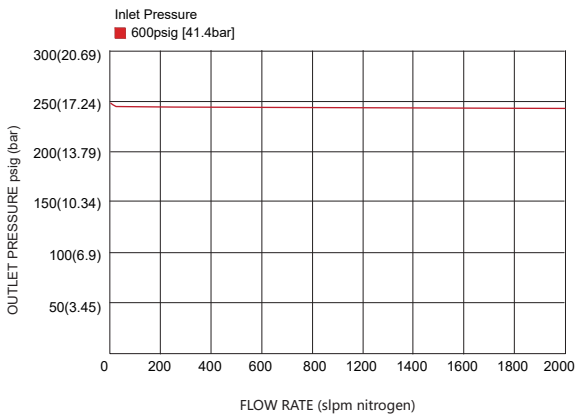


Connections	A	
	inch	(mm)
FV8	6.22	(158.0)
MV8		
TW8	9.50	(241.4)
FV12	7.28	(185.0)
MV12		
TW12	9.50	(241.4)
FV16	7.84	(199.2)
MV16		
TW16	9.50	(241.4)

Technical Data

Type:	single-stage
Inlet pressure P_1:	Max. 3000 psig (200bar)
Outlet pressure P_2:	300 psig (21bar)
Surface finish:	15μin Ra (10μin Ra max. optional)
Materials	
Body:	316L
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C22 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (option)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=3.0 / Cv=4.0
Weight:	approx. 6.0kg (depending on connections or options)

Flowchart



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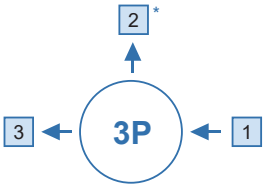
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV8: 1/2” VFS female	FV16: 1” VFS female	TW8: 1/2" tube weld	P: gauge (1/4” VFS fitting)
MV8: 1/2” VFS male	MV16: 1” VFS male	TW12: 3/4" tube weld	IP: gauge (IFV4 fitting)
FV12: 3/4” VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	TW16: 1" tube weld	
MV12: 3/4” VFS male			

* Other connection standard, consult factory.

Port Selection

VSR-911UBS - 55 - P21 - 3P - 1 - 2 - 3 - R10 - VS - P

Materials
S: 316L

Inlet Pressure
55: 800 psig (Cv=4.0)
117: 1700 psig (Cv=3.0)
200: 3000 psig* (Cv=3.0)

* 3000 psig: The VS option must be selected.

Port Config
2P: 2 port
3P: 3 port

Outlet Pressure
P21: Preset to 300 psig*

* 300 psig outlet pressure preset at 800 psig inlet pressure.

Process Specification
None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve seat Option
None: PCTFE
VS: Vespel®

Surface Finish
None: 15 μin Ra max.
R10: 10 μin Ra max.

Ordering Example

VSR - 911UBS - 55 - P21 - 2P - MV12 - FV12

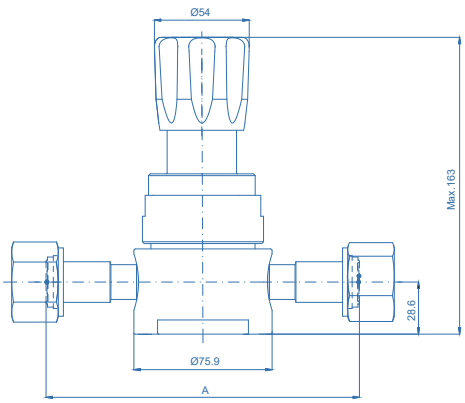
1 - 2

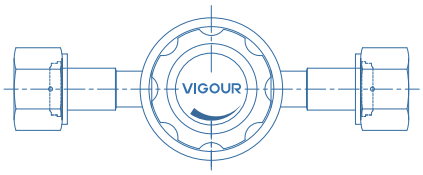
Single Stage Pressure Regulator
VSR-920UB Series

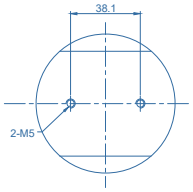
Product Feature

- Single-stage pressure regulator
- 10μin. Ra surface finish
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 2000 slpm
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

Dimensions (mm)





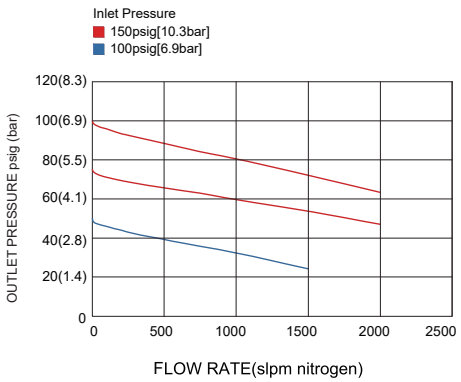


Connections	A	
	inch	(mm)
FV12	6.78	(172.2)
MV12		
TW12	6.00	(152.4)
FV16	7.34	(186.4)
MV16		
TW16	6.00	(152.4)

Technical Data

Type:	single-stage
Inlet pressure P_1:	300 psig (20bar)
Outlet pressure P_2:	Vac to 30/60/100/150 psig (2/4/7/10bar)
Surface finish:	10μin Ra (25μin Ra max. optional)
Materials	
Body:	316L
Valve seat:	PFA (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (option)
Temperature range:	-40℉ to +160℉ (-40℃ to +71℃)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=1.6
Supply pressure effect:	7 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.7kg (depending on connections or options)

Flowchart



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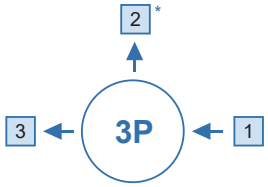
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV12: 3/4" VFS female	FV4: 1/4" VFS female	TW12: 3/4" tube weld
MV12: 3/4" VFS male	MV4: 1/4" VFS male	TW16: 1" tube weld
FV16: 1" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV16: 1" VFS male		IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR-920UB PS - 20 - V4 - 3P - 1 - 2 - 3 - R25 - VS - P

Installation

None: bottom mount
P: panel mount*
BP: bonnet port (1/8" FNPT)

* Panel hole Φ39.6mm

Materials

S: 316L

Inlet Pressure

20: 300 psig

Port Config

2P: 2 ports
3P: 3 ports

Outlet Pressure

V2: Vac to 30 psig
V4: Vac to 60 psig
V7: Vac to 100 psig
V10: Vac to 150 psig
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve Seat Option

None: PFA (standard)
VS: Vespel®

Surface Finish

None: 10 μin Ra max.
R10: 25 μin Ra max.

Ordering Example

VSR - 920UBS - 20 - 10 - 2P - MV12 - FV12

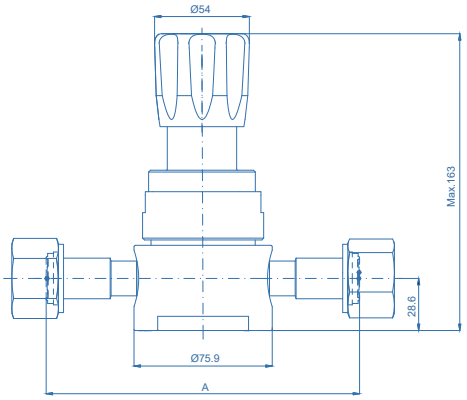
1 - 2

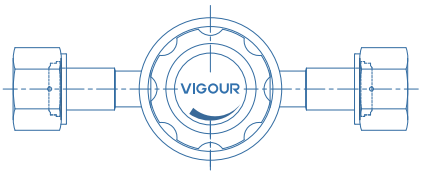
Single Stage Pressure Regulator
VSR-920UC Series

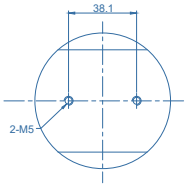
Product Feature

- Single-stage pressure regulator
- 10μin Ra average surface finish
  (10μin. Ra max, 7μin. Ra max. 5μin. Ra max optional)
- Minimized internal volume for short purge times
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 2000 slpm
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- 100% helium-leak-tested
- Tied-diaphragm design

Dimensions (mm)





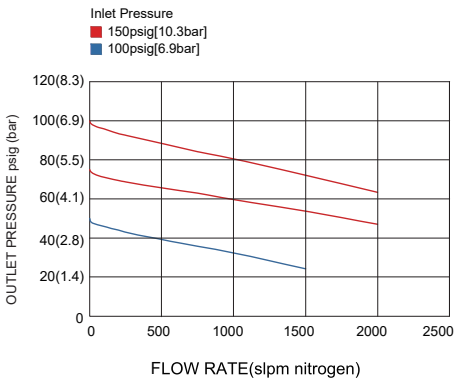


Connections	A	
	inch	(mm)
FV12	6.78	(172.2)
MV12		
TW12	6.00	(152.4)
FV16	7.34	(186.4)
MV16		
TW16	6.00	(152.4)

Technical Data

Type:	single-stage
Inlet pressure P_1:	300 psig (20bar)
Outlet pressure P_2:	Vac to 30/60/100/150 psig (2/4/7/10bar)
Surface finish:	10μin Ra (7μin Ra max. / 5μin Ra max. optional)
Materials	
Body:	316L secondary remelt body
Valve seat:	PFA (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (option)
Temperature range:	-40°F to +160°F (-40°C to +71°C)
Leak rate: (to atmosphere)	<1x10^{-9} mbar·L/s He
(via seat)	<1x10^{-8} mbar·L/s He
Flow capacity:	Cv=1.6
Supply pressure effect:	7 psig rise in delivery pressure per 100 psig source pressure drop
Weight:	approx. 2.7kg (depending on connections or options)

Flowchart



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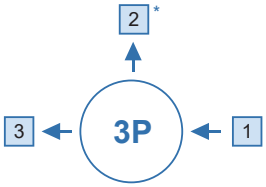
Ordering Information



* port for gauge

Inlet/Outlet Connection

FV12: 3/4" VFS female	FV4: 1/4" VFS female	TW12: 3/4" tube weld
MV12: 3/4" VFS male	MV4: 1/4" VFS male	TW16: 1" tube weld
FV16: 1" VFS female	IFV4: 1/4" (gauge female threaded connection machined on the body)	P: gauge (1/4" VFS fitting)
MV16: 1" VFS male		IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR-920UC P SLV - 20 - V4 - 3P - 1 - 2 - 3 - R5 - VS - P

Installation

None: bottom mount
P: panel mount*
BP: bonnet port (1/8" FNPT)

* Panel hole Φ39.6mm

Materials

SLV: 316L secondary remelt body

Inlet Pressure

20: 300 psig

Port Config

2P: 2 ports
3P: 3 ports

Outlet Pressure

V2: Vac to 30 psig
V4: Vac to 60 psig
V7: Vac to 100 psig
V10: Vac to 150 psig
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

* With the V option, the negative pressure cannot be adjusted, only the pressure gauge shows the negative pressure.

Process Specification

P: VS001A

* For details, please refer to the appendix.

Valve Seat Option

None: PFA (standard)
VS: Vespel®

Surface Finish

None: 10 μin Ra max.
R7: 7 μin Ra max.
R5: 5 μin Ra max.

Ordering Example

VSR - 920UCSLV - 20 - 10 - 2P - MV12 - FV12

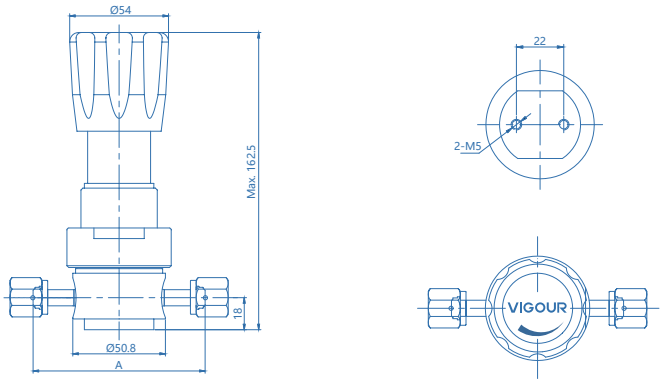
1 - 2

High Pressure Regulator
VSR-930UB Series

Product Feature

- Single-stage pressure regulator
- 10μin. Ra surface finish
- Minimized internal volume for short purge times
- Piston sensing element
- All materials used meet ASTM A479 / A484 / A276 standards
- Internal connectors for pressure gauges
- Flow capacity: to 30 slpm (standard), to 120 slpm (optional)
- High control accuracy
- Metal-to-metal seal to atmosphere
- Simple outlet pressure limitation by handwheel
- Applies only to inert gases

Dimensions (mm)

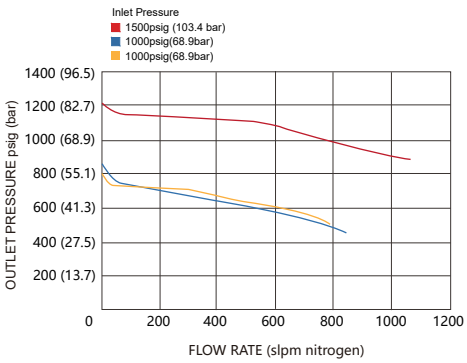


Connections	A	
	inch	mm
FV4	3.70	94
MV4		

Technical Data

Type:	single-stage
Inlet pressure P_1:	5800 psig (400bar)
Outlet pressure P_2:	500/2500 psig (35/170bar)
Surface finish:	10μin Ra (25μin Ra max. optional)
Materials	
Body:	316L
Valve seat:	PCTFE (Vespel® optional)
Diaphragm:	C276 Ni-Mo-Cr alloy
Inlets and Outlets:	see ordering info
Bonnet port:	1/8" FNPT (on panel mount option, bonnet port is not threaded)
Temperature range:	0°F to +140°F (-18°C to +60°C)
Leak rate:	Bubble tight
Flow capacity:	Cv=0.09 (Cv=0.15 optional)
Weight:	approx. 2.0kg (depending on connections or options)

Flowchart



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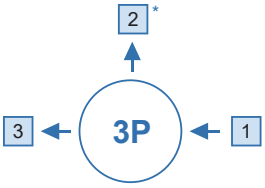
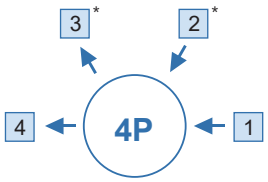
Ordering Information



* port for gauge



Inlet/Outlet Connection

FV4: 1/4" VFS female
MV4: 1/4" VFS male
IFV4: 1/4" (gauge female threaded connection machined on the body)

TW4: 1/4" tube weld
P: gauge (1/4" VFS fitting)
IP: gauge (IFV4 fitting)

* Other connection standard, consult factory.

Port Selection

VSR-930UBPS - 400 - 170 - 4P - 1 - 2 - 3 - 4 - R25 - HF - VS - X - P

Installation

None: bottom mount
P: panel mount *

* Panel hole Φ36mm

Materials

S: 316L

Inlet Pressure

400: 5800 psig

Port Config

2P: 2 ports
3P: 3 ports
4P: 4 ports

Outlet Pressure

35: 25~500 psig
170: 100 ~ 2500 psig

Surface Finish

None: 10 μin Ra max.
R10: 25 μin Ra max.

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Option

None: Self-relief
X: Non-relief

Valve seat Option

None: PCTFE
VS: Vespel®

Cv Option

None: Cv=0.09
HF: Cv=0.15*

* The HF option uses only Vespel® valve seats.

Ordering Example

VSR - 930UBS - 400 - 170 - 3P - FV4 - P - FV4

1 - 2 - 3

Diaphragm Valve
VDV32UB Series

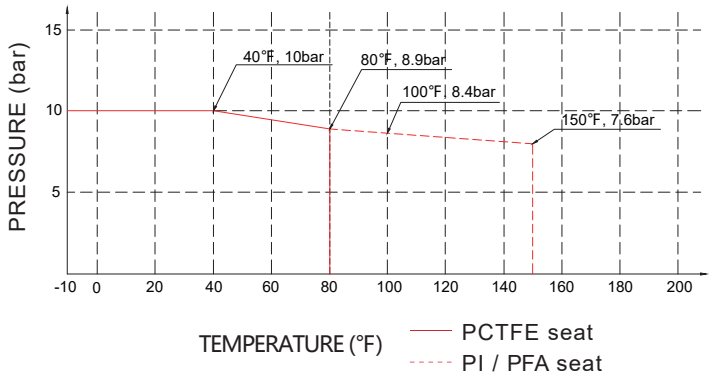
Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

1/2 Type

1/2 Type

Temperature / Pressure Rating



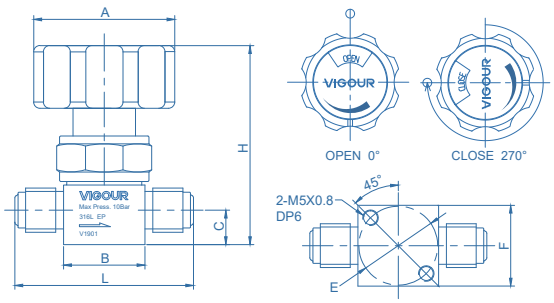
1/4 Type (Lock)

1/4 Type (IS option)

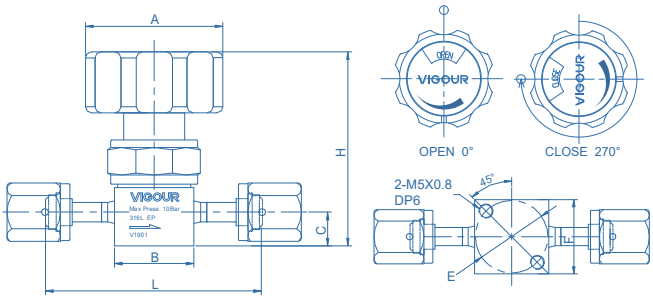
Technical Data

Max. Working Pressure:	150 psig (10bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 176℉ (-10℃ ~ 80℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	1/4" Cv=0.3, 1/2" 3/4" Cv=0.65
Weight:	approx. 0.27kg (depending on connections or options)

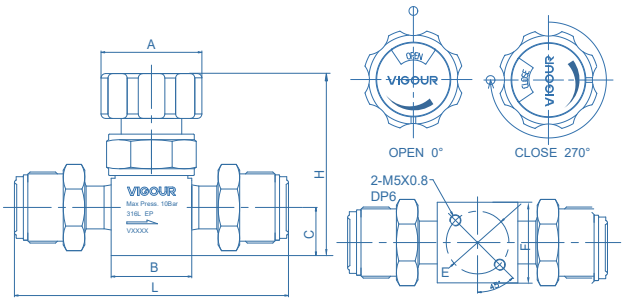
Dimensions (mm)



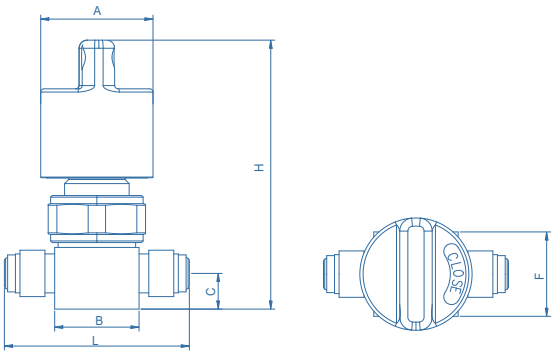
1/4, 1/2 manual actuator (VFS male)



1/4, 1/2, 3/4 manual actuator (VFS female)



3/4 manual actuator (VFS male)



1/4 manual actuator (VFS male) Position Lock

manual actuator

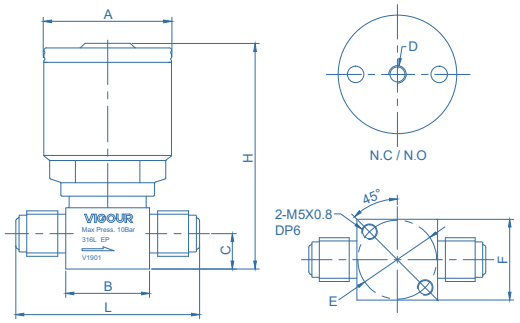
End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	64
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	64
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
HFV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
HRMV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
TW6	----	3/8"	7	Φ45	36	18.2	Φ28	36	69	82
MV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	77	82
FV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	83	82
TW8	----	1/2"	7	Φ45	36	18.2	Φ28	36	69	82
RMV12	3/4"	3/4"	7	Φ45	36	21.5	Φ28	36	122.4	86
FV12	3/4"	3/4"	7	Φ45	36	21.5	Φ28	36	106.4	86

manual actuator （Position Lock）

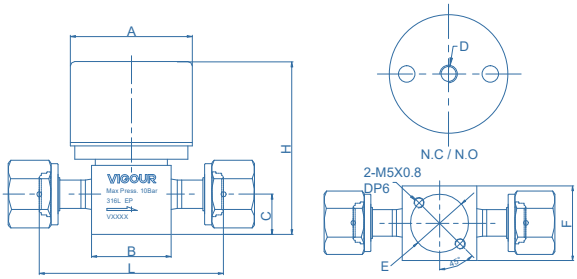
End Connections			Orifice (mm)	Dimensions (mm)					
Mod.	VFS	O.D.		A	B	C	F	L	H
MV4	1/4"	1/4"	4.4	Φ34.6	26	11	26	57	89
FV4	1/4"	1/4"	4.4	Φ34.6	26	11	26	71	89
TW4	----	1/4"	4.4	Φ34.6	26	11	26	54	89
RMV4	1/4"	1/4"	4.4	Φ34.6	26	11	26	71	89
HFV4	1/4"	3/8"	7	Φ34.6	36	18.2	36	96	108
HRMV4	1/4"	3/8"	7	Φ34.6	36	18.2	36	96	108
TW6	----	3/8"	7	Φ34.6	36	18.2	36	69	108
MV8	1/2"	1/2"	7	Φ34.6	36	18.2	36	77	108
FV8	1/2"	1/2"	7	Φ34.6	36	18.2	36	83	108
TW8	----	1/2"	7	Φ34.6	36	18.2	36	69	108
RMV12	3/4"	3/4"	7	Φ34.6	36	21.5	36	122.4	108
FV12	3/4"	3/4"	7	Φ34.6	36	21.5	36	106.4	108

Diaphragm Valve
VDV32UB Series

Dimensions (mm)



1/4 pneumatic actuator (VFS male)



1/2 pneumatic actuator (VFS female)

pneumatic actuator（normally opened / normally closed）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	70
FV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
TW4	----	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	54	70
RMV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
HFV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
HRMV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
TW6	----	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80
MV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	77	80
FV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	83	80
TW8	----	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80
RMV12	3/4"	3/4"	N.C / N.O	7	Φ55	36	21.5	M5x0.8	Φ28	36	122.4	84
FV12	3/4"	3/4"	N.C / N.O	7	Φ55	36	21.5	M5x0.8	Φ28	36	106.4	84

Ordering information

VDV32UBS - M - A - MV4 - MV4 - PA - LOTOC - IS - P

Materials
S：316L

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
RMV4: 1/4" VFS Rotatable male
HFV4: 1/4" VFS male 3/8" O.D.
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
TW6: 3/8" tube weld
MV8: 1/2" VFS male
FV8: 1/2" VFS female
TW8: 1/2" tube weld
RMV12: 3/4" VFS Rotatable male
FV12: 3/4" VFS female

* Other connection standard, consult factory

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®
PA: PFA

Option
None：standard
LOTO：Closed Position Lock*
LOTC：Open Position Lock*
LOTOC：Open / Closed Position Lock*

Option
None: Standard
IS: Switch Position Indicator

Process Specification
none：VS001B
P：VS001A

* For details, please refer to the appendix.

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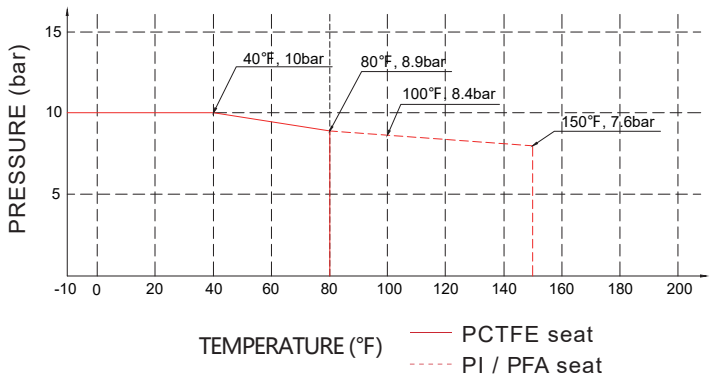
Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

1/2 Type

1/2 Type

Temperature / Pressure Rating



1/4 Type (Lock)

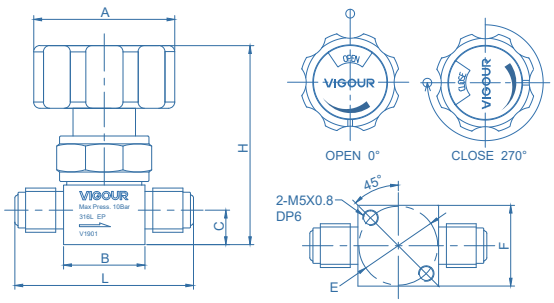
1/4 Type (IS option)

Technical Data

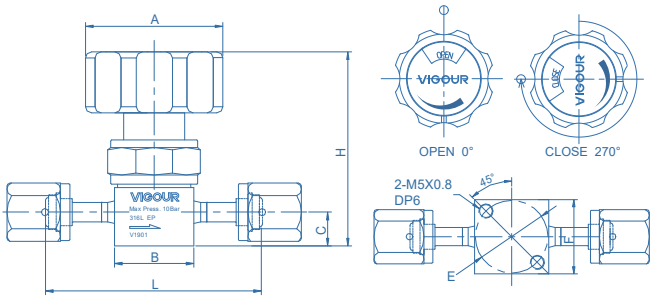
Max. Working Pressure:	150 psig (10bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 176℉ (-10℃ ~ 80℃)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	1/4” Cv=0.3, 1/2” 3/4” Cv=0.65
Weight:	approx. 0.27kg (depending on connections or options)

Diaphragm Valve
VDV32UC Series

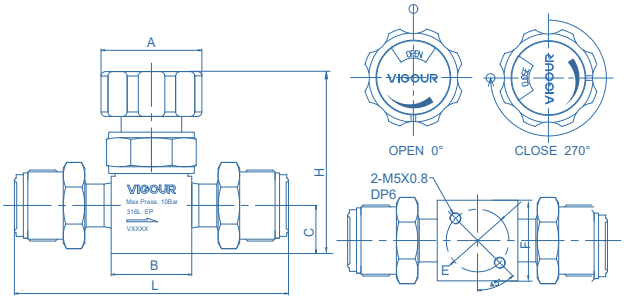
Dimensions (mm)



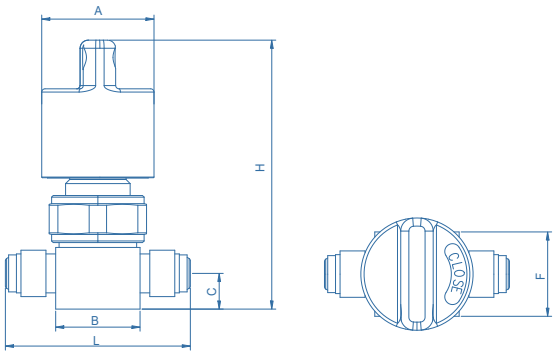
1/4, 1/2 manual actuator (VFS male)



1/4, 1/2, 3/4 manual actuator (VFS female)



3/4 manual actuator (VFS male)



1/4 manual actuator (VFS male) Position Lock

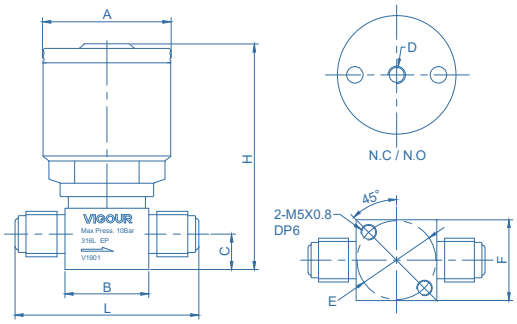
manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	64
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	64
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
HFV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
HRMV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
TW6	----	3/8"	7	Φ45	36	18.2	Φ28	36	69	82
MV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	77	82
FV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	83	82
TW8	----	1/2"	7	Φ45	36	18.2	Φ28	36	69	82
RMV12	3/4"	3/4"	7	Φ45	36	21.5	Φ28	36	122.4	86
FV12	3/4"	3/4"	7	Φ45	36	21.5	Φ28	36	106.4	86

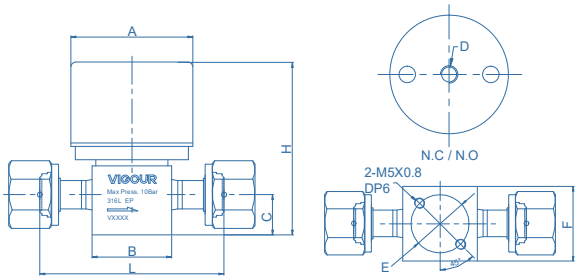
manual actuator （Position Lock）

End Connections			Orifice (mm)	Dimensions (mm)					
Mod.	VFS	O.D.		A	B	C	F	L	H
MV4	1/4"	1/4"	4.4	Φ34.6	26	11	26	57	89
FV4	1/4"	1/4"	4.4	Φ34.6	26	11	26	71	89
TW4	----	1/4"	4.4	Φ34.6	26	11	26	54	89
RMV4	1/4"	1/4"	4.4	Φ34.6	26	11	26	71	89
HFV4	1/4"	3/8"	7	Φ34.6	36	18.2	36	96	108
HRMV4	1/4"	3/8"	7	Φ34.6	36	18.2	36	96	108
TW6	----	3/8"	7	Φ34.6	36	18.2	36	69	108
MV8	1/2"	1/2"	7	Φ34.6	36	18.2	36	77	108
FV8	1/2"	1/2"	7	Φ34.6	36	18.2	36	83	108
TW8	----	1/2"	7	Φ34.6	36	18.2	36	69	108
RMV12	3/4"	3/4"	7	Φ34.6	36	21.5	36	122.4	108
FV12	3/4"	3/4"	7	Φ34.6	36	21.5	36	106.4	108

Dimensions (mm)



1/4 pneumatic actuator (VFS male)



1/2 pneumatic actuator (VFS female)

pneumatic actuator（normally opened / normally closed）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	70
FV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
TW4	----	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	54	70
RMV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
HFV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
HRMV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
TW6	----	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80
MV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	77	80
FV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	83	80
TW8	----	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80
RMV12	3/4"	3/4"	N.C / N.O	7	Φ55	36	21.5	M5x0.8	Φ28	36	122.4	84
FV12	3/4"	3/4"	N.C / N.O	7	Φ55	36	21.5	M5x0.8	Φ28	36	106.4	84

Ordering information

VDV32UC SLV - M - A - MV4 - MV4 - PA - LOTOC - IS - P

Materials
SLV: 316L secondary remelt

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
RMV4: 1/4" VFS Rotatable male
HFV4: 1/4" VFS male 3/8" O.D.
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
TW6: 3/8" tube weld
MV8: 1/2" VFS male
FV8: 1/2" VFS female
TW8: 1/2" tube weld
RMV12: 3/4" VFS Rotatable male
FV12: 3/4" VFS female
* Other connection standard, consult factory

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®
PA: PFA

Option
None: standard
LOTO: Closed Position Lock*
LOTC: Open Position Lock*
LOTOC: Open / Closed Position Lock*
* Manual only

Option
None: Standard
IS: Switch Position Indicator

Process Specification
P: VS001A
* For details, please refer to the appendix.

Diaphragm Valve
VDV33UB Series

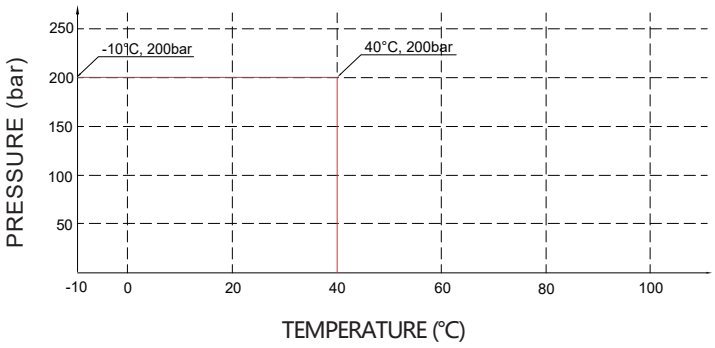
Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

1/4 Type

1/4 Type

Temperature / Pressure Rating



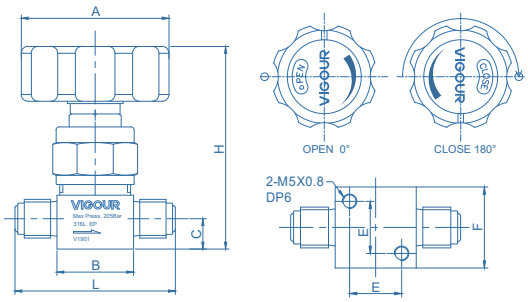
1/2 Type

1/2 Type

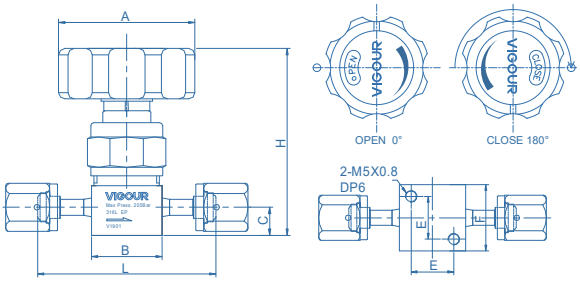
Technical Data

Max. Working Pressure:	3000 psig (200bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 104℉ (-10℃ ~ 40℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	1/4” Cv=0.27, 1/2” Cv=0.5
Weight:	approx. 0.27kg (depending on connections or options)

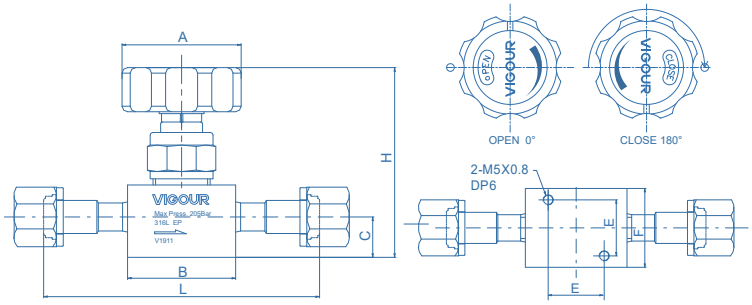
Dimensions (mm)



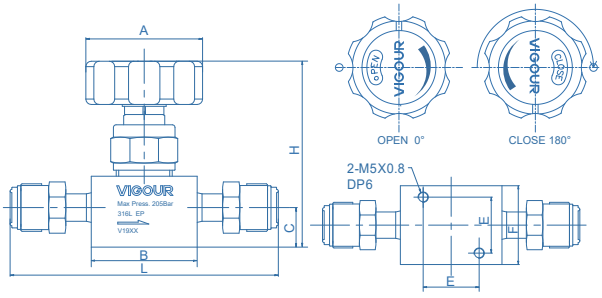
1/4 manual actuator (VFS male)



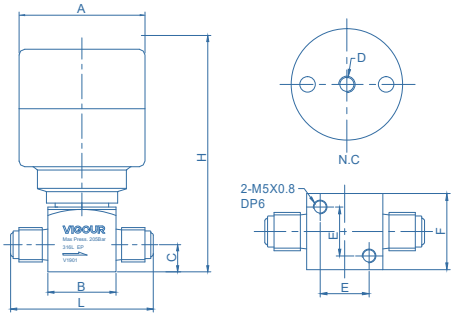
1/4 manual actuator (VFS female)



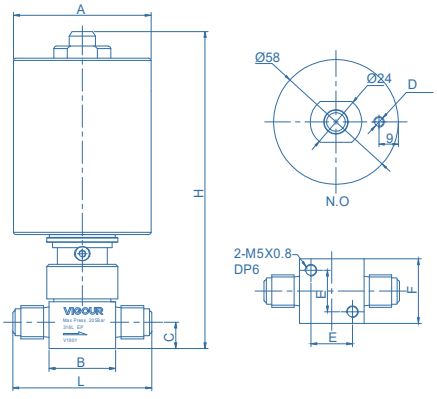
1/2 manual actuator (VFS female)



1/2 manual actuator (VFS male)

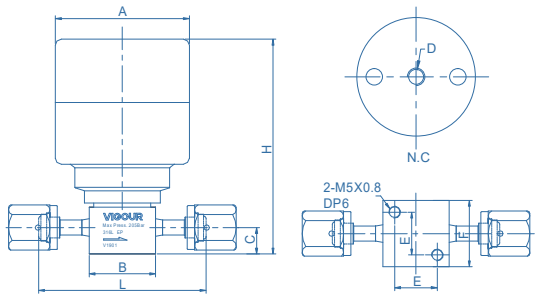


1/4 pneumatic actuator N.C (VFS male)

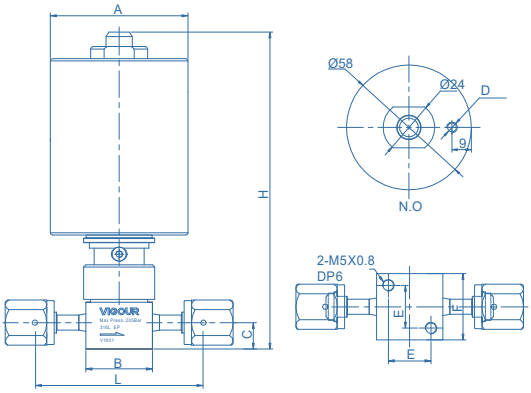


1/4 pneumatic actuator N.O (VFS male)

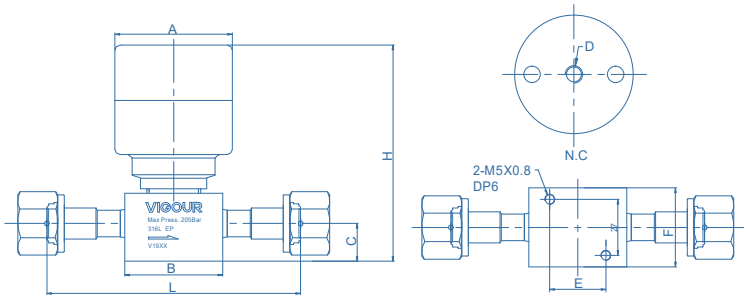
Diaphragm Valve
VDV33UB Series



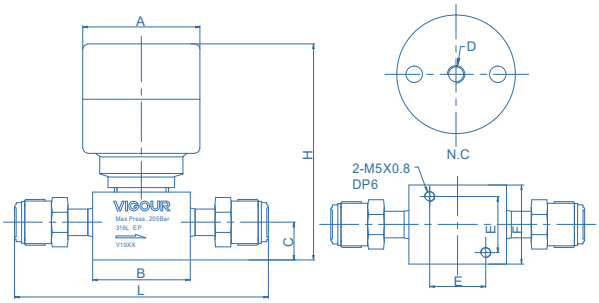
1/4 pneumatic actuator N.C (VFS female)



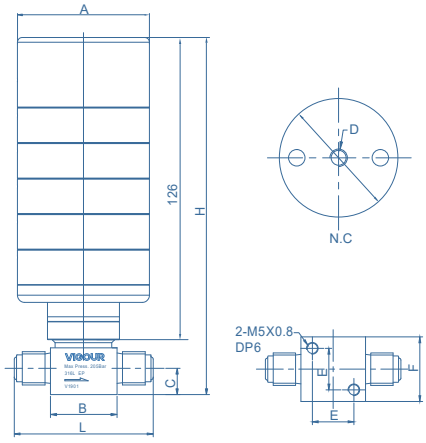
1/4 pneumatic actuator N.O (VFS female)



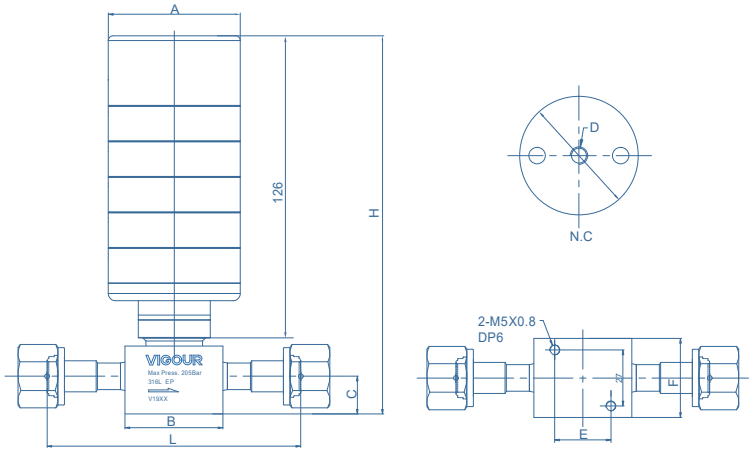
1/2 pneumatic actuator N.C (VFS female)



1/2 pneumatic actuator N.C (VFS male)



1/4 pneumatic actuator N.C (VFS male) HPC



1/2 pneumatic actuator N.C (VFS female) HPC

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Dimensions (mm)

manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ54	28	11.1	18	28	58.7	74
FV4	1/4"	1/4"	4.4	Φ54	28	11.1	18	28	71.6	74
TW4	----	1/4"	4.4	Φ54	28	11.1	18	28	54	74
HFV4	1/4"	3/8"	7	Φ54	47.1	18.2	27	38	107.1	92
HRMV4	1/4"	3/8"	7	Φ54	47.1	18.2	27	38	107.1	92
TW6	----	3/8"	7	Φ54	47.1	18.2	27	38	91	92
FV8	1/2"	1/2"	7	Φ54	47.1	18.2	27	38	123.2	92
RMV8	1/2"	1/2"	7	Φ54	47.1	18.2	27	38	123.2	92
TW8	----	1/2"	7	Φ54	47.1	18.2	27	38	91	92

pneumatic actuator（normally opened / normally closed）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C	4.4	Φ56.5	28	11.1	M5x0.8	18	28	58.7	91
FV4	1/4"	1/4"	N.O	4.4	Φ58	28	11.1	M5x0.8	18	28	58.7	134
TW4	----	1/4"	N.C	4.4	Φ56.5	28	11.1	M5x0.8	18	28	71.6	91
HFV4	1/4"	3/8"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	107.1	105
HRMV4	1/4"	3/8"	N.O	7	Φ58	47.1	18.2	M5x0.8	27	38	107.1	148
TW6	----	3/8"	N.O	7	Φ58	47.1	18.2	M5x0.8	27	38	91	148
FV8	1/2"	1/2"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	122.2	105
RMV8	1/2"	1/2"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	123.2	105
TW8	----	1/2"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	91	105

pneumatic actuator（normally closed HPC）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C	4.4	Φ55	28	11.1	M5x0.8	18	28	58.7	149
FV4	1/4"	1/4"	N.C	4.4	Φ55	28	11.1	M5x0.8	18	28	71.6	149
TW4	----	1/4"	N.C	4.4	Φ55	28	11.1	M5x0.8	18	28	54	149
HFV4	1/4"	3/8"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	107.1	162
HRMV4	1/4"	3/8"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	107.1	162
TW6	----	3/8"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	91	162
FV8	1/2"	1/2"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	123.2	162
RMV8	1/2"	1/2"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	123.2	162
TW8	----	1/2"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	91	162

Ordering Information

VDV33UB S - M - A - MV4 - MV4 - PA - P

Materials
S: 316L

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened *
PC: pneumatic actuator,normally closed
HPC: The multi-stage cylinder design ensures a more linear sealing process.

* Normally opened available with connection size 1/4"

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
HFV4: 1/4" VFS female 3/8" O.D.
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
TW6: 3/8" tube weld
FV8: 1/2" VFS female
RMV8: 1/2" VFS Rotatable male
TW8: 1/2" tube weld

* Other connection standard, consult factory

Valve Seat Option
None: PCTFE(standard)
VS: Vespel®
PA: PFA

Process Specification
none: VS001B
P: VS001A

* For details, please refer to the appendix.

Diaphragm Valve
VDV33UC Series

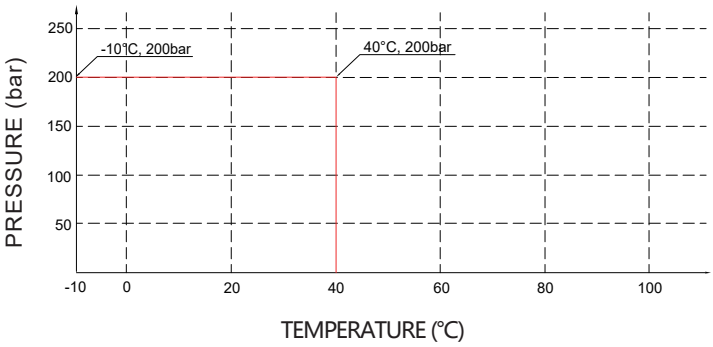
Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

1/4 Type

1/4 Type

Temperature / Pressure Rating



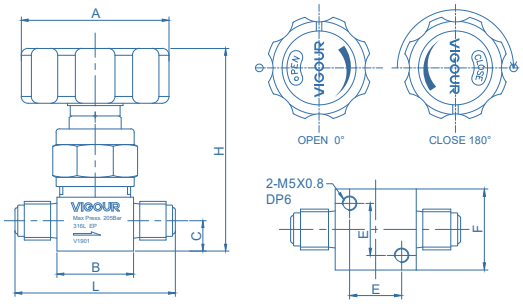
1/2 Type

1/2 Type

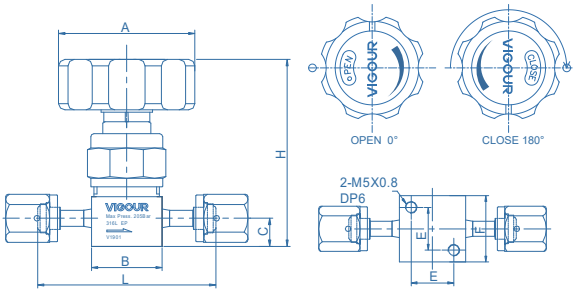
Technical Data

Max. Working Pressure:	3000 psig (200bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 104℉ (-10℃ ~ 40℃)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	1/4" Cv=0.27, 1/2" Cv=0.5
Weight:	approx. 0.27kg (depending on connections or options)

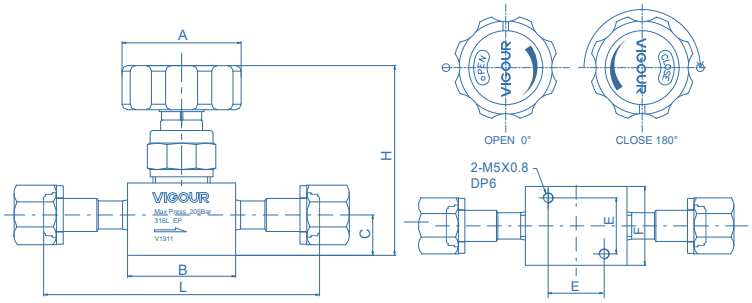
Dimensions (mm)



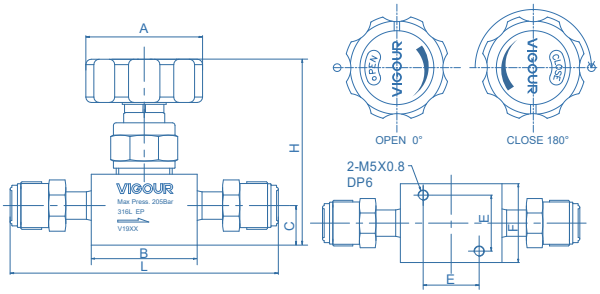
1/4 manual actuator (VFS male)



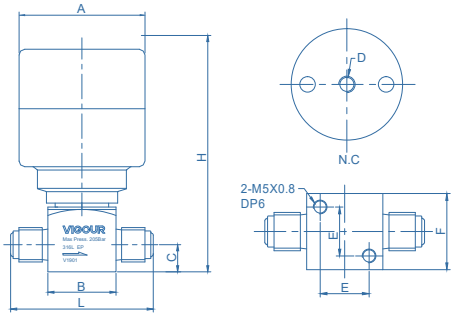
1/4 manual actuator (VFS female)



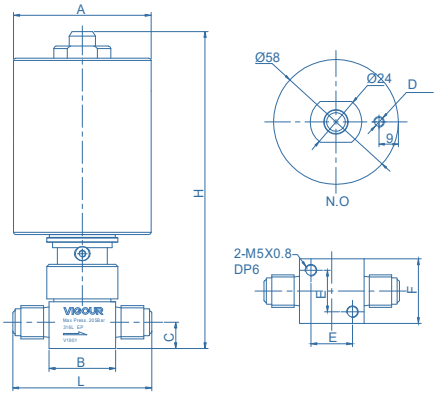
1/2 manual actuator (VFS female)



1/2 manual actuator (VFS male)

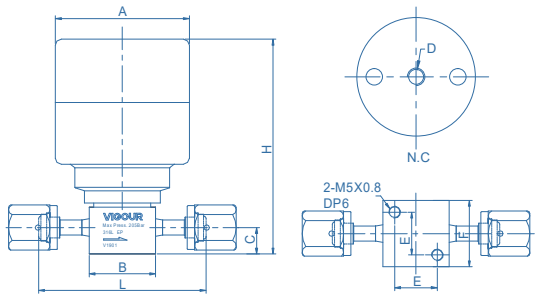


1/4 pneumatic actuator N.C (VFS male)

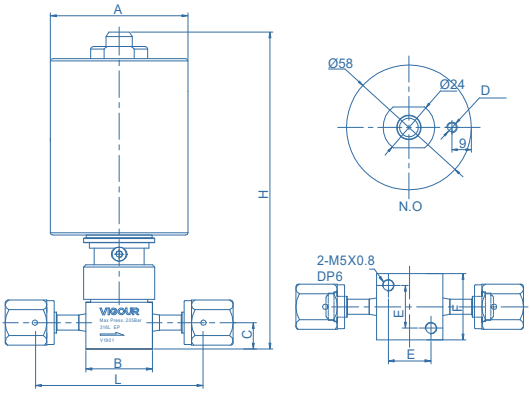


1/4 pneumatic actuator N.O (VFS male)

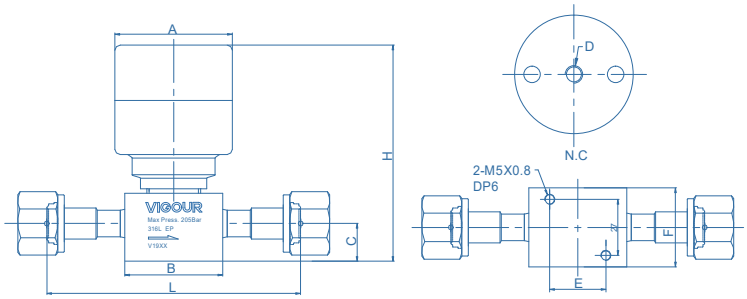
Diaphragm Valve
VDV33UC Series



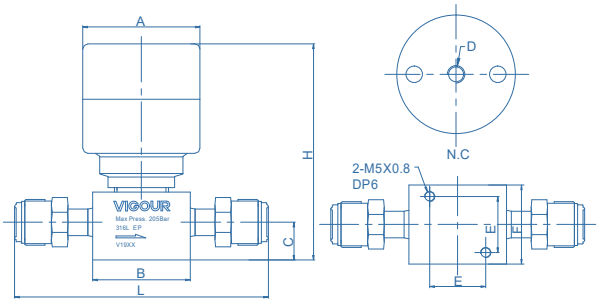
1/4 pneumatic actuator N.C (VFS female)



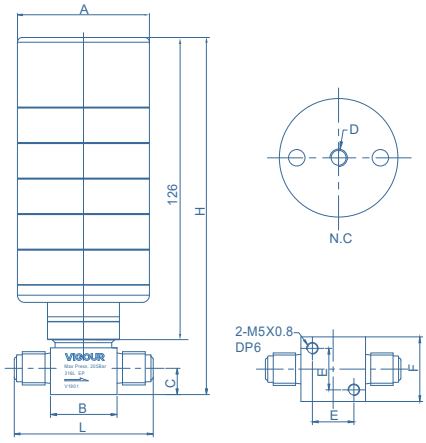
1/4 pneumatic actuator N.O (VFS female)



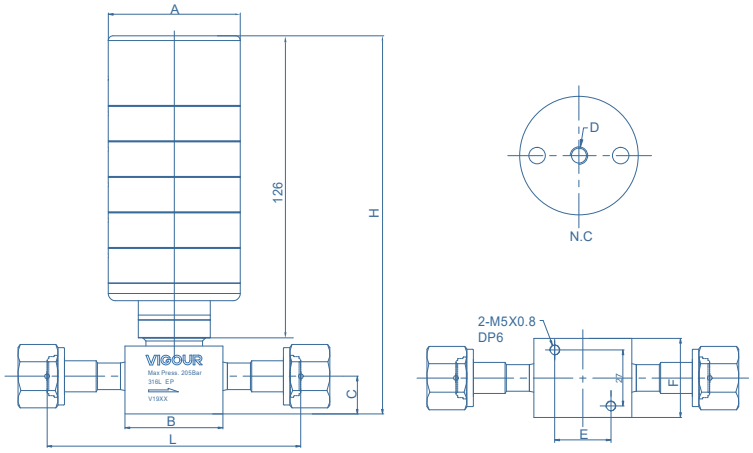
1/2 pneumatic actuator N.C (VFS female)



1/2 pneumatic actuator N.C (VFS male)



1/4 pneumatic actuator N.C (VFS female) HPC



1/2 pneumatic actuator N.C (VFS male) HPC

VIGOUR
we offer solutions regarding your ideas!

Dimensions (mm)

manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ54	28	11.1	18	28	58.7	74
FV4	1/4"	1/4"	4.4	Φ54	28	11.1	18	28	71.6	74
TW4	----	1/4"	4.4	Φ54	28	11.1	18	28	54	74
HFV4	1/4"	3/8"	7	Φ54	47.1	18.2	27	38	107.1	92
HRMV4	1/4"	3/8"	7	Φ54	47.1	18.2	27	38	107.1	92
TW6	----	3/8"	7	Φ54	47.1	18.2	27	38	91	92
FV8	1/2"	1/2"	7	Φ54	47.1	18.2	27	38	123.2	92
RMV8	1/2"	1/2"	7	Φ54	47.1	18.2	27	38	123.2	92
TW8	----	1/2"	7	Φ54	47.1	18.2	27	38	91	92

pneumatic actuator（normally opened / normally closed）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C	4.4	Φ56.5	28	11.1	M5x0.8	18	28	58.7	91
FV4	1/4"	1/4"	N.O	4.4	Φ58	28	11.1	M5x0.8	18	28	58.7	134
TW4	----	1/4"	N.C	4.4	Φ56.5	28	11.1	M5x0.8	18	28	71.6	91
HFV4	1/4"	3/8"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	107.1	105
HRMV4	1/4"	3/8"	N.O	7	Φ58	47.1	18.2	M5x0.8	27	38	107.1	148
TW6	----	3/8"	N.O	7	Φ58	47.1	18.2	M5x0.8	27	38	91	148
FV8	1/2"	1/2"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	122.2	105
RMV8	1/2"	1/2"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	123.2	105
TW8	----	1/2"	N.C	7	Φ56.5	47.1	18.2	M5x0.8	27	38	91	105

pneumatic actuator（normally closed HPC）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C	4.4	Φ55	28	11.1	M5x0.8	18	28	58.7	149
FV4	1/4"	1/4"	N.C	4.4	Φ55	28	11.1	M5x0.8	18	28	71.6	149
TW4	----	1/4"	N.C	4.4	Φ55	28	11.1	M5x0.8	18	28	54	149
HFV4	1/4"	3/8"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	107.1	162
HRMV4	1/4"	3/8"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	107.1	162
TW6	----	3/8"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	91	162
FV8	1/2"	1/2"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	123.2	162
RMV8	1/2"	1/2"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	123.2	162
TW8	----	1/2"	N.C	7	Φ55	47.1	18.2	M5x0.8	27	38	91	162

Ordering Information

VDV33UC SLV - M - A - MV4 - MV4 - PA - P

Materials
SLV: 316L secondary remelt

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened *
PC: pneumatic actuator,normally closed
HPC: The multi-stage cylinder design ensures a more linear sealing process.

* Normally opened available with connection size 1/4"

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
HFV4: 1/4" VFS female 3/8" O.D.
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
TW6: 3/8" tube weld
FV8: 1/2" VFS female
RMV8: 1/2" VFS Rotatable male
TW8: 1/2" tube weld

* Other connection standard, consult factory

Valve Seat Option
None: PCTFE(standard)
VS: Vespel®
PA: PFA

Process Specification
P: VS001A

* For details, please refer to the appendix.

Diaphragm Valve
VDV40UB Series

Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle free performance
- The product is fabricated in compliance with the VS001A process specification
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is optional

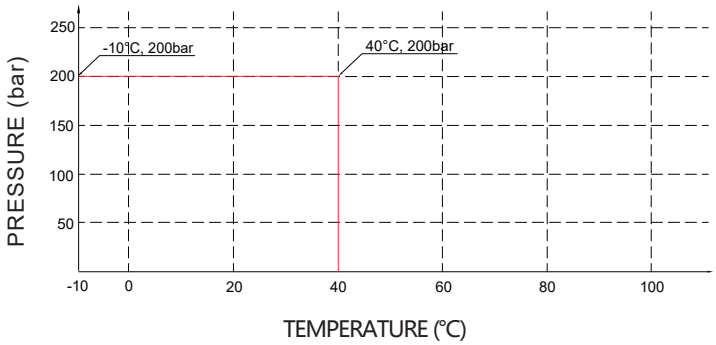
1/4" pneumatic actuator

1/4" manual actuator

1/4" Right-angle handle

1/4" manual actuator (Lockable)

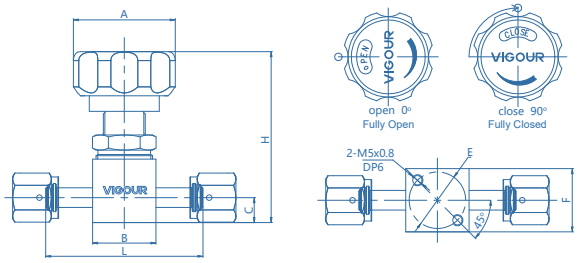
Temperature / Pressure Rating



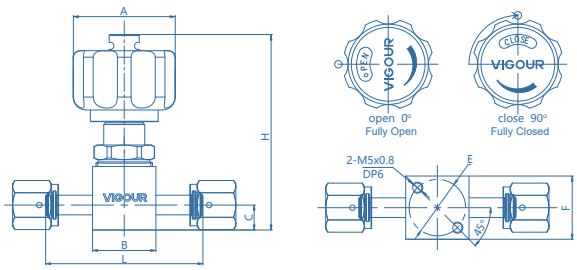
Technical Data

Max. Working Pressure:	3000 psig (200bar)
Actuation Pressure:	70~110 psig (5~8bar)
Max. Working Temp.:	-40℉ ~ 159℉ (-40℃ ~ 71℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	pneumatic actuator Cv=0.23 manual actuator Cv=0.29
Weight:	approx 1.27kg (depending on connections or options)

Dimensions (mm)



manual actuator (VFS female)



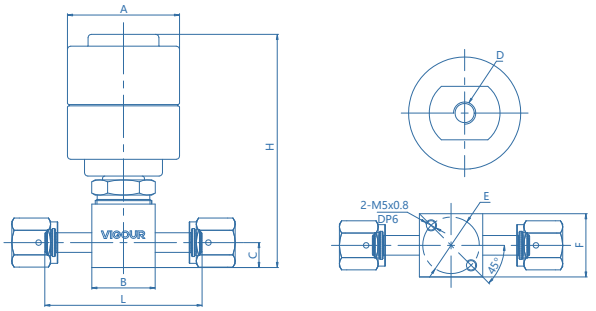
manual actuator (VFS female) Position Lock

manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
RMV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	77
FV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	77
TW4	----	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	53.8	77
RMV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	77
FV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	77
TW6	----	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	67.4	77

manual actuator (Position Lock)

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
RMV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	92
FV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	92
TW4	----	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	53.8	92
RMV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	92
FV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	92
TW6	----	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	67.4	92



pneumatic actuator (VFS female)

pneumatic actuator (normally closed)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	D	E	F	L	H
RMV4	1/4"	1/4"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	70.6	105
FV4	1/4"	1/4"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	70.6	105
TW4	----	1/4"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	53.8	105
RMV6	1/2"	3/8"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	98	105
FV6	1/2"	3/8"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	98	105
TW6	----	3/8"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	67.4	105

Ordering Information

VDV40UBS - M - A - RMV4-RMV4 - VS - LO - P

Materials
SLV: 316L secondary remelt

Actuator
M: manual actuator
PC: pneumatic actuator (normally closed)

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
RMV4: 1/4" VFS Rotatable male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
RMV6: 1/2" VFS Rotatable male 3/8" O.D.
FV6: 1/2" VFS female 3/8" O.D.
TW6: 3/8" tube weld

* Other connection standard, consult factory

Process Specification
None: VS001B
P: VS001A

* For details, please refer to the appendix.

Optional
None: Round Knob
LO: Round Knob
Pull, then turn to open
lock out / tag out
L: Right-angle handle

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®

Diaphragm Valve
VDV40UC Series

Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is optional

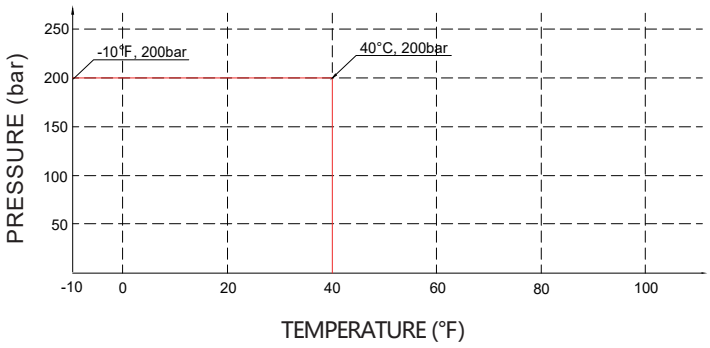
1/4" pneumatic actuator

1/4" manual actuator

1/4" Right-angle handle

1/4" manual actuator (Lockable)

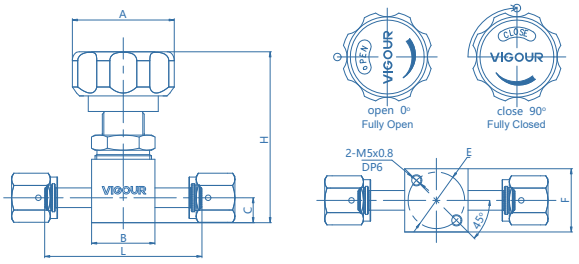
Temperature / Pressure Rating



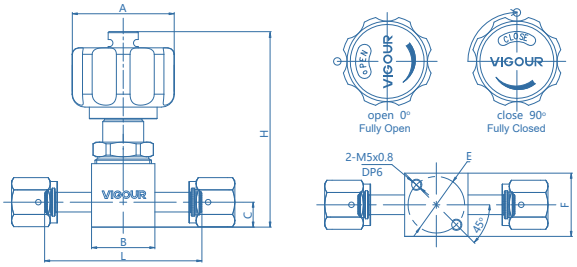
Technical Data

Max. Working Pressure:	3000 psig (200bar)
Actuation Pressure:	70~110 psig (5~8bar)
Max. Working Temp.:	-40℉ ~ 159℉ (-40℃ ~ 71℃)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	pneumatic actuator Cv=0.23 manual actuator Cv=0.29
Weight:	approx 1.27kg (depending on connections or options)

Dimensions (mm)



manual actuator (VFS female)



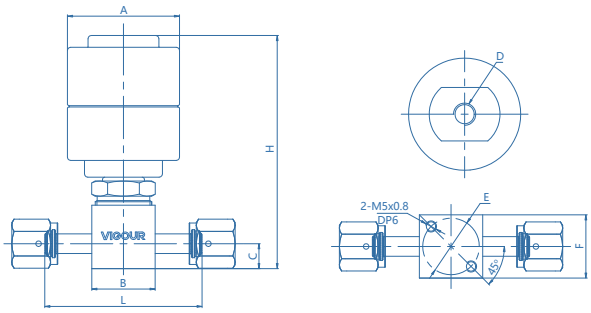
manual actuator (VFS female) Position Lock

manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
RMV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	77
FV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	77
TW4	----	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	53.8	77
RMV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	77
FV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	77
TW6	----	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	67.4	77

manual actuator (Position Lock)

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
RMV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	92
FV4	1/4"	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	70.6	92
TW4	----	1/4"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	53.8	92
RMV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	92
FV6	1/2"	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	98	92
TW6	----	3/8"	3.0	Φ47.5	28.4	11.2	Φ25.4	28.4	67.4	92



pneumatic actuator (VFS female)

pneumatic actuator (normally closed)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	D	E	F	L	H
RMV4	1/4"	1/4"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	70.6	105
FV4	1/4"	1/4"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	70.6	105
TW4	----	1/4"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	53.8	105
RMV6	1/2"	3/8"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	98	105
FV6	1/2"	3/8"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	98	105
TW6	----	3/8"	3.0	Φ50.3	28.4	11.2	M5x0.8	Φ25.4	28.4	67.4	105

Ordering Information

VDV40UC SLV - M - A - RMV4-RMV4 - VS - LO - P

Materials
SLV: 316L secondary remelt

Actuator
M: manual actuator
PC: pneumatic actuator (normally closed)

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
RMV4: 1/4" VFS Rotatable male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
RMV6: 1/2" VFS Rotatable male 3/8" O.D.
FV6: 1/2" VFS female 3/8" O.D.
TW6: 3/8" tube weld

* Other connection standard, consult factory

Process Specification
P: VS001A
* For details, please refer to the appendix.

Optional
None: Round Knob
LO: Round Knob
Pull, then turn to open
lock out / tag out
L: Right-angle handle

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®

Diaphragm Valve
VDV42UB Series

Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Replaceable valve seat design
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

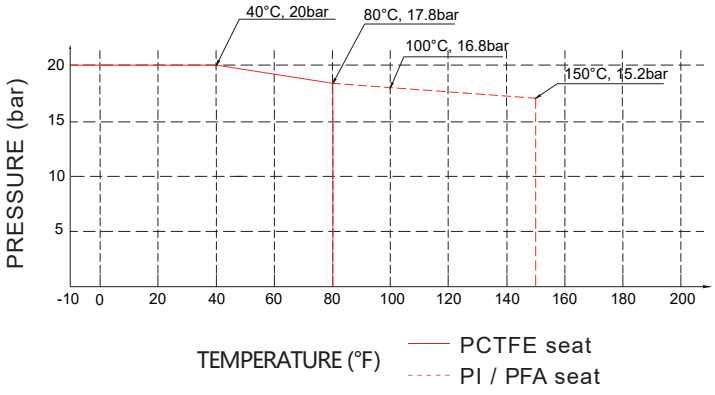
1/4 Type

1/4 Type

1/4 Type (Lock)

1/4 Type (IS option)

Temperature / Pressure Rating



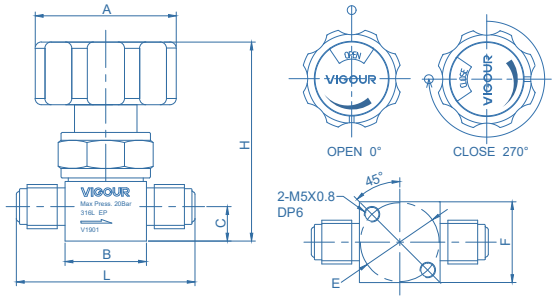
Replaceable Valve Seat Repair Kit – Ordering Information

Ordering Number	Seat material	Description	Explanation
DV42-WXB-316L-PCTFE	PCTFE	Including 1 pc of valve seat assembly and 2 pcs of diaphragms.	Suitable for replaceable seat diaphragm valves.
DV42-WXB-316L-Vespel®	Vespel®		
DV42-WXB-316L-PFA	PFA		

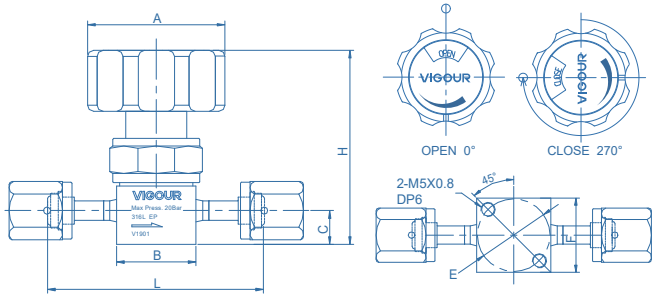
Technical Data

Max. Working Pressure:	300 psig (20bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 176℉ (-10℃ ~ 80℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=0.3
Weight:	approx. 0.27kg (depending on connections or options)

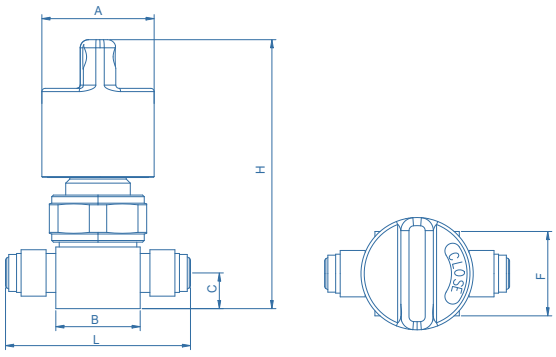
Dimensions (mm)



1/4 manual actuator (VFS male)



1/4 manual actuator (VFS female)



1/4 manual actuator (VFS male) Position Lock

manual actuator

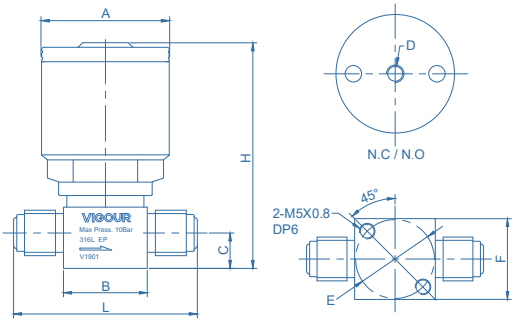
End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	69
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	69
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	69
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	69
TW6	----	3/8"	4.4	Φ45	26	11	Φ25.4	26	69	69

manual actuator （Position Lock）

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	74
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	74
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	74
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	74
TW6	----	3/8"	4.4	Φ45	26	11	Φ25.4	26	69	74

Diaphragm Valve
VDV42UB Series

Dimensions (mm)



1/4 pneumatic actuator (VFS male)

pneumatic actuator (normally opened / normally closed)

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	75
FV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	75
RMV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	75
TW4	----	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	54	75
TW6	----	3/8"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	69	75

Ordering information

VDV42UBS - M - A - MV4 - MV4 - PA - LOTOC - IS - P

Materials
S: 316L

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
RMV4: 1/4" VFS Rotatable male
TW4: 1/4" tube weld
TW6: 3/8" tube weld

* Other connection standard, consult factory

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®
PA: PFA

Option
None: standard
LOTO: Closed Position Lock
LOTC: Open Position Lock
LOTOC: Open / Closed Position Lock

Option
None: Standard
IS: Switch Position Indicator

Process Specification
none: VS001B
P: VS001A

* For details, please refer to the appendix.

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Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Replaceable valve seat design
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

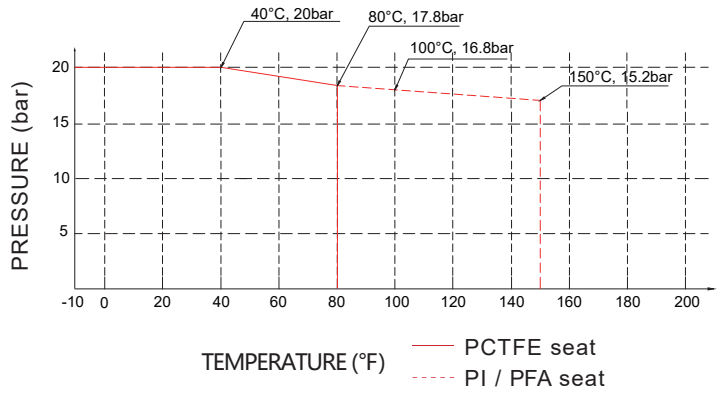
1/4 Type

1/4 Type

1/4 Type (Lock)


1/4 Type (IS option)

Temperature / Pressure Rating



Replaceable Valve Seat Repair Kit – Ordering Information

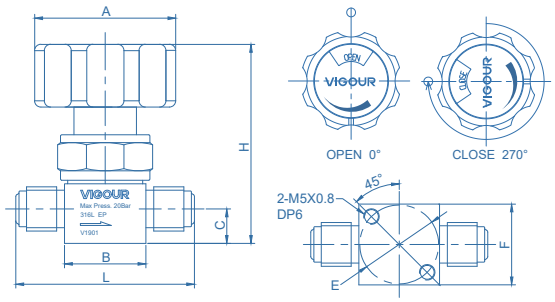
Ordering Number	Seat material	Description	Explanation
DV42-WXB-316L S.R-PCTFE	PCTFE	Including 1 pc of valve seat assembly and 2 pcs of diaphragms.	Suitable for replaceable seat diaphragm valves.
DV42-WXB-316L S.R-Vespel®	Vespel®		
DV42-WXB-316L S.R-PFA	PFA		

Technical Data

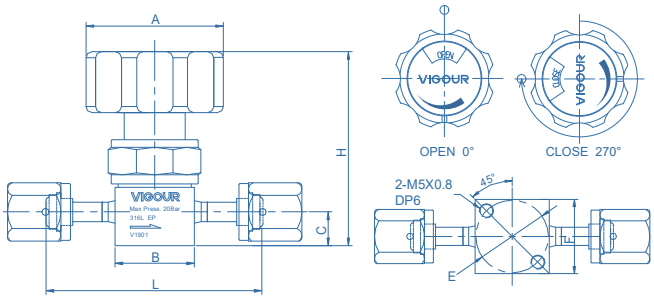
Max. Working Pressure:	300 psig (20bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=0.3
Weight:	approx. 0.27kg (depending on connections or options)

Diaphragm Valve
VDV42UC Series

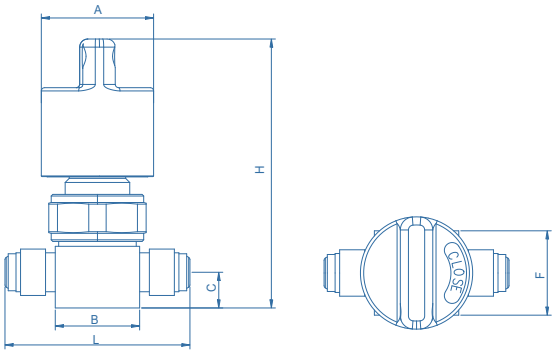
Dimensions (mm)



1/4 manual actuator (VFS male)



1/4 manual actuator (VFS female)



1/4 manual actuator (VFS male) Position Lock

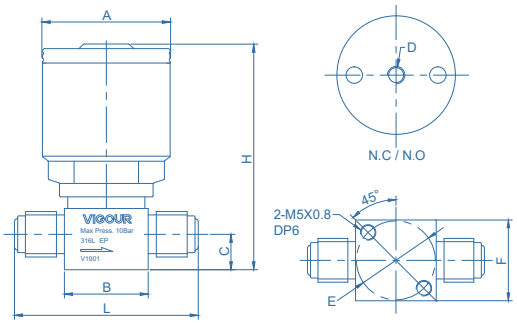
manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	69
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	69
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	69
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	69
TW6	----	3/8"	4.4	Φ45	26	11	Φ25.4	26	69	69

manual actuator （Position Lock）

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	74
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	74
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	74
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	74
TW6	----	3/8"	4.4	Φ45	26	11	Φ25.4	26	69	74

Dimensions (mm)



1/4 pneumatic actuator (VFS male)

pneumatic actuator (normally opened / normally closed)

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	75
FV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	75
RMV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	75
TW4	----	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	54	75
TW6	----	3/8"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	69	75

Ordering information

VDV42UC SLV - M - A - MV4 - MV4 - PA - LOTOC - IS - P

Materials
SLV: 316L secondary remelt

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 69.

End Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
RMV4: 1/4" VFS Rotatable male
TW4: 1/4" tube weld
TW6: 3/8" tube weld

* Other connection standard, consult factory

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®
PA: PFA

Option
None: standard
LOTO: Closed Position Lock
LOTC: Open Position Lock
LOTOC: Open / Closed Position Lock

* Manual only

Option
None: Standard
IS: Switch Position Indicator

Process Specification
P: VS001A

* For details, please refer to the appendix.

Diaphragm Valve
VDV52UB Series

Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

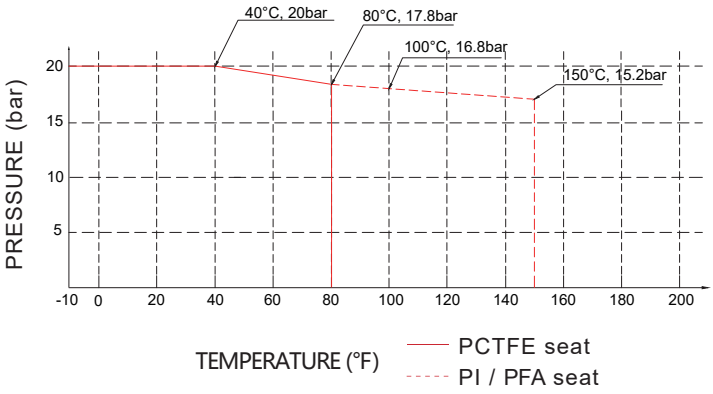
1/4 Type

1/4 Type

1/2 Type

1/2 Type

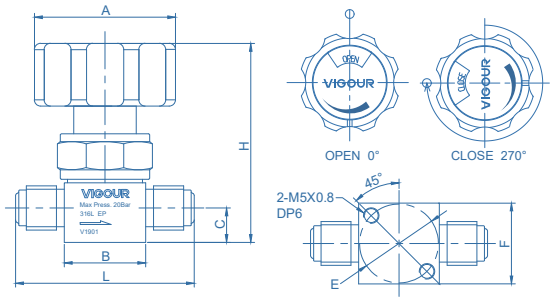
Temperature / Pressure Rating



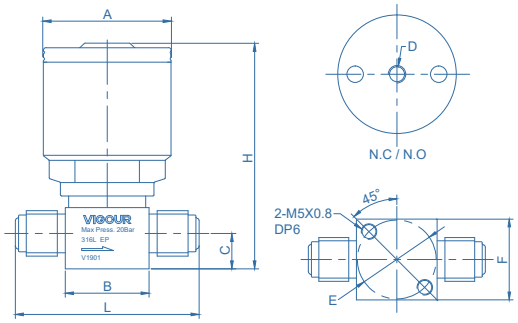
Technical Data

Max. Working Pressure:	300 psig (20bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	1/4" Cv=0.3, 1/2" Cv=0.65
Weight:	approx. 0.27kg (depending on connections or options)

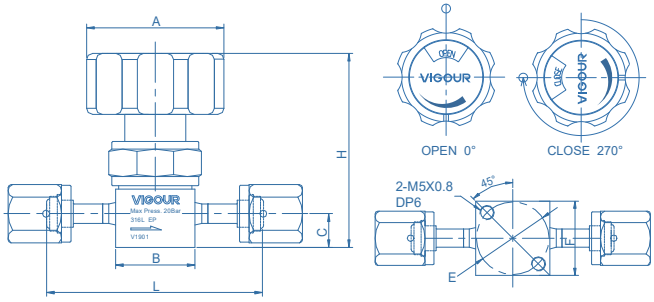
Dimensions (mm)



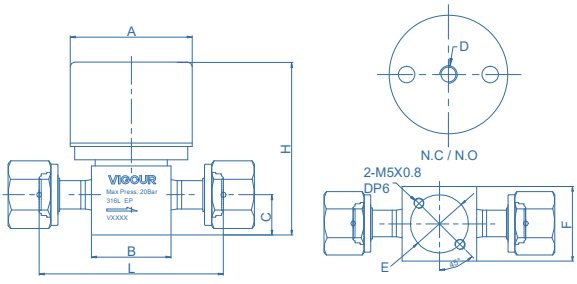
1/4, 1/2 manual actuator (VFS male)



1/4 pneumatic actuator (VFS male)



1/4, 1/2 manual actuator (VFS female)



1/2 pneumatic actuator (VFS female)

manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	64
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	64
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
HFV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
HRMV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
TW6	----	3/8"	7	Φ45	36	18.2	Φ28	36	69	82
MV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	77	82
FV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	83	82
TW8	----	1/2"	7	Φ45	36	18.2	Φ28	36	69	82

pneumatic actuator（normally opened / normally closed）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	70
FV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
TW4	----	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	54	70
RMV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
HFV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
HRMV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
TW6	----	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80
MV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	77	80
FV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	83	80
TW8	----	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80

Ordering information

VDV52UB S - M - A - MV4 - MV4 - PA - P

Materials
S: 316L

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Flow Circuit Diagram
For details, refer to the flow circuit diagram on page 71.

End Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
RMV4: 1/4" VFS Rotatable male
HFV4: 1/4" VFS female 3/8" O.D.
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
TW6: 3/8" tube weld
MV8: 1/2" VFS male
FV8: 1/2" VFS female
TW8: 1/2" tube weld
* Other connection standard, consult factory

Process Specification
none: VS001B
P: VS001A
* For details, please refer to the appendix.

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®
PA: PFA

Diaphragm Valve
VDV52UC Series

Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

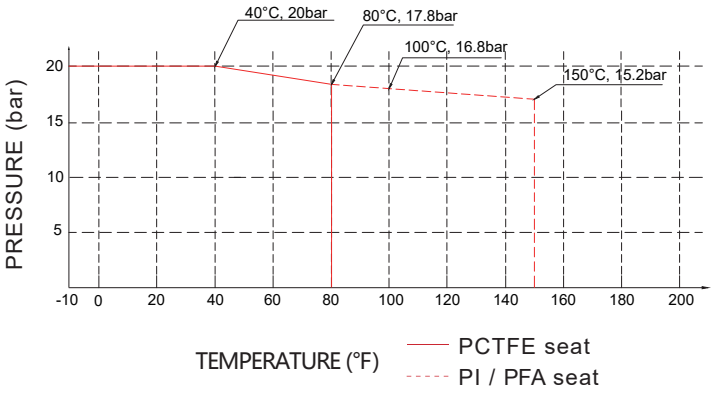
1/4 Type

1/4 Type

1/2 Type

1/2 Type

Temperature / Pressure Rating



Technical Data

Max. Working Pressure:	300 psig (20bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	1/4" Cv=0.3, 1/2" Cv=0.65
Weight:	approx. 0.27kg (depending on connections or options)

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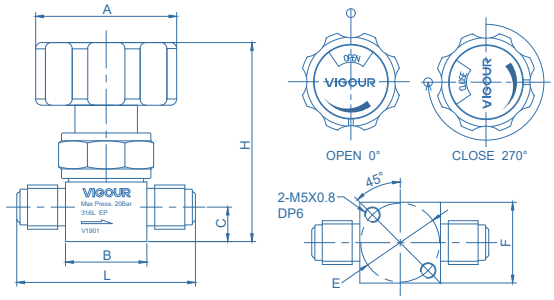
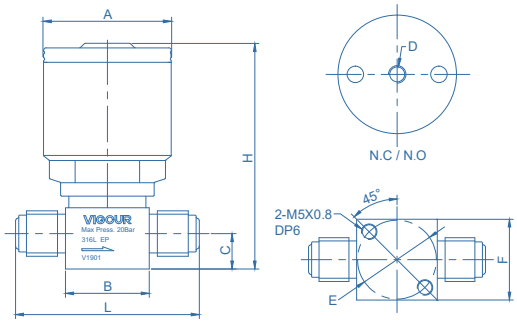
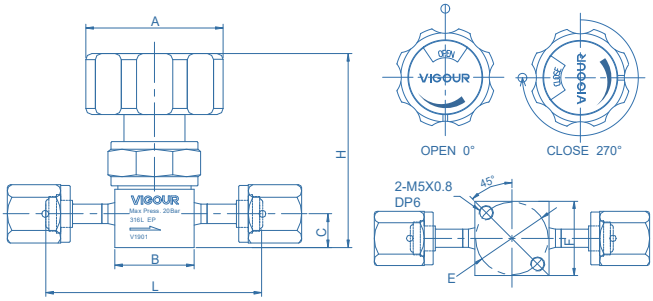
Dimensions (mm)



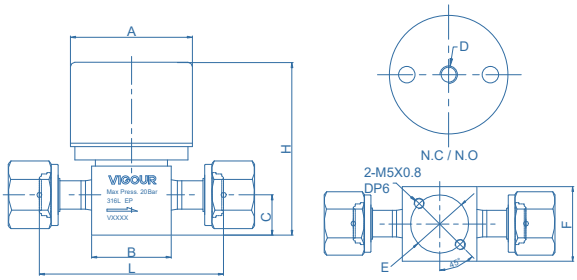
1/4, 1/2 manual actuator (VFS male)



1/4 pneumatic actuator (VFS male)



1/4, 1/2 manual actuator (VFS female)



1/2 pneumatic actuator (VFS female)

manual actuator

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
MV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	57	64
FV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
TW4	----	1/4"	4.4	Φ45	26	11	Φ25.4	26	54	64
RMV4	1/4"	1/4"	4.4	Φ45	26	11	Φ25.4	26	71	64
HFV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
HRMV4	1/4"	3/8"	7	Φ45	36	18.2	Φ28	36	96	82
TW6	----	3/8"	7	Φ45	36	18.2	Φ28	36	69	82
MV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	77	82
FV8	1/2"	1/2"	7	Φ45	36	18.2	Φ28	36	83	82
TW8	----	1/2"	7	Φ45	36	18.2	Φ28	36	69	82

pneumatic actuator（normally opened / normally closed）

End Connections			Actuator	Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.			A	B	C	D	E	F	L	H
MV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	57	70
FV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
TW4	----	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	54	70
RMV4	1/4"	1/4"	N.C / N.O	4.4	Φ39.6	26	11	M5x0.8	Φ25.4	26	71	70
HFV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
HRMV4	1/4"	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	96	80
TW6	----	3/8"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80
MV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	77	80
FV8	1/2"	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	83	80
TW8	----	1/2"	N.C / N.O	7	Φ55	36	18.2	M5x0.8	Φ28	36	69	80

Ordering information

VDV52UCSLV - M - A - MV4 - MV4 - PA - P

Materials

SLV: 316L secondary remelt

Actuator

M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Flow Circuit Diagram

For details, refer to the flow circuit diagram on page 71.

End Connection

MV4: 1/4" VFS male
FV4: 1/4" VFS female
TW4: 1/4" tube weld
RMV4: 1/4" VFS Rotatable male
HFV4: 1/4" VFS female 3/8" O.D.
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
TW6: 3/8" tube weld
MV8: 1/2" VFS male
FV8: 1/2" VFS female
TW8: 1/2" tube weld

* Other connection standard, consult factory

Valve Seat Option

None: PCTFE(standard)
VS: Vespel®
PA: PFA

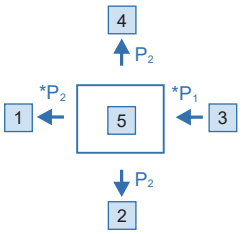
Process Specification

P: VS001A

* For details, please refer to the appendix.

Diaphragm Valve
Flow Circuit Diagram

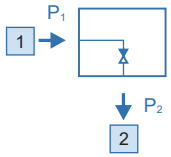
Ports Diagrammatic Drawing:



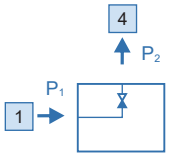
*P1: Inlet pressure
*P2: Outlet pressure

Two ports flow circuit diagram:

Standard model



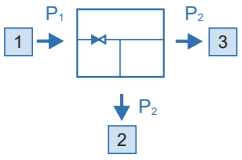
"A" Type



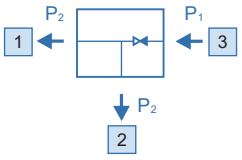
"B" Type

"K" Type
*Bottom interface

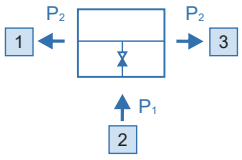
Three ports flow circuit diagram:



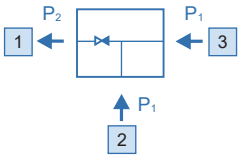
"C" Type



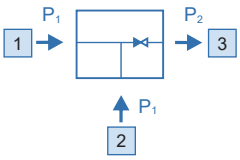
"D" Type



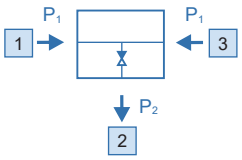
"E" Type



"F" Type

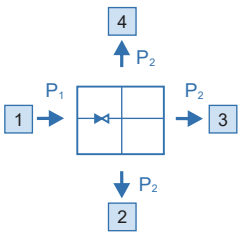


"G" Type

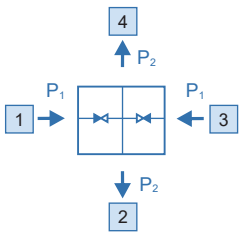


"H" Type

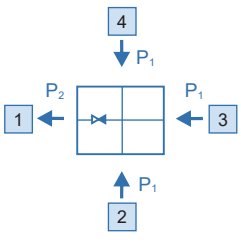
Four ports flow circuit diagram:



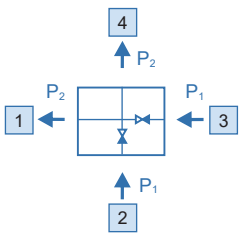
"I" Type



"J" Type



"L" Type



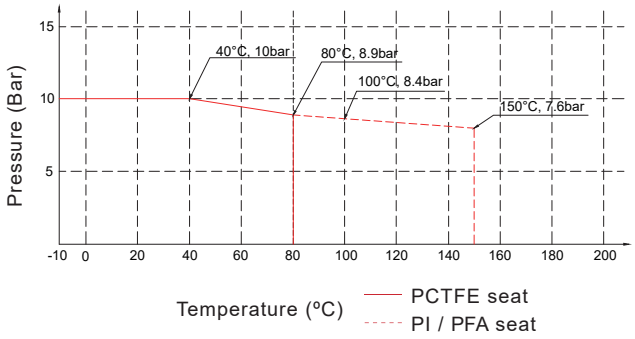
"M" Type

VIGOUR
we offer solutions regarding your ideas!

Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

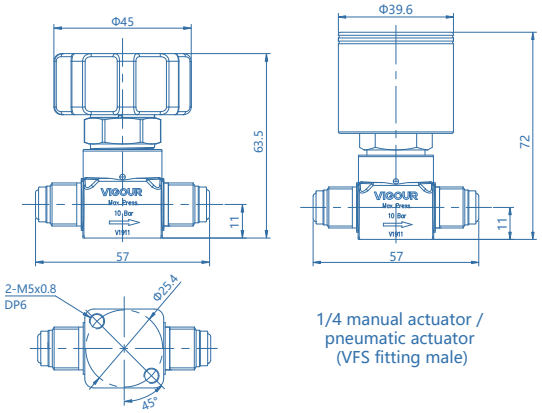
Temperature / Pressure Rating

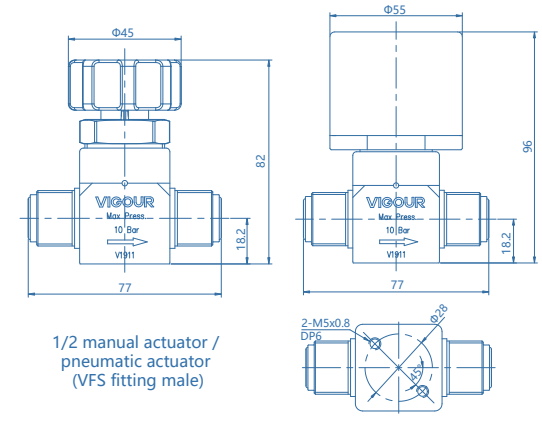


Technical Data

Max. Working Pressure:	150 psig (10bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14°F ~ 176°F (-10°C ~ 80°C)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	1/4" Cv=0.3 1/2" Cv=0.65
Weight:	approx. 0.36kg
	(depending on connections or options)

Dimensions (mm)





Ordering information

VDV22UB S - M - MV4 - MV4 - PA - IS - P

Materials
S: 316L

Actuator
M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Valve Seat Option
None: PCTFE(standard)
VS: Vespel®
PA: PFA

End Connection
MV4: 1/4" VFS fitting male
FV4: 1/4" VFS fitting female
MV8: 1/2" VFS fitting male
FV8: 1/2" VFS fitting female
* Other connection standard, consult factory

Process Specification
None: VS001B
P: VS001A
* For details, please refer to the appendix.

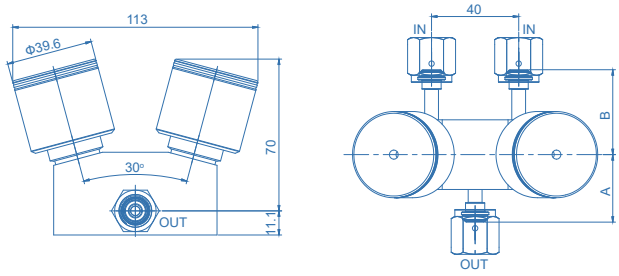
Optional
None: Standard
IS: Switch Position Indicator

Low-pressure Diaphragm Valve Manifold
VDV36UB Series

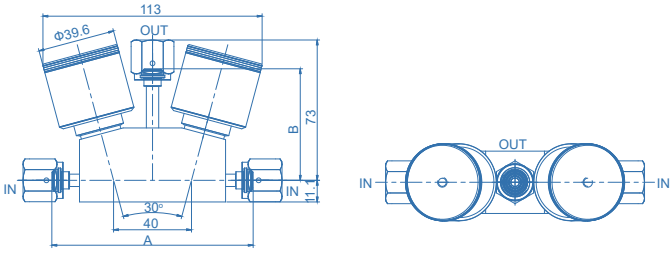
Product Feature

- Excellent degassing characteristics are achieved through minimized flow paths by combining 2 of VDV32 diaphragm valves together in one valve body.
- Fewer welds over standard valve alignments
- Reduces space requirements
- Compact tubing arrangement
- Dead space free configuration

Dimensions (mm)



End Connections	Dimensions (mm)	
	A	B
VFS Female	31	39
VFS Male	46.3	46.3

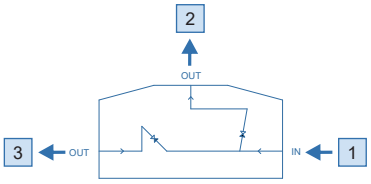


End Connections	Dimensions (mm)	
	A	B
VFS Female	103.4	57.3
VFS Male	139.6	70

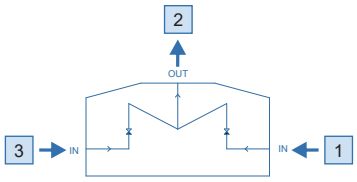
Technical Data

Max. Working Pressure:	150 psig (10bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 104℉ (-10℃ ~ 40℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	Cv=0.3
Weight:	approx. 1.36kg (depending on connections or options)

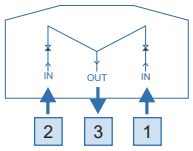
Ordering information



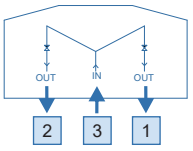
A Type



B Type



C Type



D Type

Inlet/Outlet Connection

MV4: 1/4" VFS male
FV4: 1/4" VFS female

* Other connection standard, consult factory.

Port Selection

VDV36UBS - A - PC - PC - 1 - 2 - 3 - P

Materials

S: 316L

Flow Rate

A: A Type
B: B Type
C: C Type
D: D Type

Valve1 Actuator

M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve2 Actuator*

M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

* When the actuators are the same there will be one symbol.

Ordering Example

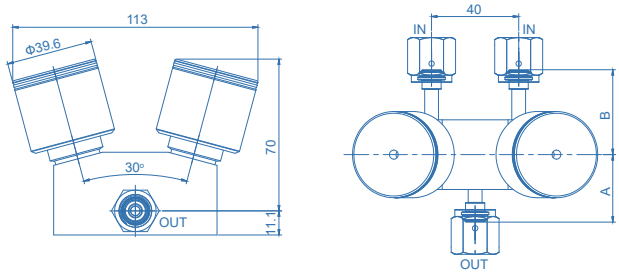
VDV36UBS - C - PC - PC - FV4 - FV4 - FV4
1 - 2 - 3

Low-pressure Diaphragm Valve Manifold
VDV36UC Series

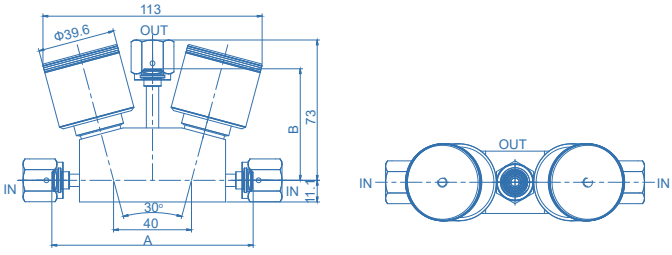
Product Feature

- Excellent degassing characteristics are achieved through minimized flow paths by combining 2 of VDV32 diaphragm valves together in one valve body.
- Fewer welds over standard valve alignments
- Reduces space requirements
- Compact tubing arrangement
- Dead space free configuration

Dimensions (mm)



End Connections	Dimensions (mm)	
	A	B
VFS Female	31	39
VFS Male	46.3	46.3

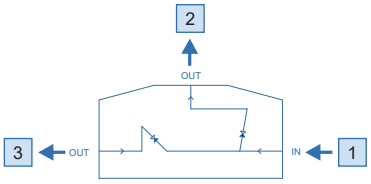


End Connections	Dimensions (mm)	
	A	B
VFS Female	103.4	57.3
VFS Male	139.6	70

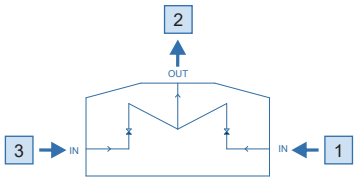
Technical Data

Max. Working Pressure:	150 psig (10bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 104℉ (-10℃ ~ 40℃)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	Cv=0.1
Weight:	approx. 1.36kg (depending on connections or options)

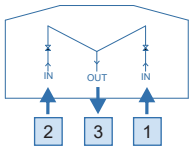
Ordering information



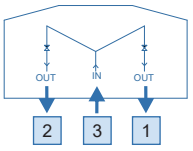
A Type



B Type



C Type



D Type

Inlet/Outlet Connection

MV4: 1/4" VFS male
FV4: 1/4" VFS female

* Other connection standard, consult factory.

Port Selection

VDV36UCSLV - A - PC - PC - 1 - 2 - 3 - P

Materials

SLV: 316L secondary remelt

Flow Rate

A: A Type
B: B Type
C: C Type
D: D Type

Valve1 Actuator

M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

Process Specification

P: VS001A
* For details, please refer to the appendix.

Valve2 Actuator*

M: manual actuator
PO: pneumatic actuator,normally opened
PC: pneumatic actuator,normally closed

* When the actuators are the same there will be one symbol.

Ordering Example

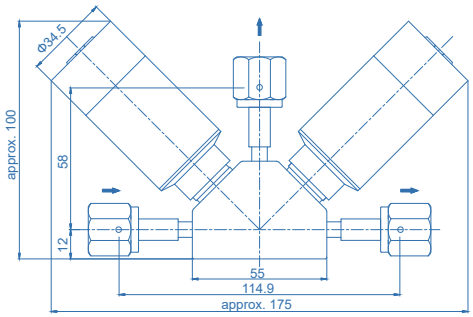
VDV36UCSLV - C - PC - PC - FV4 - FV4 - FV4
1 - 2 - 3

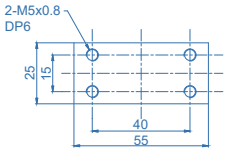
High-pressure Diaphragm Valve Manifold
VDV46UB Series

Product Feature

- Excellent degassing characteristics are achieved through minimized flow paths by combining 2 of VDV33 diaphragm valves together in one valve body.
- Fewer welds over standard valve alignments
- Reduces space requirements
- Compact tubing arrangement
- Dead space free configuration

Dimensions (mm)



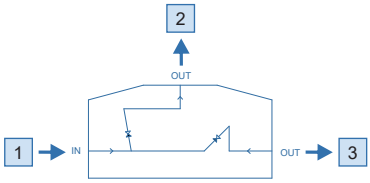


End Connections			Dimensions (mm)	
Mod.	VFS	O.D.	A	B
FV4	1/4"	1/4"	114.9	58.8
RMV4	1/4"	1/4"	114.9	58.8

Technical Data

Max. Working Pressure:	3000 psig (200bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 104℉ (-10℃ ~ 40℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=0.1
Weight:	approx. 1.36kg (depending on connections or options)

Ordering information



Inlet/Outlet Connection

MV4: 1/4" VFS male
FV4: 1/4" VFS female

* Other connection standard, consult factory.

Port Selection

VDV46UBS - PC - PC - 1 - 2 - 3 - P

Materials

S: 316L

Process Specification

None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve1 Actuator

PC: pneumatic actuator,normally closed

Valve2 Actuator*

PC: pneumatic actuator,normally closed

* When the actuators are the same there will be one symbol.

Ordering Example

VDV46UBS - PC - PC - FV4 - FV4 - FV4

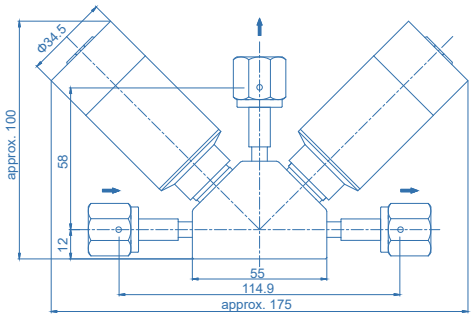
1 - 2 - 3

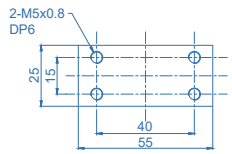
High-pressure Diaphragm Valve Manifold
VDV46UC Series

Product Feature

- Excellent degassing characteristics are achieved through minimized flow paths by combining 2 of VDV33 diaphragm valves together in one valve body.
- Fewer welds over standard valve alignments
- Reduces space requirements
- Compact tubing arrangement
- Dead space free configuration

Dimensions (mm)



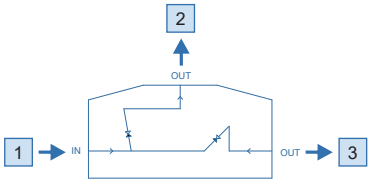


End Connections			Dimensions (mm)	
Mod.	VFS	O.D.	A	B
FV4	1/4"	1/4"	114.9	58.8
RMV4	1/4"	1/4"	114.9	58.8

Technical Data

Max. Working Pressure:	3000 psig (200bar)
Actuation Pressure:	58~87psig (4~6bar)
Max. Working Temp.:	14℉ ~ 104℉ (-10℃ ~ 40℃)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10-9 mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	Cv=0.1
Weight:	approx. 1.36kg (depending on connections or options)

Ordering information



Inlet/Outlet Connection

MV4: 1/4" VFS male
FV4: 1/4" VFS female

* Other connection standard, consult factory.

Port Selection

VDV46UCSLV - PC - PC - 1 - 2 - 3 - P

Materials

SLV: 316L secondary remelt

Process Specification

P: VS001A

* For details, please refer to the appendix.

Valve1 Actuator

PC: pneumatic actuator,normally closed

Valve2 Actuator*

PC: pneumatic actuator,normally closed

* When the actuators are the same there will be one symbol.

Ordering Example

VDV46UCSLV - PC - PC - FV4 - FV4 - FV4

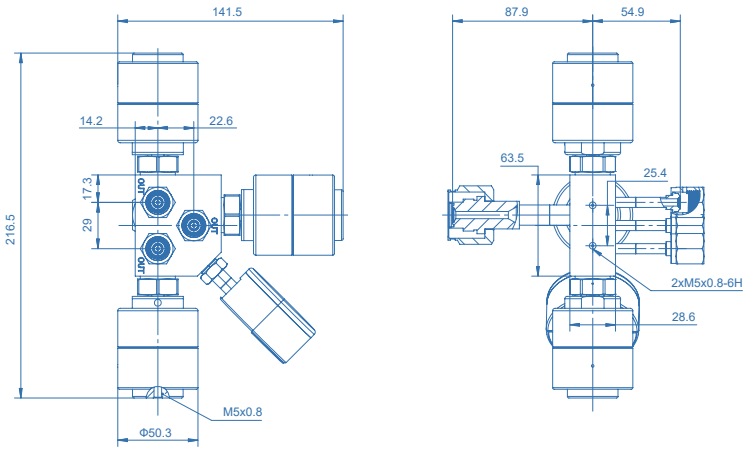
1 - 2 - 3

Ultra High Purity Purging Block
VDV48UB Series

Product Feature

- Continuous gas purity during cylinder changeover
- Easy to operate (manual/pneumatic operation available)
- Process gas is isolated from the atmosphere
- Compact design
- No dead spaces inside
- Suitable for ultra-high purity gases

Dimensions (mm)

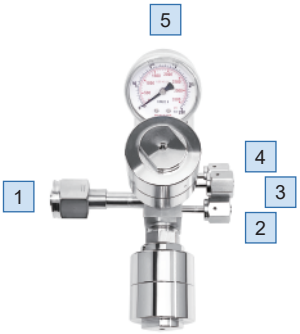


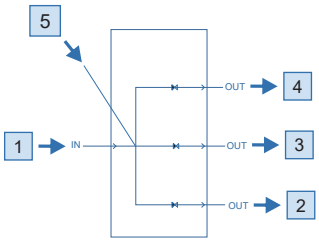
End Connections			Dimensions (mm)
Mod.	VFS	O.D.	B
FV4	1/4"	1/4"	54.9
RMV4	1/4"	1/4"	54.9

Technical Data

Max. Working Pressure:	3000 psig (200 bar)
Actuation Pressure:	70~110psig (5~8bar)
Max. Working Temp.:	-40℉ ~ 160℉ (-40℃ ~ 71℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=0.1
Weight:	approx. 2.9kg (depending on connections or options)

Ordering information





Inlet/Outlet Connection

MV4: 1/4" VFS male
FV4: 1/4" VFS female

* Other connection standard, consult factory.

Port Selection

VDV48UBS - PC - PC - PC - 1 - 2 - 3 - 4 - 5 - P

Materials
S: 316L

Valve1 Actuator
M: manual actuator
PC: pneumatic actuator,normally closed

Valve2 Actuator
M: manual actuator
PC: pneumatic actuator,normally closed

Valve3 Actuator
M: manual actuator
PC: pneumatic actuator,normally closed

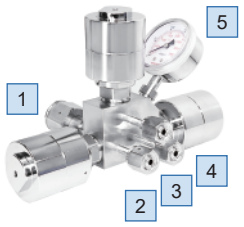
End Connection
CGA: USA
DIN: Germany
BSP: British
GB: China
JIS: Japan
UNI: Italy
NF: French

Process Specification
None: VS001B
P: VS001A
* For details, please refer to the appendix.

End Connection
None: gauge (1/4" VFS fitting)
IP: gauge (IFV4 fitting)
PT: Pressure transducer

Ordering Example

VDV48UBS - PC - PC - PC - CGA632 - FV4 - FV4 - FV4
1 - 2 - 3 - 4

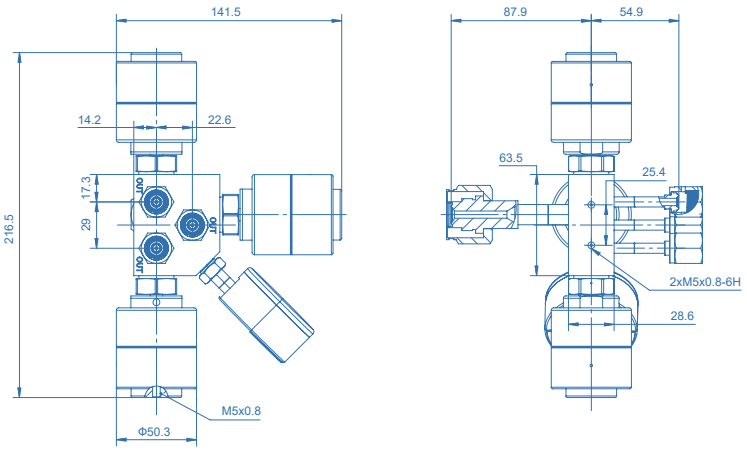


Ultra High Purity Purging Block
VDV48UC Series

Product Feature

- Continuous gas purity during cylinder changeover
- Easy to operate (manual/pneumatic operation available)
- Process gas is isolated from the atmosphere
- Compact design
- No dead spaces inside
- Suitable for ultra-high purity gases

Dimensions (mm)

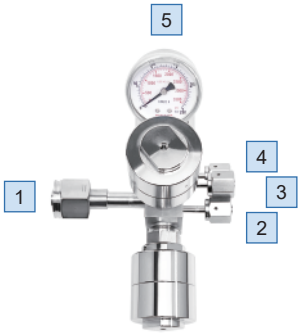


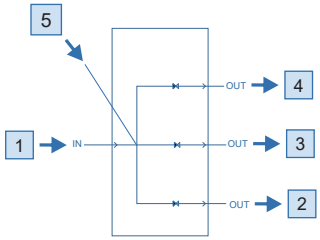
End Connections			Dimensions (mm)
Mod.	VFS	O.D.	B
FV4	1/4"	1/4"	54.9
RMV4	1/4"	1/4"	54.9

Technical Data

Max. Working Pressure:	3000 psig (200 bar)
Actuation Pressure:	70~110psig (5~8bar)
Max. Working Temp.:	-40℉ ~ 160℉ (-40℃ ~ 71℃)
Surface finish:	10μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10-9 mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	Cv=0.1
Weight:	approx. 2.9kg (depending on connections or options)

Ordering information





Inlet/Outlet Connection

MV4: 1/4" VFS male
FV4: 1/4" VFS female

* Other connection standard, consult factory.

Port Selection

VDV48UCSLV - PC - PC - PC - 1 - 2 - 3 - 4 - 5 - P

Materials

S: 316L secondary remelt

Valve1 Actuator

M: manual actuator
PC: pneumatic actuator,normally closed

Valve2 Actuator

M: manual actuator
PC: pneumatic actuator,normally closed

Valve3 Actuator

M: manual actuator
PC: pneumatic actuator,normally closed

End Connection

CGA: USA
DIN: Germany
BSP: British
GB: China
JIS: Japan
UNI: Italy
NF: French

Process Specification

P: VS001A

* For details, please refer to the appendix.

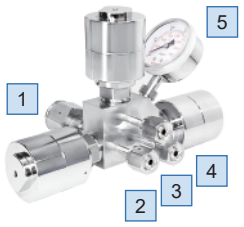
End Connection

None: gauge (1/4" VFS fitting)
IP: gauge (IFV4 fitting)
PT: Pressure transducer

Ordering Example

VDV48UCS - PC - PC - PC - CGA632 - FV4 - FV4 - FV4 - P

1 - 2 - 3 - 4



Diaphragm Valve
VDV37UB Series

Product Feature

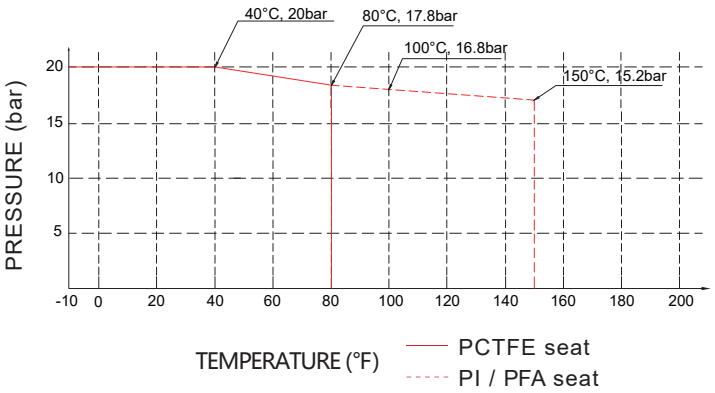
- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is optional

1/2" pneumatic actuator

1/2" manual actuator

3/4" manual actuator (Lockable)

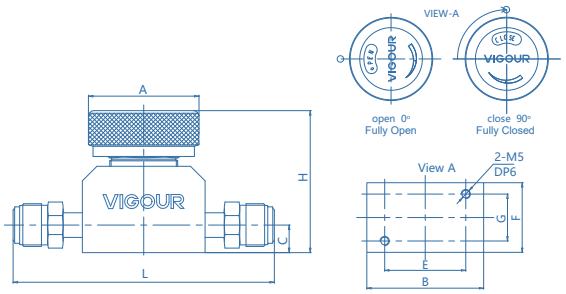
Temperature / Pressure Rating



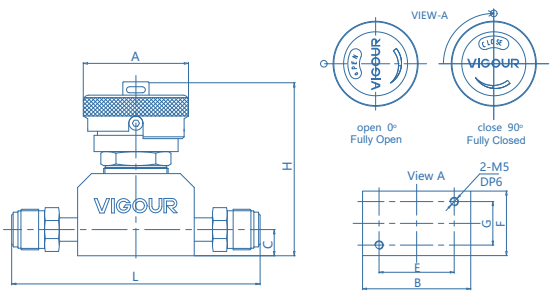
Technical Data

Max. Working Pressure:	Manual 300 psig (20bar) / Pneumatic 250 psig (17bar)
Actuation Pressure:	80~100 psig (5.5~6.8bar)
Max. Working Temp.:	-40°F ~ 159°F (-40°C ~ 71°C)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=2.8
Weight:	approx. 1.36kg (depending on connections or options)

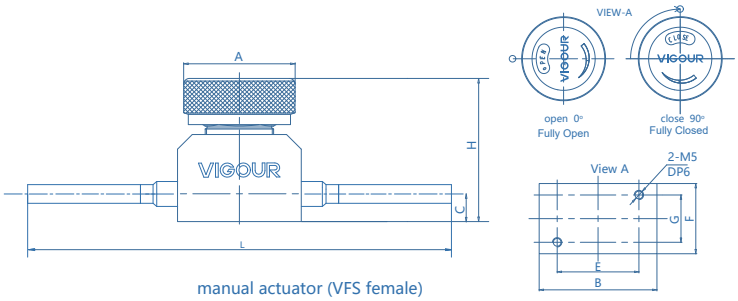
Dimensions (mm)



manual actuator (VFS female)



manual actuator (VFS female) Position Lock



manual actuator (VFS female)

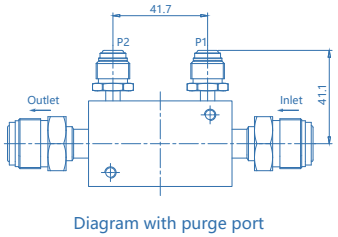


Diagram with purge port

manual actuator

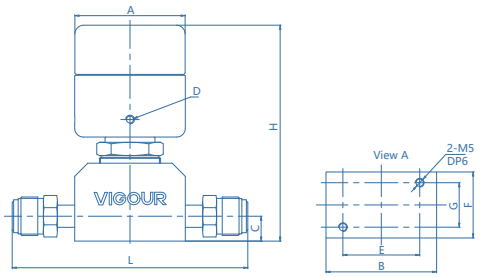
End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	E	F	G	L	H
TW6	----	3/8"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	73
FV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	73
RMV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	73
TW8	----	1/2"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	216	73
FV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	73
RMV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	73
TW12	----	3/4"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	73

manual actuator (Position Lock)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	E	F	G	L	H
TW6	----	3/8"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	93
FV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	93
RMV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	93
TW8	----	1/2"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	216	93
FV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	93
RMV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	93
TW12	----	3/4"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	93

Diaphragm Valve
VDV37UB Series

Dimensions (mm)



pneumatic actuator (VFS female)

pneumatic actuator (normally closed)

End Connections			Orifice (mm)	Dimensions (mm)								
Mod.	VFS	O.D.		A	B	C	D	E	F	G	L	H
TW6	----	3/8"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	216	127
FV8	1/2"	1/2"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	134.6	127
RMV8	1/2"	1/2"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	134.6	127
TW8	----	1/2"	12.8	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	216	127
FV12	3/4"	3/4"	12.8	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	162.6	127
RMV12	3/4"	3/4"	12.8	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	162.6	127
TW12	----	3/4"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	216	127

Ordering Information

VDV37UB S - M - RMV8-RMV8 - P1 - P2 - VS - LO - IS - P

Materials
S: 316L

Actuator
M: manual actuator
PC: pneumatic actuator (normally closed)

End Connection
TW6: 3/8" Tube weld
FV8: 1/2" VFS female
RMV8: 1/2" VFS Rotatable male
TW8: 1/2" Tube weld
FV12: 3/4" VFS female
RMV12: 3/4" VFS Rotatable male
TW12: 3/4" Tube weld
* Other connection standard, consult factory

Inlet Purge Connection
None: No inlet purge
P1: 1/4"inlet purge

Outlet Purge Connection
None: No outlet purge
P2: 1/4"outlet purge

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®

Optional
None: Round Knob
LO: Round Knob
Pull, then turn to open
lock out / tag out

Optional
None: Standard
IS: Switch Position Indicator

Process Specification
None: VS001B
P: VS001A
* For details, please refer to the appendix.

Product Feature

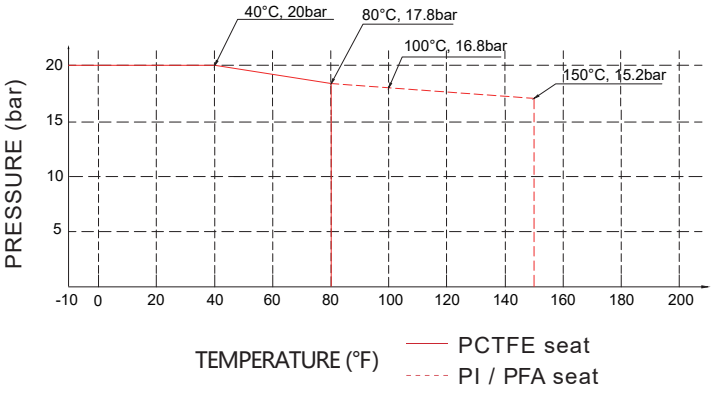
- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is optional

1/2" pneumatic actuator

1/2" manual actuator

3/4" manual actuator (Lockable)

Temperature / Pressure Rating

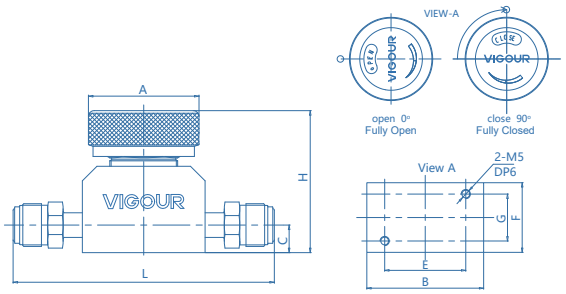


Technical Data

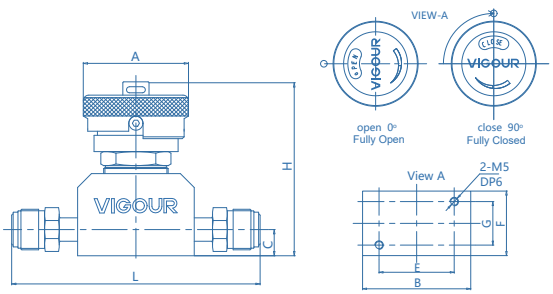
Max. Working Pressure:	Manual 300 psig (20bar) / Pneumatic 250 psig (17bar)
Actuation Pressure:	80~100 psig (5.5~6.8bar)
Max. Working Temp.:	-40°F ~ 159°F (-40°C ~ 71°C)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=2.8
Weight:	approx. 1.36kg (depending on connections or options)

Diaphragm Valve
VDV37UC Series

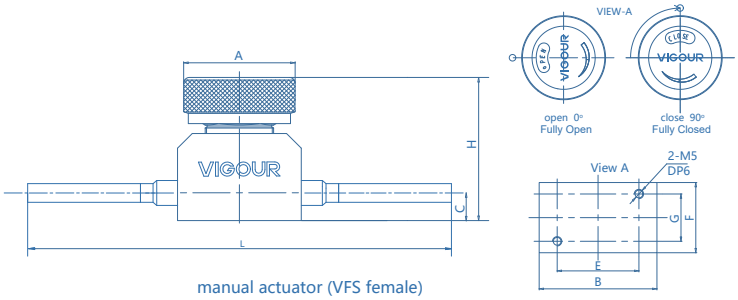
Dimensions (mm)



manual actuator (VFS female)



manual actuator (VFS female) Position Lock



manual actuator (VFS female)

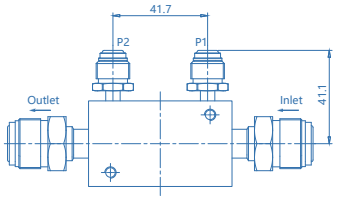


Diagram with purge port

manual actuator

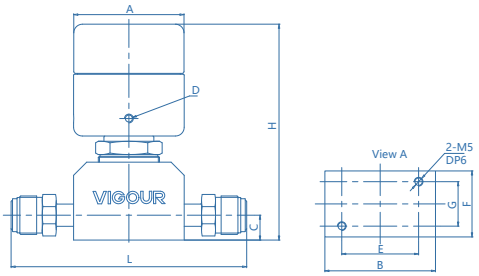
End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	E	F	G	L	H
TW6	----	3/8"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	73
FV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	73
RMV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	73
TW8	----	1/2"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	216	73
FV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	73
RMV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	73
TW12	----	3/4"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	73

manual actuator (Position Lock)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	E	F	G	L	H
TW6	----	3/8"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	93
FV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	93
RMV8	1/2"	1/2"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	134.6	93
TW8	----	1/2"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	216	93
FV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	93
RMV12	3/4"	3/4"	12.8	Φ57	63.2	14.2	43.9	37.7	25.4	162.6	93
TW12	----	3/4"	10.2	Φ57	63.2	14.2	43.9	37.7	25.4	216	93

VIGOUR
we offer solutions regarding your ideas!

Dimensions (mm)



pneumatic actuator (VFS female)

pneumatic actuator (normally closed)

End Connections			Orifice (mm)	Dimensions (mm)								
Mod.	VFS	O.D.		A	B	C	D	E	F	G	L	H
TW6	----	3/8"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	216	127
FV8	1/2"	1/2"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	134.6	127
RMV8	1/2"	1/2"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	134.6	127
TW8	----	1/2"	12.8	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	216	127
FV12	3/4"	3/4"	12.8	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	162.6	127
RMV12	3/4"	3/4"	12.8	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	162.6	127
TW12	----	3/4"	10.2	Φ63	63.2	14.2	M5x0.8	43.9	37.7	25.4	216	127

Ordering Information

VDV37UC SLV - M - RMV8-RMV8 - P1 - P2 - VS - LO - IS - P

Materials
SLV: 316L secondary remelt

Actuator
M: manual actuator
PC: pneumatic actuator (normally closed)

End Connection
TW6: 3/8" Tube weld
FV8: 1/2" VFS female
RMV8: 1/2" VFS Rotatable male
TW8: 1/2" Tube weld
FV12: 3/4" VFS female
RMV12: 3/4" VFS Rotatable male
TW12: 3/4" Tube weld

* Other connection standard, consult factory

Inlet Purge Connection
None: No inlet purge
P1: 1/4"inlet purge

Outlet Purge Connection
None: No outlet purge
P2: 1/4"outlet purge

Process Specification
P: VS001A

* For details, please refer to the appendix.

Optional
None: Standard
IS: Switch Position Indicator

Optional
None: Round Knob
LO: Round Knob
Pull, then turn to open
lock out / tag out

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®

Diaphragm Valve
VDV38UB Series

Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is optional

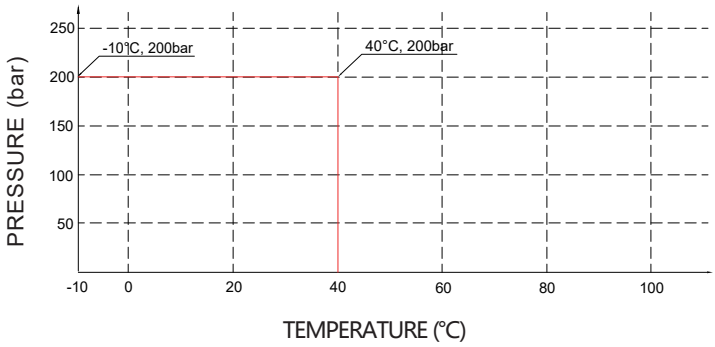
1/2" pneumatic actuator

1/2" manual actuator

1/2" Right-angle handle

3/4" manual actuator (Lockable)

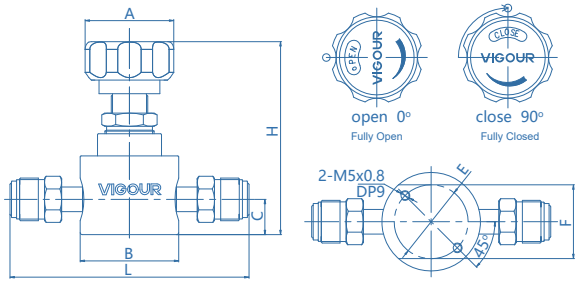
Temperature / Pressure Rating



Technical Data

Max. Working Pressure:	3000 psig (200bar) / 1300 psig (90bar)
Actuation Pressure:	70~110 psig (5~8bar)
Max. Working Temp.:	-40℉ ~ 150℉ (-40℃ ~ 65℃)
Surface finish:	10μin Ra
Materials	
Body:	316L
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	manual actuator: Cv=1.0 pneumatic actuator: Cv=1.0 (90bar), Cv=0.7 (206 bar)
Weight:	approx. 1.36kg (depending on connections or options)

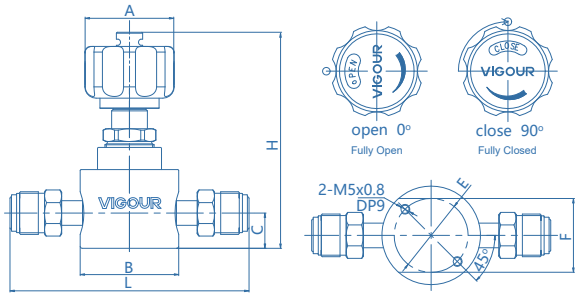
Dimensions (mm)



manual actuator (90 bar) VFS female

manual actuator (90bar)

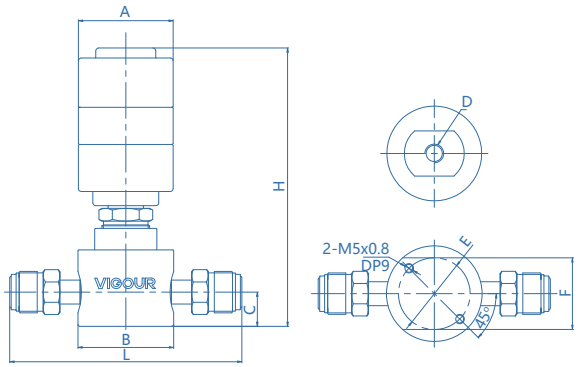
End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	101
HFV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	101
RMV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	101
FV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	101
TW6	----	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	69.8	101
TW8	----	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	90.8	101
RMV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	101
FV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	101
TW12	----	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	165.2	101



manual actuator (90 bar) VFS female Position Lock

manual actuator (90 bar) Position Lock

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	114
HFV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	114
RMV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	114
FV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	114
TW6	----	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	69.8	114
TW8	----	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	90.8	114
RMV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	114
FV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	114
TW12	----	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	165.2	114



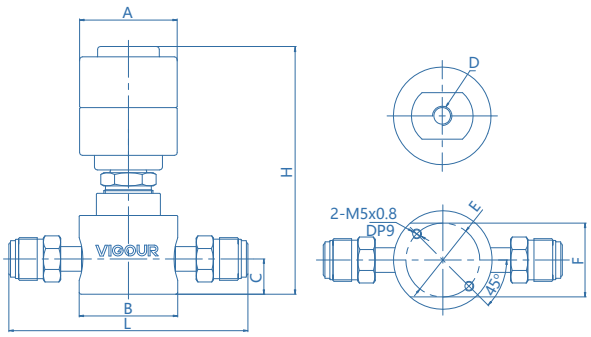
pneumatic actuator (90 bar) VFS female

pneumatic actuator (normally closed 90 bar)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	D	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	148
HFV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	148
RMV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	148
FV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	148
TW6	----	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	69.8	148
TW8	----	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	90.8	148
RMV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	148
FV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	148
TW12	----	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	165.2	148

Diaphragm Valve
VDV38UB Series

Dimensions (mm)



pneumatic actuator (206 bar) VFS female

pneumatic actuator (normally closed 206 bar)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	D	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	128
HFV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	128
RMV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	128
FV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	128
TW6	----	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	69.8	128
TW8	----	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	90.8	128
RMV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	128
FV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	128
TW12	----	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	165.2	128

Ordering Information

VDV38UBS - M - RMV8-RMV8 - VS - H - L - P

Materials
S: 316L

Actuator
M: manual actuator
PC: pneumatic actuator (normally closed)

End Connection
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
HFV4: 1/4" VFS female 3/8" O.D.
RMV8: 1/2" VFS Rotatable male
FV8: 1/2" VFS female
TW6: 3/8" tube weld
TW8: 1/2" tube weld
RMV12: 3/4" VFS Rotatable male
FV12: 3/4" VFS female
TW12: 3/4" tube weld
* Other connection standard, consult factory

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®

Work Pressure
H: 3000 psig *
M: 1300 psig
*The pressure for the 3/4" connection is 1650 psig

Process Specification
None: VS001B
P: VS001A
* For details, please refer to the appendix

Optional
None: Circular handle
W: Round handwheel with sight window
LO: Round Knob Pull, then turn to open lock out / tag out
L: Right-angle handle
*Option W: 1300 psig max only
*Option LO: 1300 psig max only
*Option L: 3000 psig max only

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Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide is optional

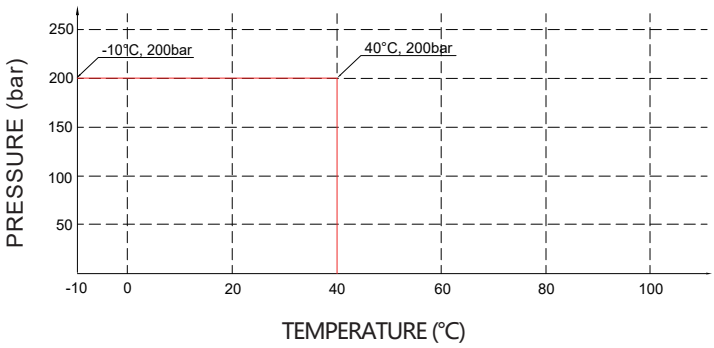
1/2″ pneumatic actuator

1/2″ manual actuator

1/2″ Right-angle handle

3/4″ manual actuator (Lockable)

Temperature / Pressure Rating

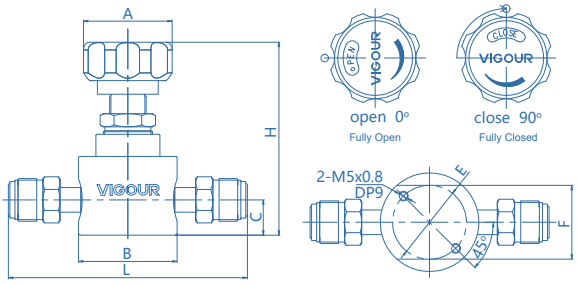


Technical Data

Max. Working Pressure:	3000 psig (200bar) / 1300 psig (90bar)
Actuation Pressure:	70~110 psig (5~8bar)
Max. Working Temp.:	-40℉ ~ 150℉ (-40℃ ~ 65℃)
Surface finish:	7μin Ra
Materials	
Body:	316L secondary remelt
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat packing:	PCTFE
Handwheel:	Al Alloy
Internal Leakage Allowance:	<1x10^{-9} mbar·L/s He
External Leakage Allowance:	<1x10^{-9} mbar·L/s He
Flow capacity:	manual actuator: Cv=1.0 pneumatic actuator: Cv=1.0 (90bar), Cv=0.7 (206 bar)
Weight:	approx. 1.36kg (depending on connections or options)

Diaphragm Valve
VDV38UC Series

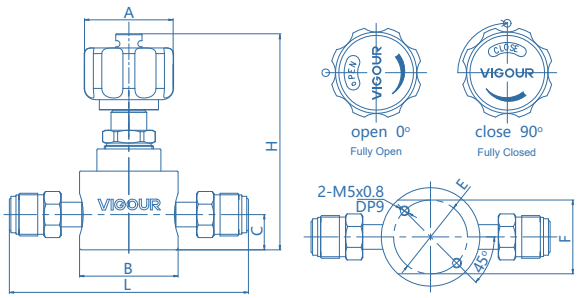
Dimensions (mm)



manual actuator (90 bar) VFS female

manual actuator (90bar)

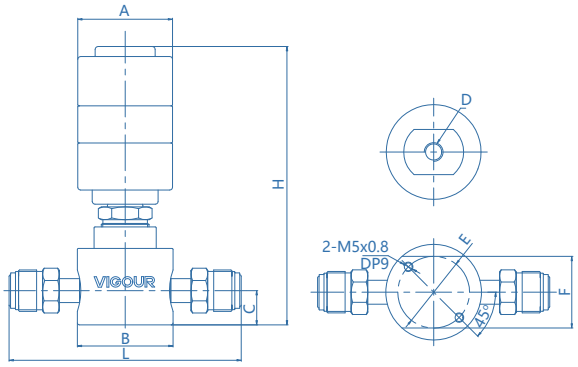
End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	101
HFV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	101
RMV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	101
FV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	101
TW6	----	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	69.8	101
TW8	----	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	90.8	101
RMV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	101
FV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	101
TW12	----	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	165.2	101



manual actuator (90 bar) VFS female Position Lock

manual actuator (90 bar) Position Lock

End Connections			Orifice (mm)	Dimensions (mm)						
Mod.	VFS	O.D.		A	B	C	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	114
HFV4	1/4"	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	101.6	114
RMV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	114
FV8	1/2"	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	123.2	114
TW6	----	3/8"	7	Φ47.5	50.8	18.2	Φ38.1	38	69.8	114
TW8	----	1/2"	7	Φ47.5	50.8	18.2	Φ38.1	38	90.8	114
RMV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	114
FV12	3/4"	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	177.8	114
TW12	----	3/4"	7	Φ47.5	50.8	18.2	Φ38.1	38	165.2	114



pneumatic actuator (90 bar) VFS female

pneumatic actuator (normally closed 90 bar)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	D	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	148
HFV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	148
RMV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	148
FV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	148
TW6	----	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	69.8	148
TW8	----	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	90.8	148
RMV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	148
FV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	148
TW12	----	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	165.2	148

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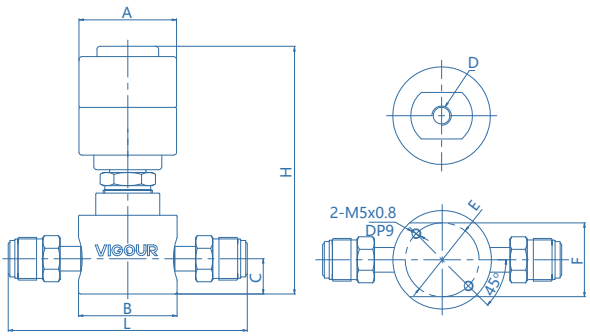
Dimensions (mm)



pneumatic actuator (206 bar) VFS female

pneumatic actuator (normally closed 206 bar)

End Connections			Orifice (mm)	Dimensions (mm)							
Mod.	VFS	O.D.		A	B	C	D	E	F	L	H
HRMV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	128
HFV4	1/4"	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	101.6	128
RMV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	128
FV8	1/2"	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	123.2	128
TW6	----	3/8"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	69.8	128
TW8	----	1/2"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	90.8	128
RMV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	128
FV12	3/4"	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	177.8	128
TW12	----	3/4"	7	Φ50.3	50.8	18.2	M5x0.8	Φ38.1	38	165.2	128

Ordering Information

VDV38UCSLV - M - RMV8-RMV8 - VS - H - L - P

Materials
SLV: 316L secondary remelt

Actuator
M: manual actuator
PC: pneumatic actuator (normally closed)

End Connection
HRMV4: 1/4" VFS Rotatable male 3/8" O.D.
HFV4: 1/4" VFS female 3/8" O.D.
RMV8: 1/2" VFS Rotatable male
FV8: 1/2" VFS female
TW6: 3/8" tube weld
TW8: 1/2" tube weld
RMV12: 3/4" VFS Rotatable male
FV12: 3/4" VFS female
TW12: 3/4" tube weld
* Other connection standard, consult factory

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®

Work Pressure
H: 3000 psig *
M: 1300 psig
*The pressure for the 3/4" connection is 1650 psig

Process Specification
P: VS001A
* For details, please refer to the appendix

Optional
None: Circular handle
W: Round handwheel with sight window
LO: Round Knob Pull, then turn to open lock out / tag out
L: Right-angle handle
*Option W: 1300 psig max only
*Option LO: 1300 psig max only
*Option L: 3000 psig max only

Diaphragm Valve
VDV39UB Series

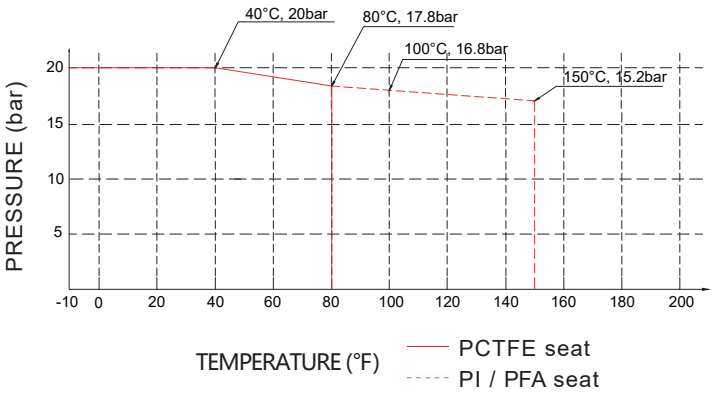
Product Feature

- Suitable for ultra-pure, flammable or toxic fluid lines in semiconductor manufacturing equipment and facilities
- Direct diaphragm construction with superior sealing performance, remarkable durability, compactness and particle and dead-space-free performance
- Valve open and closed position is easily visible at a glance
- Excellent gas displacement characteristics
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Polyimide / PFA is optional

3/4″ manual actuator

1/2″ manual actuator

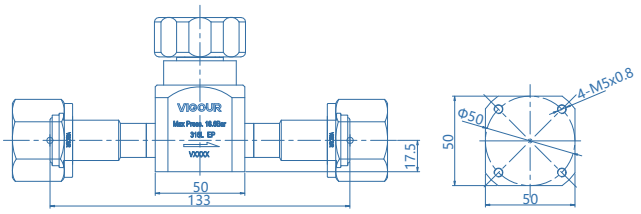
Temperature / Pressure Rating



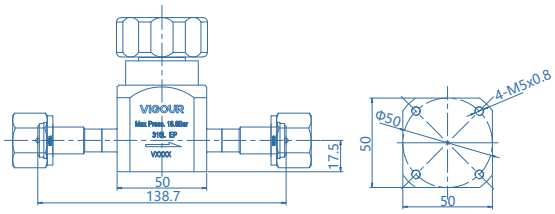
Technical Data

Max. Working Pressure:	300 psig (20bar)
Max. Working Temp.:	14°F ~ 104°F (-10°C ~ 40°C)
Surface finish:	10μin Ra
Materials	
Body:	see ordering info
Diaphragm:	Co-Cr-Ni-Mo Alloy (316L optional)
Seat packing:	PCTFE (PFA / Vespel® optional)
Handle:	AL
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=2.8
Weight:	approx. 1.45kg (depending on connections or options)

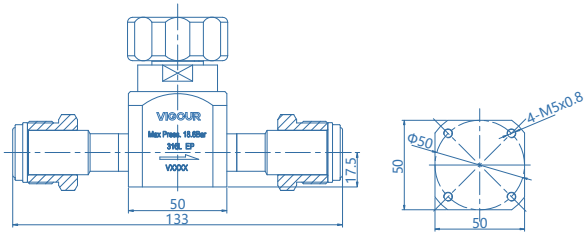
Dimensions (mm)



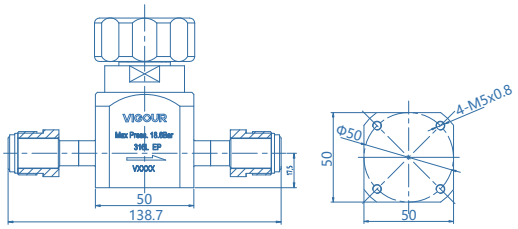
3/4 manual actuator (VFS female)



1/2 manual actuator (VFS female)



3/4 manual actuator (VFS male)



1/2 manual actuator (VFS male)

Ordering Information

VDV39UBS - M - RMV8-RMV8 - PA - P

Materials
S: 316L

Actuator
M: manual actuator

End Connection
FV8: 1/2” VFS female
RMV8: 1/2” VFS Rotatable male
FV12: 3/4” VFS female
RMV12: 3/4” VFS Rotatable male

* Other connection standard, consult factory

Process Specification
None: VS001B
P: VS001A

* For details, please refer to the appendix.

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®
PA: PFA

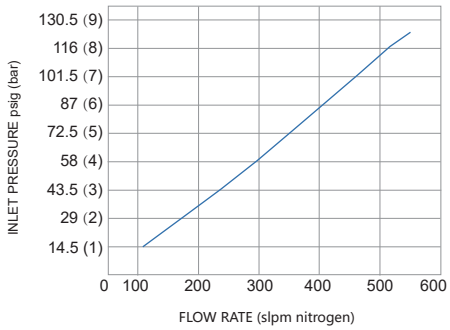
Bellows Valve
VUBV Series

Product Feature

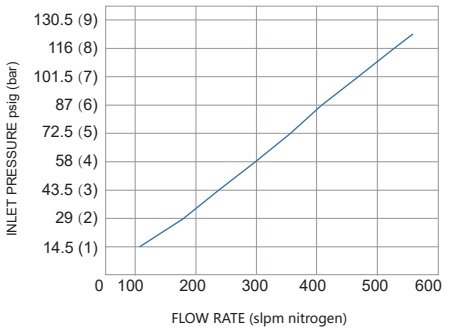
- 316L stainless steel construction
- Tube fitting, tube welding, and VFS fitting joints
- Easy to clean to keep operation clean
- Excellent gas displacement characteristics
- The product is fabricated in compliance with the VS001B process specification
- EP treatment is standard for all wetted surfaces
- Standard seat material is PCTFE, Vespel® is optional
- All-metal seal to atmosphere

Flowchart

Manual Actuator



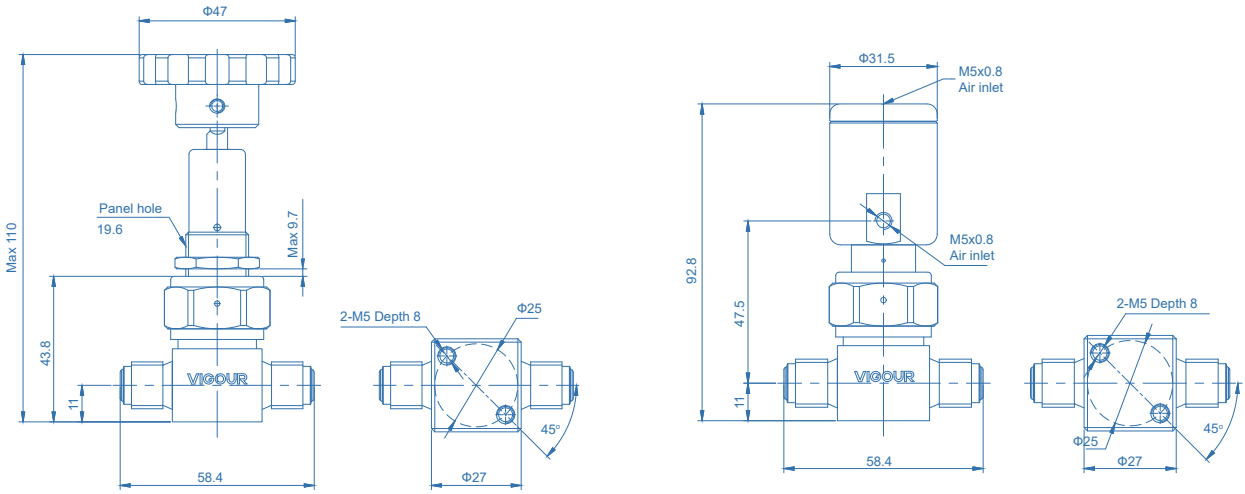
Pneumatic Actuator



Technical Data

Manual Pressure:	Vacuum 500 psig (35bar)
Pneumatic Pressure:	Vacuum 125 psig (8.6bar)
Operating Pressure:	45~120 psig (3.2~8.2bar)
Surface finish:	10μin Ra
Working Temp.:	-40°F ~ 200°F (-40℃ ~ 93℃)
Materials	
Body:	316L
Bellows:	A269 / A240 stainless steel
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	Cv=0.3
Weight:	approx. 1.54kg (depending on connections or options)

Dimensions (mm)



Ordering Information

VUBV S - M - MV4 - MV4 - VS

Materials

S: 316L

Actuator

M: manual actuator
PC: pneumatic actuator,normally closed

Valve Seat Option

None: PCTFE (standard)
VS: Vespel®

End Connection

TW4: 1/4" tube weld
FV4: 1/4" VFS female
MV4: 1/4" VFS male

* Other connection standard, consult factory

* TW4, FV4, MV4 wetted surface 8μin Ra machine finished and electropolished

Bellows Valve
VUBV2 Series

Product Feature

- 316L stainless steel construction
- Tube welding and VFS fitting connection
- Easy to clean
- Excellent airtightness characteristics
- The product is fabricated in compliance with the VS001B process specification
- EP treatment is standard for all wetted surfaces
- The standard seat material is PCTFE, Vespel® is optional
- All-metal seal to atmosphere

Manual Actuator 3/4~1"

Manual Actuator 1.5~2"

Pneumatic actuator 1.5~2"

parameter specification

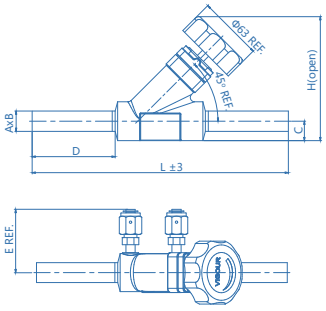
Connections	Size	Cv	Max Pressure
MV12	3/4"	14.5	Manual: 375psig (25.8bar) Pneumatic: 250psig (17.2bar)
FV12			
TW12			
MV16	1"	21	
FV16			
TW16			
TW24	1.5"	46	
TW32	2"	52	

* Other connection standard, consult factory

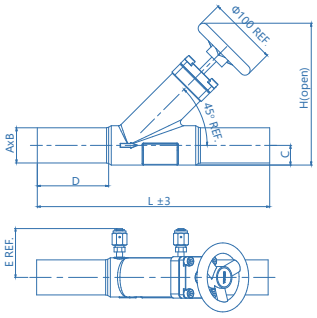
Technical Data

Manual Pressure:	Vacuum to 375 psig (25.8bar)
Pneumatic Pressure:	Vacuum to 250 psig (17.2 bar)
Driving force:	4.1~6.9 bar (3/4" or 1"), 6.2~6.9 bar (1.5" or 2")
Surface finish:	10μin Ra
Working Temp:	-22°F ~ 180°F (-30°C ~ 82°C)
Materials	
Body:	316L
Bellows:	SUS316L / Ni-Mo-Cr alloy
Seat packing:	PCTFE
Handle:	AL
Internal Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
External Leakage Allowance:	$<1x10^{-9}$ mbar·L/s He
Flow capacity:	See parameter specification

Dimensions (mm)



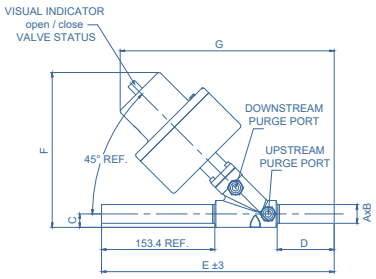
Manual Actuator 3/4~1"



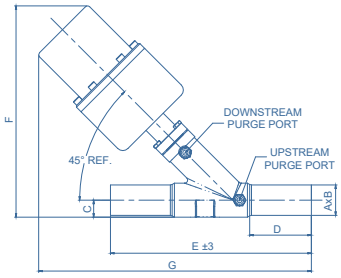
Manual Actuator 1.5~2"

Manual Actuator

Size	Dimensions (mm)						
	A	B	C	D	E	L	H
3/4"	Φ19.05	1.65	18.03	77.2	57	239	105.2
1"	Φ25.4	1.65	18.03	77.2	57	239	105.2
1.5"	Φ38.1	1.65	28.7	77.7	67	284.7	211.1
2"	Φ50.8	1.65	28.7	103	67	335.5	211.1



Pneumatic actuator 1"



Pneumatic actuator 2"

Pneumatic actuator (normally closed)

Size	Dimensions (mm)						
	A	B	C	D	E	F	G
3/4"	Φ19.05	1.65	18.2	77.2	315.2	209	290.0
1"	Φ25.4	1.65	18.2	77.2	315.2	209	290.0
1.5"	Φ38.1	1.65	28.4	77.7	284.7	352.8	455.0
2"	Φ50.8	1.65	28.4	103.0	335.5	352.8	455.0

Ordering Information

VUBV2 S - M - MV12 - MV12 - P1 - P2 - VS

Materials
S: 316L

Actuator
M: manual actuator
PC: pneumatic actuator, normally closed

End Connection
FV12: 3/4" VFS female
MV12: 3/4" VFS male
TW12: 3/4" tube weld
FV16: 1" VFS female
MV16: 1" VFS male
TW16: 1" tube weld
TW24: 1.5" tube weld
TW32: 2" tube weld

* Other connection standard, consult factory

Valve Seat Option
None: PCTFE (standard)
VS: Vespel®

Outlet Purge Connection
None: No outlet purge
P2: 1/4"outlet purge
P2V: 1/4"outlet purge valve

Inlet Purge Connection
None: No inlet purge
P1: 1/4"inlet purge
P1V: 1/4"inlet purge valve

Metering Bellows Valve
VBMV Series

Product Feature

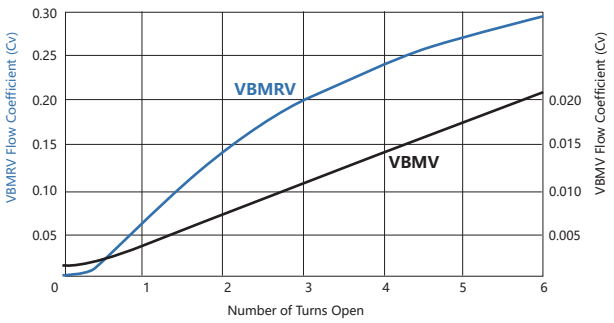
- Micrometer-style handle for precise and repeatable flow setting.
- Micrometer handle measures stem position in 0.001 in. (0.025 mm) increments.
- The product is fabricated in compliance with the VS001B process specification
- Working pressure up to 700 psig (48.2 bar)
- Temperature up to 315℃ (600℉)
- 316 stainless steel construction
- Cv = 0.019 with metering stem tip
- Cv = 0.30 with regulating stem tip

Technical Data

Valve body vs. bellows seal	Stem tip	Stem taper	Cv	Internal volume in.3 (cm3)	Series
Gasket	Metering	3°	0.019	0.07 (1.1)	VBMV
	Regulation	20°	0.3	0.11 (1.6)	VBMRV

Flow Coefficient at Turns Open

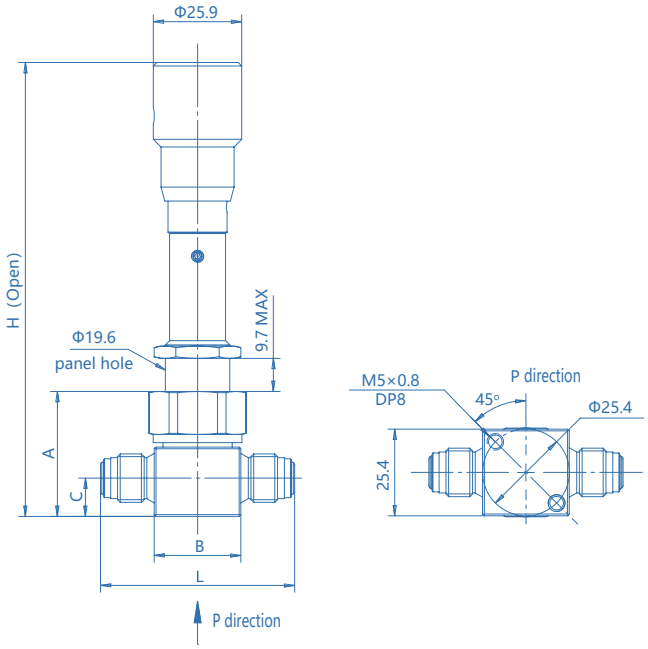
Flow Data at 20℃ (70℉)



Pressure-temperature rating

Material	316 SS
Series	VBMV / VBMRV
Temperature, ℃(℉)	operating pressure, psig (bar)
-28 (-20) to 37 (100) 93 (200) 148 (300) 204 (400)	700 (48.2) 610 (42.0) 530 (36.5) 450 (31.0)
260 (500) 315 (600)	375 (25.8) 300 (20.6)

Dimensions (mm)



Ordering Information

End Connections		Series	Ordering Number	Dimensions，(mm)					
Fitting	Inlet / Outlet			Tube OD	H	A	C	B	L
Tube Fitting	1/4"	VBMV	SS-VBMV-04-04	1.4	133	36.8	14.2	26.9	62.5
		VBMRV	SS-VBMRV-04-04	4.2	133				
	6mm	VBMV	SS-VBMV-6M-6M	1.4	133	36.8			
		VBMRV	SS-VBMRV-6M-6M	4.2	133				
Tube Weld	3/8"	VBMV	SS-VBMV-TW6-TW6	1.4	133	36.8	14.2	25.4	42.7
		VBMRV	SS-VBMRV-TW6-TW6	4.2					
VFS male	1/4"	VBMV	SS-VBMV-MV4-MV4	1.4	133	36.8	11.2	25.4	56.9
		VBMRV	SS-VBMRV-MV4-MV4	4.2	133				

Metering Valve
VMV Series

Product Features

- Low pressure metering valves
- Body materials: 316
- Panel installation is possible
- The product is fabricated in compliance with the VS001B process specification
- Vernier handles options
- Straight and Angle flow patterns
- Working pressure: Max. 2000psig (138bar)
- Straight-pattern flow coefficients (Cv) from 0.004 to 0.16

Technical Data

Series	Pressure-Temperature Ratings		Orifice in. (mm)	Shutoff Service	Stem Taper (Included Angle)
	Temperature ℃	Working Pressure bar			
A type	-23℃ to +204℃ (FKM O-rings)	137	0.032 (0.81)	No	1°
B type	-23℃ to +148℃ (Buna N, O-rings)	68.9 ①	0.056 (1.42)	No	3°
C type			0.128 (3.25)	Yes②	6°

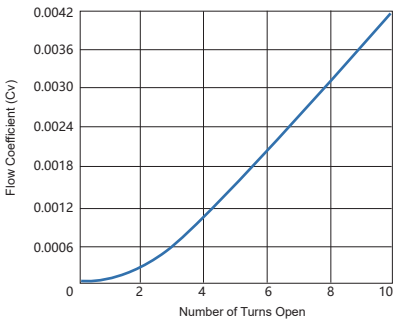
① Downstream pressure 500 psig (34.4 bar) max when valve requires adjustment at pressure due to strength limitations of the fine-pitch threads and high operating torque.

② Stainless steel L series valves are not recommended for shutoff in vacuum or gas service, or for repetitive shutoff in liquid service.

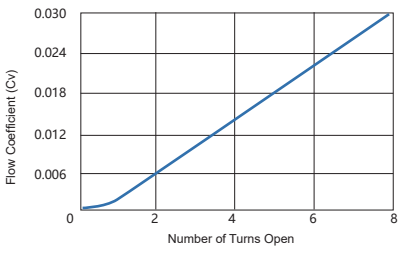
Flow Coefficient at Turns Open

Flow Data at 70°F (20℃)

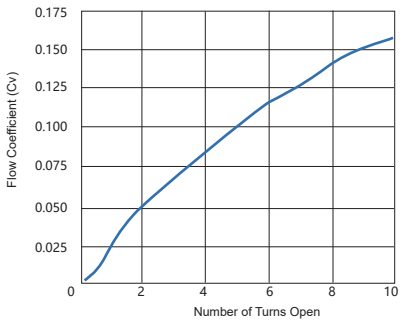
A type Metering Valves



B type Metering Valves



C type Metering Valves

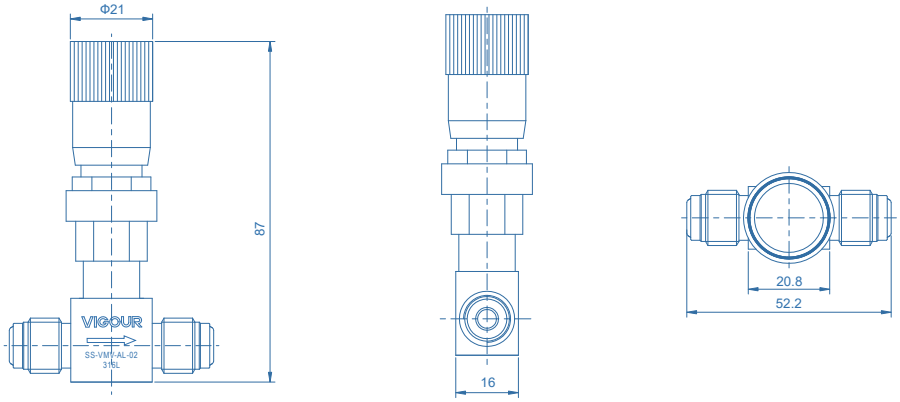


Max. Flow Cv=0.004	
Pressure Drop to Atmosphere bar	Air Flow std L/min
0.68	1.1
3.4	2.8
6.8	5.6

Max. Flow Cv=0.03	
Pressure Drop to Atmosphere bar	Air Flow std L/min
0.68	9.3
3.4	25.4
6.8	42.4

Max. Flow Cv=0.16	
Pressure Drop to Atmosphere bar	Air Flow std L/min
0.68	56.6
3.4	181
6.8	323

Dimensions



End Connections		Ordering Number	Dimensions, in. (mm)					
Inlet/Outlet	Size		L	H	H1	H2	E	G
A type (Straight Pattern)								
Tube Fittings	1/16 in.	SS-VMV-A-01	1.56 (39.6)	2.34 (59.4)	0.92 (23.4)	/	0.38 (9.6)	0.45 (11.4)
	1/8 in.	SS-VMV-A-02	1.90 (48.3)					
	1/4 in.	SS-VMV-A-04	2.04 (51.8)					
	3mm	SS-VMV-A-3M	1.90 (48.3)					
	6mm	SS-VMV-A-6M	2.04 (51.8)					
VFS Male	1/4 in.	SS-VMV-A-MV4	2.06 (52.3)					
A type (Angle Pattern)								
Tube Fittings	1/16 in.	SS-VMV-AL-01	0.81 (20.6)	3.22 (81.8)	0.92 (23.4)	0.88 (22.4)	0.38 (9.6)	0.45 (11.4)
	1/8 in.	SS-VMV-AL-02	0.98 (24.9)	3.22 (81.8)		0.98 (24.9)		
	1/4 in.	SS-VMV-AL-04	1.02 (25.9)	3.36 (85.3)		1.02 (25.9)		
	3mm	SS-VMV-AL-3M	0.98 (24.9)	3.32 (84.3)		0.99 (25.1)		
Male NPT / Tube Fittings	1/8 in.	SS-VMV-AL-M2-02	0.98 (24.9)	3.07 (78.0)		0.98 (24.9)		
B type (Straight Pattern)								
Tube Fittings	1/8 in.	SS-VMV-B-02	2.02 (51.3)	2.78 (70.6)	1.56 (39.6)	/	0.50 (12.7)	0.58 (14.7)
	1/4 in.	SS-VMV-B-04	2.20 (55.9)					
	3mm	SS-VMV-B-3M	2.02 (51.3)					
	6mm	SS-VMV-B-6M	2.20 (55.9)					
Male NPT	1/8 in.	SS-VMV-B-M2	1.50 (38.1)					
	1/4 in.	SS-VMV-B-M4	1.96 (49.8)					
Female NPT	1/8 in.	SS-VMV-B-F2	1.94 (49.3)					
VFS Male	1/4 in.	SS-VMV-B-MV4	2.06 (52.3)					
B type (Angle Pattern)								
Tube Fittings	1/8 in.	SS-VMV-BL-02	1.01 (25.7)	3.30 (83.8)	1.07 (27.2)	1.01 (25.7)	0.50 (12.7)	0.58 (14.7)
	1/4 in.	SS-VMV-BL-04	1.10 (27.9)	3.39 (86.1)		1.10 (27.9)		
	3mm	SS-VMV-BL-3M	1.01 (25.7)	3.30 (83.8)		1.01 (25.7)		
	6mm	SS-VMV-BL-6M	1.10 (27.9)	3.39 (86.1)		1.10 (27.9)		
Male NPT	1/8 in.	SS-VMV-BL-M2	0.75 (19.1)	3.04 (77.2)		0.75 (19.1)		
	1/4 in.	SS-VMV-BL-M4	0.98 (24.9)	3.27 (83.1)		1.02 (25.9)		
Male NPT / Tube Fittings	1/8 in.	SS-VMV-BL-M2-02	1.01 (25.7)	3.04 (77.2)		0.75 (19.1)		
Female NPT	1/8 in.	SS-VMV-BL-F2	0.97 (24.6)	3.26 (82.8)		0.97 (24.6)		

Metering Valve
VMV Series

Dimensions

End Connections		Ordering Number	Dimensions, in. (mm)					
Inlet/Outlet	Size		L	H	H1	H2	E	G
C type (Straight Pattern)								
Tube Fittings	1/4 in.	SS-VMV-C-04	2.34 (59.4)	2.82 (71.6)	1.26 (32.0)	/	1.13 (28.7)	0.58 (14.7)
	3/8 in.	SS-VMV-C-06	2.46 (62.5)					
	6mm	SS-VMV-C-6M	2.34 (59.4)					
Male NPT	1/4 in.	SS-VMV-C-M4	2.00 (50.8)					
C type (Angle Pattern)								
Tube Fittings	1/4 in.	SS-VMV-CL-04	1.17 (29.7)	3.77 (95.8)	1.04 (26.4)	1.17 (29.7)	1.13 (28.7)	0.58 (14.7)
	6mm	SS-VMV-CL-6M						

Options and Accessories

Vernier Handle

Product Features:

- Helps ensure repeatable flow adjustments.
- Provides readings accurate to 1/25 turn.
- Kits contain all parts necessary to add a Vernier handle to an existing valve.

Ordering Example:
SS-VMV-AL-02-Y

Ordering Information

SS - VMV - B - 02 - 02 - Y

Materials

SS: 316

Series

A: A type (Straight Pattern)
AL: A type (Angle Pattern)
B: B type (Straight Pattern)
BL: B type (Angle Pattern)
C: C type (Straight Pattern)
CL: C type (Angle Pattern)

Inlet / Outlet

Tube fittings: See product size table for details
Male NPT: See product size table for details
Female NPT: See product size table for details
VFS Male: See product size table for details

Handle

None: standard
Y: Vernier Handle

Product Feature

- Ultrahigh cycle life with high-speed actuation
- Normally closed pneumatic actuation
- Switch position sensor optional
- The product is fabricated in compliance with the VS001A process specification
- Suitable for ultrahigh-purity applications
- Modular surface-mount, tube butt weld, and VFS end connections
- Opening and closing time of less than 5ms
- Fully swept flow path facilities
- Thermal isolation coupling optional

VALD3

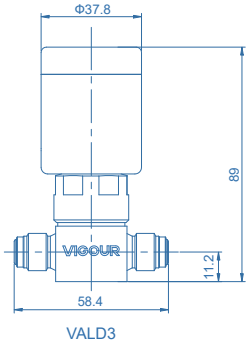
VALD3T

VALD6

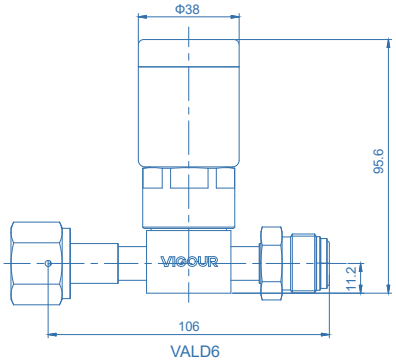
Technical Data

Max. Working Pressure:	145 psig (10bar)
Actuation Pressure:	50~90 psig（3.5~6.2 bar）
Working Temp.:	-9°F ~ 399°F (-23°C ~ 200°C) Body Max. Temp 200°C
Materials	
Body:	see ordering info
Diaphragm:	Co-Cr-Ni-Mo Alloy
Seat:	High purity PFA
Flow capacity:	VALD3 Cv=0.27, VALD6 Cv=0.62
Weight:	approx. 1.54kg

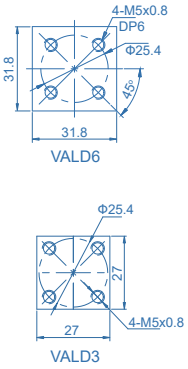
Dimensions (mm)



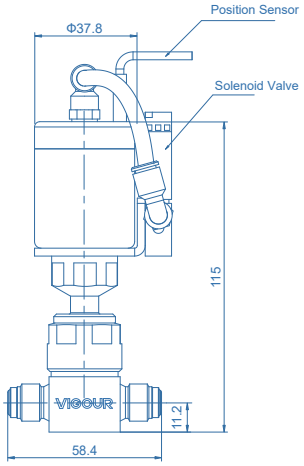
VALD3



VALD6



VALD6 / VALD3



Ordering Information

VALD3 S - PC - MV4 - MV4 - S - V

Type
- 3: Max. Working Temp. 120°C 1/4”
- 3T: Max. Working Temp. 200°C 1/4”
- 6: Max. Working Temp. 120°C 1/2”
- 6T: Max. Working Temp. 200°C 1/2”

Materials
- S: 316L
- SLV: 316L secondary remelt

Actuator
- PC: pneumatic actuator,normally closed

End Connection
- TW4: 1/4” tube weld
- FV4: 1/4” VFS female
- MV4: 1/4” VFS male
- TW8: 1/2” tube weld
- FV8: 1/2” VFS female
- RMV8: 1/2” VFS Rotatable male

* Other connection standard, consult factory

Optional
- None: Without solenoid pilot valve
- V: Solenoid pilot valve

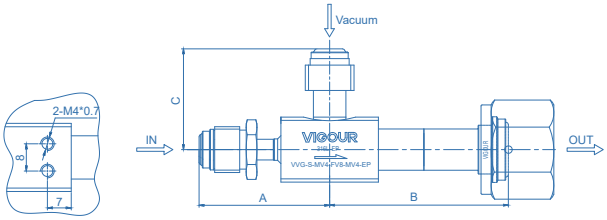
Optional
- None: Without electronic actuator-position sensor
- S: Electronic actuator-position sensor

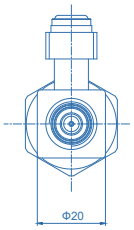
Vacuum Generator
VVG Series

Product Feature

- Max. vacuum pressure: -90kPa
- Stainless steel 316L construction
- mmHg (Torr) vacuum generators
- The product is fabricated in compliance with the VS001B process specification
- 100% helium leak test

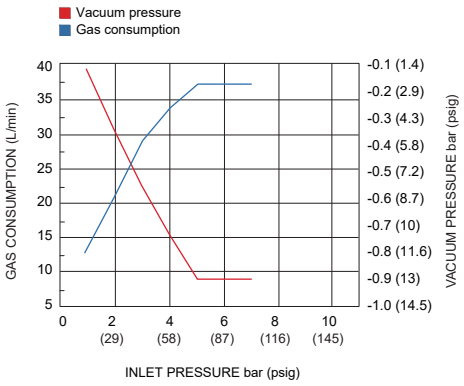
Dimensions (mm)

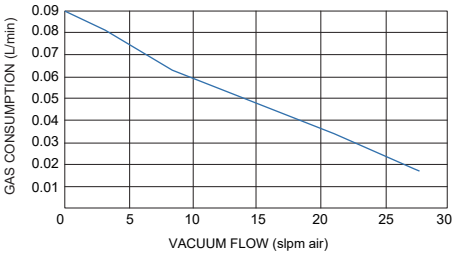




Connections		mm	inch
A	FV4	32.5	1.27
	MV4	39.8	1.57
B	FV8	55	2.16
	MV8	64.8	2.55
C	FV4	24	0.94
	MV4	31	1.22

Vacuum and Flow Specification

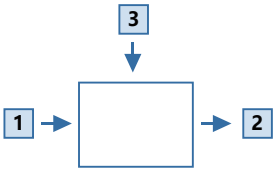




Technical Data

N2 Inlet pressure:	70 to 110 psig (4.8 to 7.6 bar)
Vacuum port maximum pressure:	3,500 psig (241 bar)
Body Material:	SS 316L
Temperature range:	0~150℃
Leakage:	$2x10^{-10}$ mbar·L/s He (Outboard)
Inlet connection:	1/4” VFS fitting
Outlet connection:	1/2” VFS fitting
Vacuum port connection:	1/4” VFS fitting

Ordering Information



Port Selection

VVG - S - 1 - 2 - 3 - EP

Materials
S: 316L

Inlet Connection
FV4: 1/4” VFS female
MV4: 1/4” VFS male

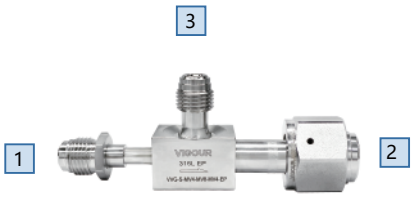
Outlet Connection
FV8: 1/2” VFS female
MV8: 1/2” VFS male

Surface Finish
BA: 0.4 μin. Ra
EP: 0.25 μin. Ra

Vacuum Connection
FV4: 1/4” VFS female
MV4: 1/4” VFS male

Ordering Example

VVG - S - MV4 - FV8 - MV4
1 - 2 - 3

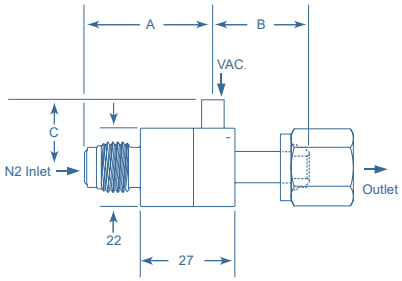


Vacuum Generator
VVGV1 Series

Product Feature

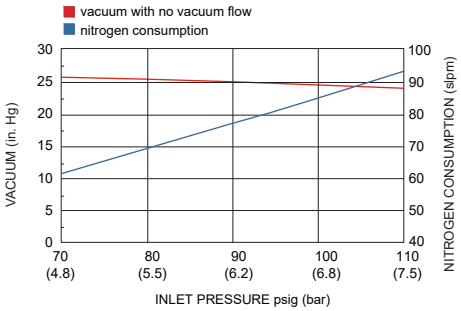
- Pneumatic actuator, normally closed
- Monoblock vacuum venturi, diaphragm valve and check valve
- Compact design
- Maximum vacuum：-88 kPa
- The product is fabricated in compliance with the VS001B process specification

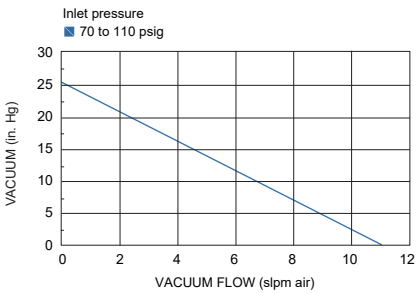
Dimensions (mm)



Connections	Dimensions (mm)		
	A	B	C
MV4, FV4	36.3	-	35
FV4	-	-	35
TW4	-	-	19
FV8-MV8	-	41.5	-
TW6	-	24.4	-

Vacuum and Flow Specification

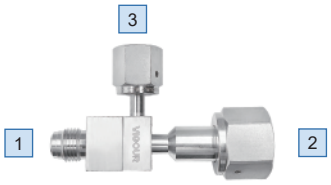


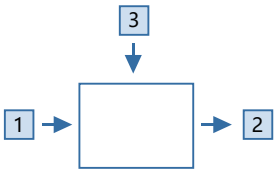


Technical Data

N2 Inlet pressure：	70 to 110 psig (4.8 to 7.6 bar)
Vacuum port maximum pressure：	3,500 psig (241 bar)
Check valve cracking pressure：	3 psid (0.2 bar) (differential)
Operating temperature：	-14~160℉ (-10~71℃)
Inlet connection：	1/4” VFS fitting
Outlet connection：	1/2” VFS fitting, 3/8” Tube weld
Vacuum port connection：	1/4” VFS fitting / Tube weld
Actuation connection：	M5
Actuation pressure：	60 to 110 psig (4 to 7.6 bar)
Leakage：	Bubble tight
Materials	
Body：	316L
O-ring：	FKM

Ordering Information





Port Selection

VVGV1S - 1 - 2 - 3 - 05 -

Material

S：316L

Inlet Connection

MV4：1/4” VFS male

Outlet Connection

MV8：1/2” VFS male
FV8：1/2“ VFS female
TW6：3/8” tube weld

O-ring

none：FKM（Standard）
*For alternative materials,
please consult the manufacturer.

Flow

None：No continuous exhaust flow
03：1~2.5 slpm constant bleed
05：2~5 slpm constant bleed
08：5~8 slpm constant bleed
15：10~15 slpm constant bleed
*at 80 psig N2

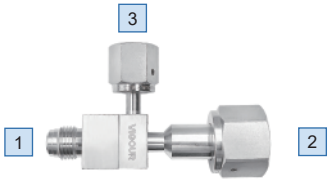
Vacuum Connection

MV4：1/4” VFS male
FV4：1/4” VFS female
TW4：1/4” tube weld

Ordering Example

VVGV1S - MV4 - FV8 - FV4 - 05 - K

1 - 2 - 3

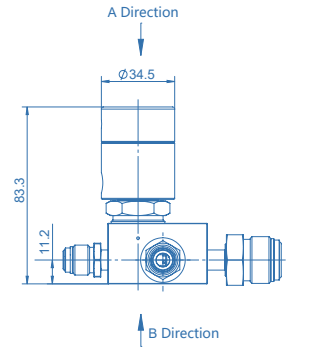


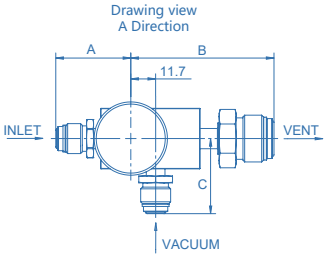
Vacuum Generator
VVGV2 Series

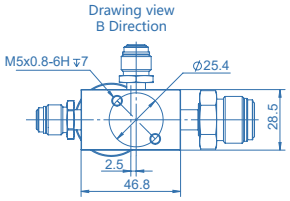
Product Feature

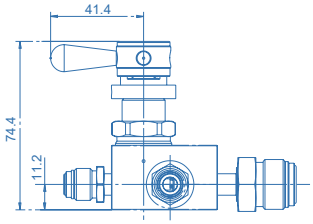
- Manual or pneumatic actuation
- Monoblock vacuum venturi, diaphragm valve and check valve
- Compact design
- Maximum vacuum：-88 kPa
- The product is fabricated in compliance with the VS001B process specification

Dimensions (mm)



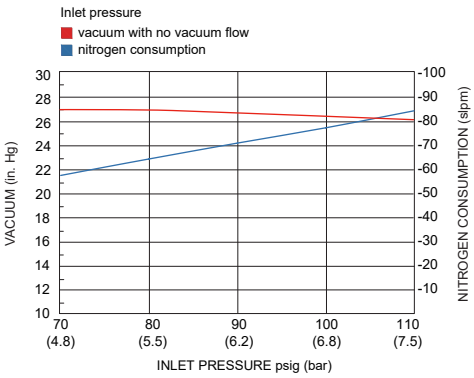


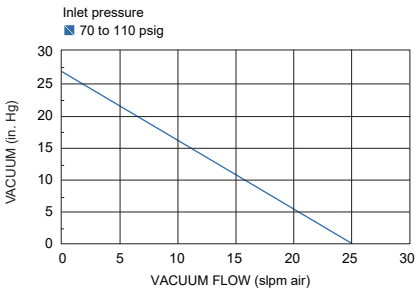




Connections	Dimensions (mm)		
	A	B	C
MV4，FV4	35.3	53.6	35.3
TW4	-	-	26.9
FV8-MV8	-	67.4	-
TW6	-	52	-

Vacuum and Flow Specification



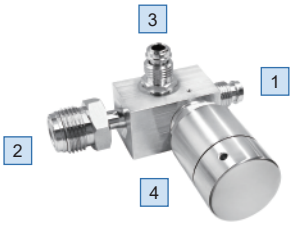


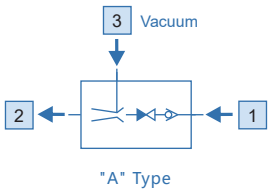
Technical Data

N2 Inlet pressure：	70 to 110 psig (4.8 to 7.6 bar)
N2 Flow：	60 slpm
Vacuum port maximum pressure：	3,000 psig (207 bar)
Check valve cracking pressure：	3 psid (0.2 bar) (differential)
Operating temperature：	-14~160℉ (-10~71℃)
Inlet connection：	1/4” VFS fitting
Outlet connection：	1/4” 1/2” VFS fitting, 3/8” Tube weld
Vacuum port connection：	1/4” VFS fitting / Tube weld
Actuation connection：	M5
Actuation pressure：	70 to 110 psig (4.8 to 7.6 bar)
Leakage：	$4x10^{-8}$ mbar·L/s He (Inboard) $2x10^{-10}$ mbar·L/s He (Outboard)
Materials	
Body：	316L
O-ring：	FKM

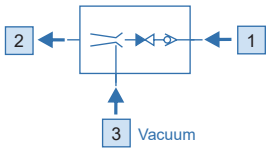
VIGOUR
we offer solutions regarding your ideas!

Ordering Information

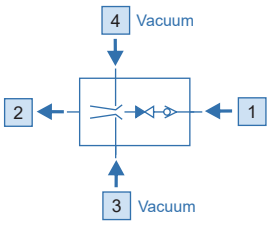




"A" Type



"B" Type



"C" Type

Port Selection

VVGV2S - PC - C - 1 - 2 - 3 - 4 - 05 -

Material
S: 316L

Type
M: Manual actuation
PC: Pneumatic actuation (normally closed)

Porting
A: 3P A type
B: 3P B type
C: 4P

Inlet Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female

Outlet Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
MV8: 1/2" VFS male
FV8: 1/2" VFS female
TW6: 3/8" tube weld

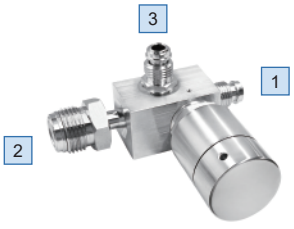
Vacuum Connection
MV4: 1/4" VFS male
FV4: 1/4" VFS female
TW4: 1/4" tube weld

Flow
None: No continuous exhaust flow
05: 2~5 slpm constant bleed
08: 5~8 slpm constant bleed
15: 10~15 slpm constant bleed
*at 80 psig N2

O-ring
none: FKM (Standard)
*For alternative materials, please consult the manufacturer.

Ordering Example

VVGV2S - PC - A - MV4 - MV8 - MV4 - 05
1 - 2 - 3



All-Welded Check Valve
VUCV Series

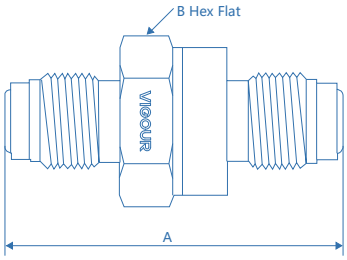
Product Feature

- All-welded design body with minimal dead space
- Cracking pressure less than 2 psig (0.13bar)
- The product is fabricated in compliance with the VS001B process specification
- 316L SS Materials for ultra-high purity grade
- Strong durability as well as corrosion resistance for long cycle life
- Elgiloy® spring material for noise-free operation

Technical Data

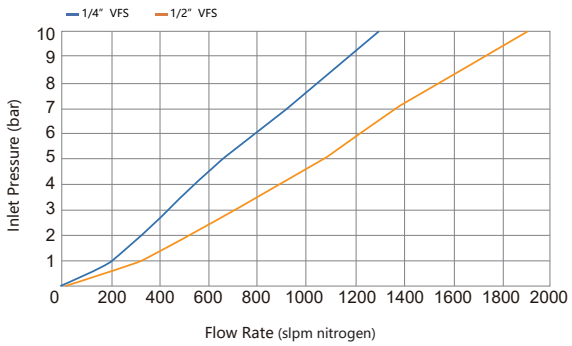
Working Pressure:	3000 psig (200bar)
Opening pressure:	<2 psig (0.13bar)
Working Temperature:	-10~80℃
Material	
Body:	SS 316L
Spring:	Co-Cr-Ni-Mo Alloy
O-ring:	FKM (standard), EPDM / FFKM (optional)
Flow Capacity:	Cv=0.55（1/4”）
	Cv=0.70（1/2”）

Flowchart



End Connections		Dimensions (mm)	
Mod.	VFS	A	B
MV4	1/4”	45.7	22
MV8	1/2”	52.5	27

Dimensions (mm)



Ordering Information

VUCV - S - MV4 - MV4 - E

Material

S: 316L
H: Hastelloy® C276

Inlets / Outlets

MV4: 1/4”VFS male
MV8: 1/2”VFS male

Seal Materials

None: FKM
E: EPDM
K: Kalrez® (FFKM)

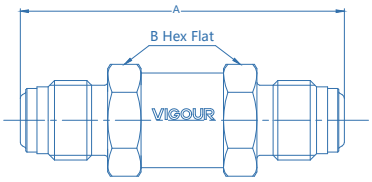
Product Feature

- Compact check valve
- O-ring Materials: FKM standard, EPDM or FFKM optional
- Working pressure: Max. 6000 psig (413 bar)
- The product is fabricated in compliance with the VS001B process specification
- Opening pressure: 1/3psi / 1psi
- Inlet/outlet connection: VFS fitting

Typical Applications

- Designed for instrument panels and systems
- Hydrogen energy
- High-flow applications

Dimensions (mm)



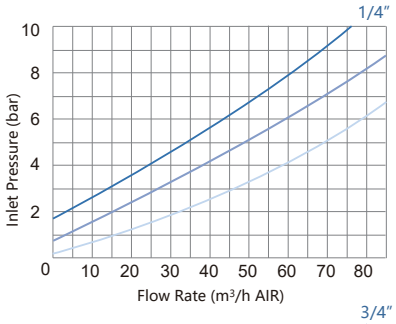
End Connections		Dimensions (mm)	
Mod.	VFS	A	B
MV4	1/4"	58.2	17.4
MV8	1/2"	68.3	25.4
MV12	3/4"	96	41.2

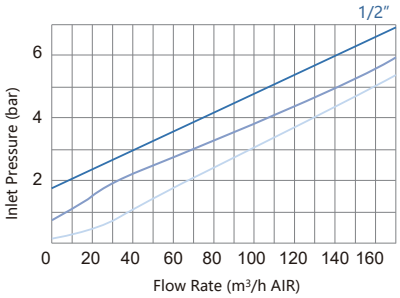
Technical Data

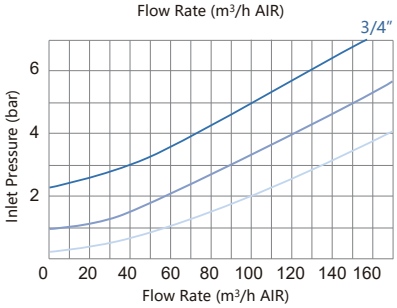
Working pressure:	Max. 6000 psig (413 bar)
Opening pressure:	1/3psi, 1psi
O-ring:	FKM (standard) EPDM / FFKM (optional)
Leakage rate:	Bubble-tight
Flow capacity:	1/4"Cv=0.67, 1/2"Cv=1.8, 3/4"Cv=4.7

Nominal opening pressure	Opening pressure range	Reset pressure
psi (bar)		
1/3 (0.03)	3 (0.21) under	6 (0.42) under
1 (0.07)	4 (0.28) under	5 (0.35)
5 (0.35)	3~9 (0.21~0.63)	2 (0.14)
10 (0.69)	7~15 (0.49~1.1)	3 (0.21)
25 (1.8)	20~30 (1.4~2.1)	17 (1.21)

Flowchart







*Opening pressure: 1 psig (0.07bar)
10 psig (0.69bar)
25 psig (1.8bar)

The rating is based on fluorocarbon FKM seals.

Material	316 SS	
Series	MV4 / MV8	MV12
Temperature, ℃(℉)	Work pressure, psig (bar)	
-28 (-20) to 37 (100)	6000 (413)*	5000 (344)*
93 (200)	5160 (355)	4290 (295)
121 (250)	4910 (338)	4080 (281)
148 (300)	4660 (321)	3875 (266)
204 (400)	4280 (294)	3560 (245)

*For detailed information on the pressure ratings of valves with compression tube fitting end connections, refer to the VIGOUR Compression Tube Data.

*The pressure rating may be limited by the end connection.

Ordering Information

VCVH - S - MV4 - MV4 - E - 1

Materials
S: 316L

Inlet / Outlet Connection
MV4: 1/4" VFS male
MV8: 1/2" VFS male
MV12: 3/4" VFS male

Opening pressure
1: 1psi
1/3: 1/3 psi

O-ring
None: FKM
E: EPDM
K: FFKM

Adjustable Check Valve
VCA Series

Product Feature

- Check Valve with Adjustable Pressure
- Set the opening pressure via the adjusting screw
- The locking screw keeps the setting
- The product is fabricated in compliance with the VS001B process specification
- 316 stainless steel and brass materials

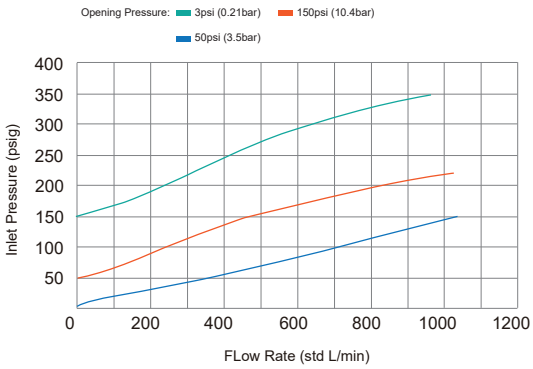
Typical Applications

- Used for overpressure discharge after the pressure regulating valve of the special gas equipment.
- Scenarios of one-way circulation that require pressure setting

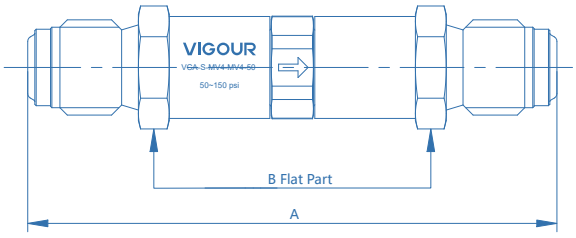
Technical Data

Working pressure:	Max. 3000 psig (206 bar)
Opening pressure:	3~350psi
Parent material:	316L
Inlet/outlet connection:	see ordering info
O-ring:	FKM (Standard) EPDM / FFKM (optional)
Leakage rate:	Bubble-tight

Flowchart



Dimensions (mm)



Connections	Dimensions (mm)	
	A	B
04	82	15.8
6M		
8M	84.3	
M4	79.2	
MV4	78.5	

Ordering Information

VCA - S - MV4 - MV4 - 50 - E

Materials

S: 316L

Inlet / Outlet

04: 1/4” Tube fitting
6M: 6mm Tube fitting
8M: 8mm Tube fitting
M4: 1/4” NPT male
MV4: 1/4” VFS male

O-ring

None: FKM
E: EPDM
K: FFKM

Opening pressure

3: 3~50psi
50: 50~150 psi
150: 150~350psi

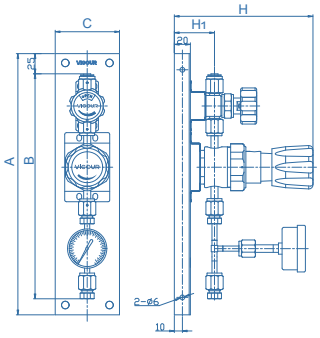
Product Features

- Ultra high purity gas stick for all gas delivery systems
  100TG: ≤30 slpm delivery 1/4" VFS
  200TG: ≤300 slpm delivery 1/2" VFS, 3/8" O.D.
  300TG: ≤600 slpm delivery 1/2" VFS
- The product is fabricated in compliance with the VS001B process specification
- High control accuracy
- All connections welded or VFS
- Manual or pneumatic diaphragm valve option
- 100% Helium-leak-tested

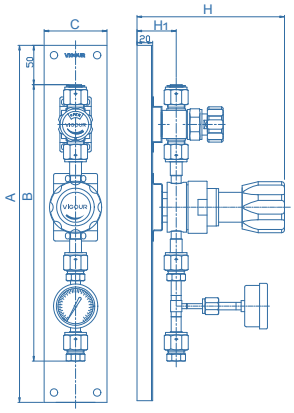
Technical Data

Inlet pressure P_1:	300 psig (20bar)
Outlet pressure P_2:	Vac to 10/30/60/100/150 psig (1/2/4/7/10bar)
Diaphragm valve materials	
body:	316L
Valve seat:	PCTFE
Diaphragm:	Co-Cr-Ni-Mo Alloy
Regulator materials	
body:	316L / 316L secondary remelt
Valve seat:	PCTFE
Diaphragm:	C276 Ni-Mo-Cr alloy
Leak rate: (to atmosphere)	$1x10^{-9}$ mbar·L/s He
(via seat)	$1x10^{-8}$ mbar·L/s He

Dimensions (mm)



VUP-100TG (A Type)

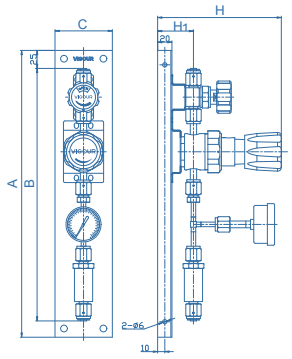


VUP-200TG / VUP-300TG (A Type)

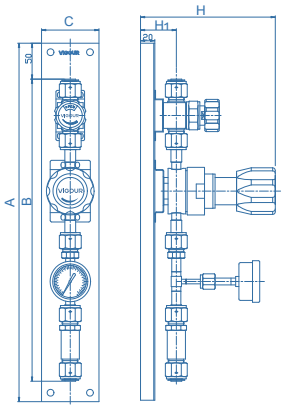
Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-A	325	280	80	172.5	50
200TG	20	VUP-200TG-A	455	352.4	80	188	50
300TG	20	VUP-300TG-A	455	349.2	80	188	50

* Other connection standard, consult factory

Gas Stick
VUP Series



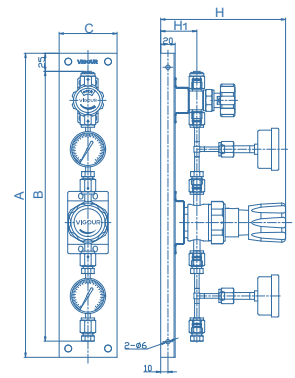
VUP-100TG (B Type)



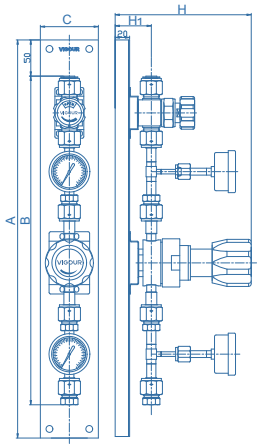
VUP-200TG / VUP-300TG (B Type)

Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-B	400	352.3	80	172.5	50
200TG	20	VUP-200TG-B	500	421.4	80	188	50
300TG	20	VUP-300TG-B	500	418.2	80	188	50

* Other connection standard, consult factory



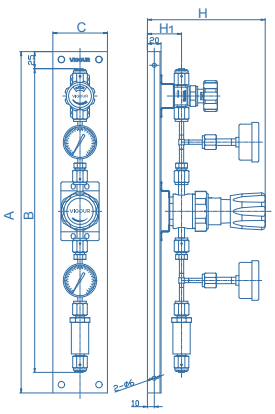
VUP-100TG (C Type)



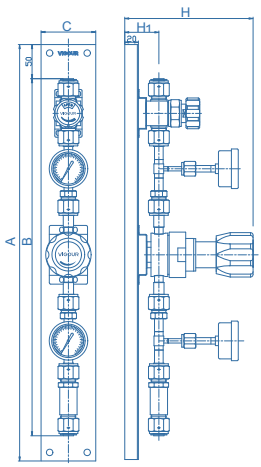
VUP-200TG / VUP-300TG (C Type)

Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-C	420	372.6	80	172.5	50
200TG	20	VUP-200TG-C	550	454.1	80	188	50
300TG	20	VUP-300TG-C	550	447.7	80	188	50

* Other connection standard, consult factory



VUP-100TG (D Type)



VUP-200TG / VUP-300TG (D Type)

Type	Panel Thickness mm	Ordering Number	Dimensions, mm				
			A	B	C	H	H1
100TG	20	VUP-100TG-D	500	444.9	80	172.5	50
200TG	20	VUP-200TG-D	610	523.1	80	188	50
300TG	20	VUP-300TG-D	610	516.7	80	188	50

* Other connection standard, consult factory

Ordering Information

VUP - 100TG - D - 20 - 10 - FV4 - P - P - FV4 - F - PC

Series
100TG: ≤30 slpm delivery 1/4”VFS
200TG: ≤300 slpm delivery 1/2”VFS, 3/8” O.D.
300TG: ≤600 slpm delivery 1/2”VFS

Type
A: Single gauge, No filter included
B: Single gauge, included filter
C: Dual gauge, No filter included
D: Dual gauge, included filter
E: Inlet and Outlet diaphragm valves

Inlet Pressure P_1
20: 300 psig

Outlet Pressure P_2
V1: Vac to 10 psig
V2: Vac to 30 psig
V4: Vac to 60 psig
V7: Vac to 100 psig
V10: Vac to 150 psig
1: to 10 psig
2: to 30 psig
4: to 60 psig
7: to 100 psig
10: to 150 psig

Inlet Valve Connection
None: No inlet valve
MV4: 1/4”VFS male
FV4: 1/4”VFS female
MV8: 1/2”VFS male
FV8: 1/2”VFS female

Diaphragm Valve Option
None: Manual valve
PC: Pneumatic valve (normally closed)

Outlet Option
None: Without
F: Filter (0.003 μm)

Outlet Valve Connection
MV4: 1/4”VFS male
FV4: 1/4”VFS female
MV8: 1/2”VFS male
FV8: 1/2”VFS female

Outlet Pressure Indication
None: No gauge
P: Pressure gauge
K: Contact pressure gauge
PT: Pressure transmitter

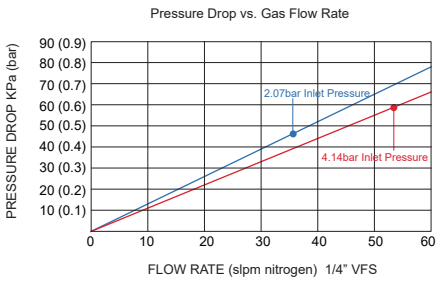
Inlet Pressure Indication
None: No gauge
P: Pressure gauge
K: Contact pressure gauge
PT: Pressure transducer

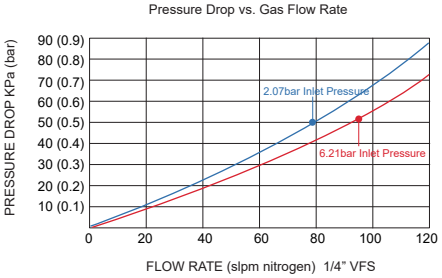
Filter
VUF Series

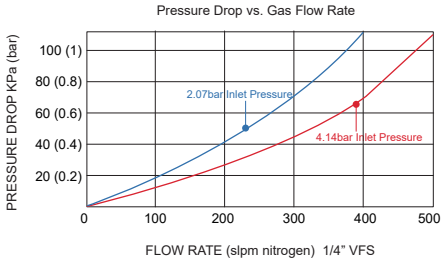
Product Feature

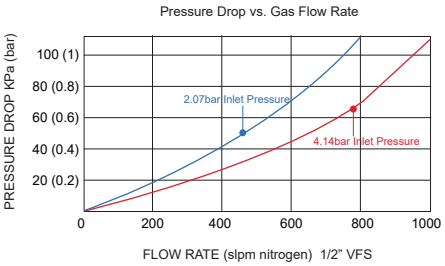
- The VUF series is an in-line gas filter designed for ultra-high purity gas filtration applications
- Filter material: PTFE, Shell material: 316L
- High particle removal efficiency
- Excellent chemical compatibility
- The product is fabricated in compliance with the VS001B process specification
- Filtration accuracy: 0.003μm
- High temperature and high pressure working environment
- Compact and easy to install
- 100% helium leak test

Vacuum and Flow Specification

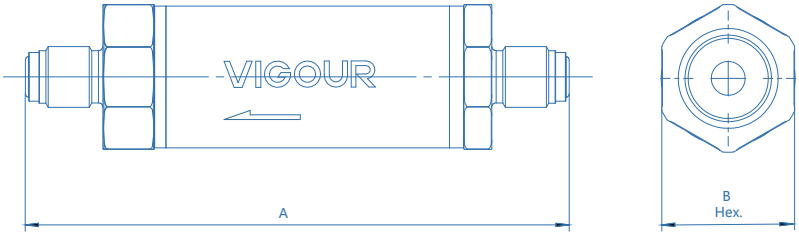








Dimensions (mm)



Ordering Number	Dimensions (mm)	
	A	B
VUF-P-MV4-MV4-60	84.1	18.9
VUF-P-MV4-FV4-60	88.9	18.9
VUF-P-MV4-MV4-120	127	25.8
VUF-P-MV4-MV4-500	127	33.8
VUF-P-MV4-FV4-500	141.2	33.8
VUF-P-MV8-MV8-120	133.4	25.8
VUF-P-MV8-MV8-1000	127	33.8

Ordering Information

Ordering Number	Shell Material	Filter Material	Inlet Connection	Outlet Connection	Max. Flow Rate
VUF-P-MV4-MV4-60	316L	PTFE	1/4”VFS male	1/4”VFS male	0~60 slpm
VUF-P-MV4-FV4-60	316L	PTFE	1/4”VFS male	1/4”VFS female	0~60 slpm
VUF-P-MV4-MV4-120	316L	PTFE	1/4”VFS male	1/4”VFS male	0~120 slpm
VUF-P-MV4-MV4-500	316L	PTFE	1/4”VFS male	1/4”VFS male	0~500 slpm
VUF-P-MV4-FV4-500	316L	PTFE	1/4”VFS male	1/4”VFS female	0~500 slpm
VUF-P-MV8-MV8-120	316L	PTFE	1/2”VFS male	1/2”VFS male	0~120 slpm
VUF-P-MV8-MV8-1000	316L	PTFE	1/2”VFS male	1/2”VFS female	0~1000 slpm

Filter
VFH Series

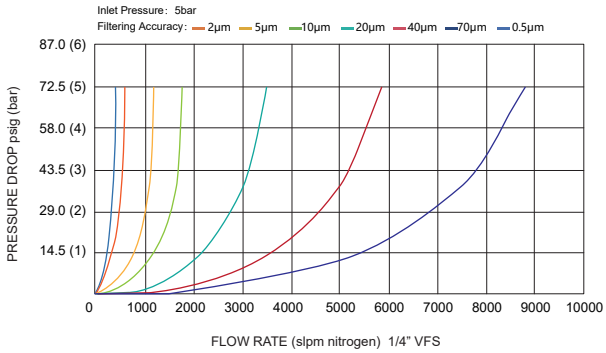
Product Feature

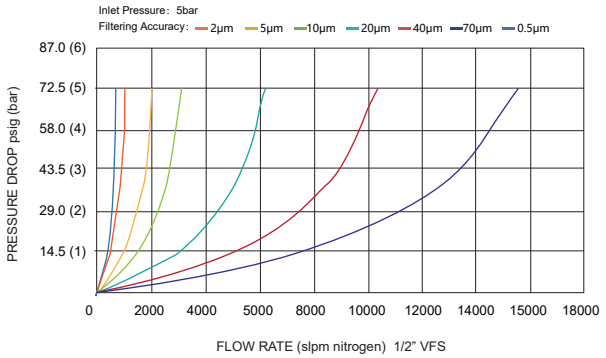
- The VFH Series is an In-Line filtration device
- Filter material: 316L
- The product is fabricated in compliance with the VS001B process specification
- Compact size and lightweight
- Outstanding chemical compatibility
- Tested for use with oxygen

Technical Data

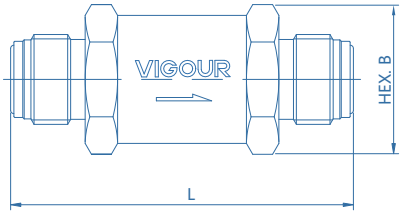
Working Pressure:	3000 psig (200bar)
Working Temperature:	-10~100℃
Material	
Body:	SS 316L
Filter Element:	SS 316L
Gasket:	SS 316L / PTFE
End Connection:	VFS Threaded Fitting

Flow Rate





Dimensions (mm)



End Connections		Dimensions (mm)	
Mod.	VFS	L	B
MV4	1/4"	79.3	32
MV8	1/2"	84.6	32

Ordering Information

VFH - S - MV4 - MV4 - 2

Material

S: 316L

Inlets / Outlets

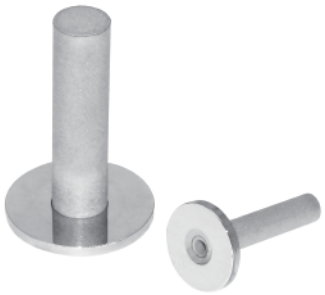
MV4: 1/4" VFS male
MV8: 1/2" VFS male

Filtering Accuracy

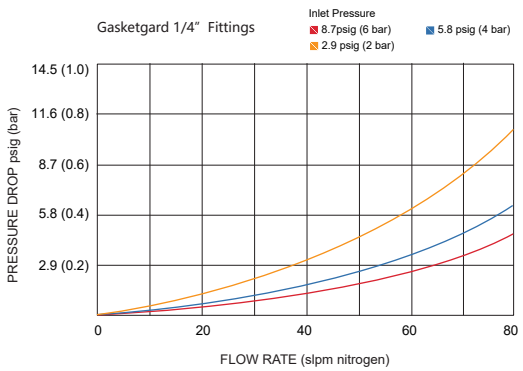
0.5: 0.5 μm
2: 2 μm
5: 5 μm
10: 10 μm
20: 20 μm
40: 40 μm
70: 70 μm

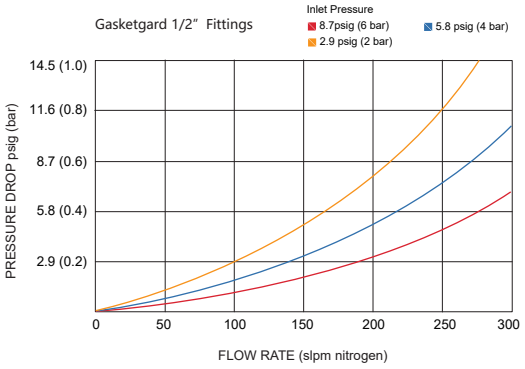
Product Feature

- All-metal filter
- Compact design
- Protect sensitive gas components from particle damage
- Integrate into the gas system without adding length
- Retain particles down to 0.3μm
- The product is fabricated in compliance with the VS001B process specification
- Filtration accuracy: 0.003μm
- Dried with high purity nitrogen
- Fits in place of standard 1/4”, 1/2” VFS Gasket

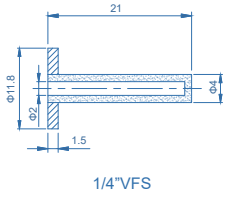


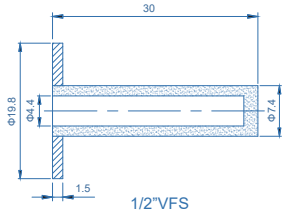
Flow Rate

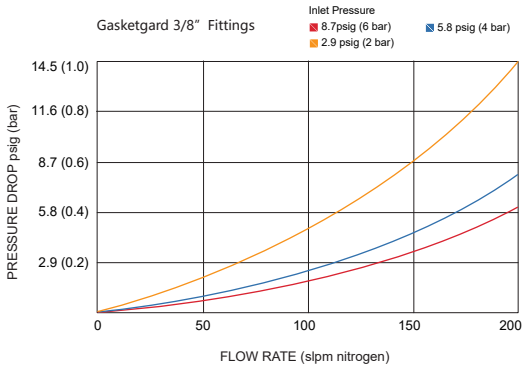




Dimensions (mm)







Ordering Information

VUGF - GK - G4

Gasket Option	Option
GK: Gasket	G4: 1/4” VFS Gasket
GKR: Gasket Retainer Assembly	G6: 3/8” VFS Gasket
	G8: 1/2” VFS Gasket

Flow Switch
VEFS1 Series

Product Feature

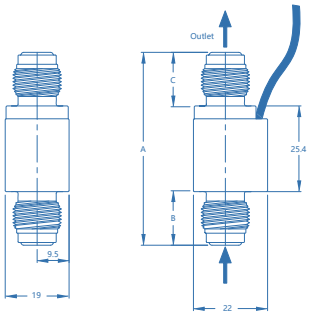
- Flow through design free of dead-legs or unswept zones
- 316L secondary remelt
- Vacuum to 3,500 psig (241 bar)

Technical Data

Source pressure:	vacuum to 3500 psig (241 bar)
Flow trip reference points:	25/50/100 slpm (N2 at 100 psig)
Accuracy:	±10%
Installation orientation:	Vertical within 8º and inlet port at the bottom
Operating temperature:	-10~175℉ (-23~80℃)
Body:	316L secondary remelt
Inlet / Outlet:	1/4" tube weld / VFS fitting
Leakage (Outboard) :	<1x10^{-9} mbar L/s He
Reed Switch ——	
Type:	SPDT, 3 wire / 2 position
Power:	30VDC / 3W max
Switching current:	0.2A max
Carrying current:	0.5A max
Initial contact resistance:	0.1 Ohm max
Cable length:	3m
Wire gauge:	24AWG

Cable——
Blue: common
Brown: normally closed
Black: normally open

Dimensions (mm)



Connections (Inlet-Outlet)	Dimensions (mm)		
	A	B	C
MV4-MV4	57.2	15.9	15.9
FV4-FV4	101.4	38	38
TW4-TW4	57.2	15.9	15.9
MV4-FV4	79.3	15.9	38
MV4-TW4	57.2	15.9	15.9
FV4-MV4	79.3	38	15.9
FV4-TW4	79.3	38	15.9
TW4-MV4	57.2	15.9	15.9
TW4-FV4	79.3	15.9	38

Ordering Information

VEFS1 - SLV - MV4 - MV4 - 100 - P

Material

SLV: 316L secondary remelt

Inlet / Outlet Connection

MV4: 1/4"VFS male
FV4: 1/4"VFS female
TW4: 1/4"tube weld

Process Specification

P: VS001A
* For details, please refer to the appendix.

Flow

025: 25 slpm
050: 50 slpm
100: 100 slpm

! The flow rate specified in the standard is measured with nitrogen at an inlet pressure of 100 psig and a temperature of 20°C. If operating conditions deviate from the standard, conversion to the actual operating flow rate is required. Please refer to Page 127 for the conversion!

Product Feature

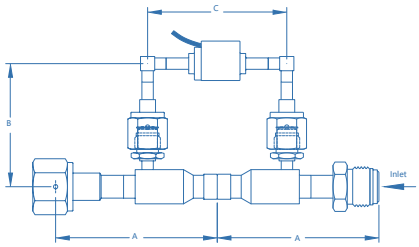
- Flow switch for high flow
- Available with horizontal or vertical main line
- Minimal pressure drop through device
- SS 316L material

Cable——
Blue: common
Brown: normally closed
Black: normally open

Technical Data

Source pressure:	vacuum to 3500 psig (241 bar) 1/2” vacuum to 3000 psig (207 bar) 3/4” vacuum to 2200 psig (152 bar) 1”
Flow trip reference points:	see ordering info
Accuracy:	±20%
Operating temperature:	-10~175℉ (-23~80℃)
Body:	SS 316L
Inlet / Outlet:	1/2” 3/4” tube weld / VFS fitting, 1” tube weld
Leakage (Outboard) :	<1x10^{-9} mbar L/s He
Reed Switch ——	
Type:	SPDT, 3 wire / 2 position
Power:	30VDC / 3W max
Switching current:	0.2A max
Carrying current:	0.5A max
Initial contact resistance:	0.1 Ohm max
Cable length:	3m
Wire gauge:	24AWG

Dimensions (mm)



Connections (Inlet-Outlet)	Dimensions (mm)			
	A	B		C
		Horizontal	Vertical	
FV8-MV8	90.2	115.6	68.9	77.8
TW8-TW8	65.8	115.6	68.9	77.8
FV12-MV12	140	138.2	91.2	77.8
TW12	89.6	138.2	91.2	77.8
TW16	99.1	141.5	94.5	77.8

Ordering Information

VEFS2 - S - H - FV8 - MV8 - 225 - P

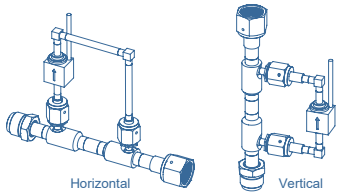
Material
S: 316L SS

Position
H: Horizontal
V: Vertical

Inlet / Outlet Connection
FV8: 1/2”VFS(F)
MV8: 1/2”VFS(M)
TW8: 1/2”tube weld
FV12: 3/4”VFS(F)
MV12: 3/4”VFS(M)
TW12: 3/4”tube weld
TW16: 1”tube weld

Flow
N2 at 100 psig
1/2”——
225: 225 slpm
350: 350 slpm
500: 500 slpm
950: 950 slpm
3/4”——
1100: 1100 slpm
1650: 1650 slpm
2600: 2600 slpm
1”——
3000: 3000 slpm
4000: 4000 slpm

Process Specification
P: VS001A
* For details, please refer to the appendix.



! The flow rate specified in the standard is measured with nitrogen at an inlet pressure of 100 psig and a temperature of 20°C.
If operating conditions deviate from the standard, conversion to the actual operating flow rate is required.
Please refer to Page 127 for the conversion!

Flow Switch
Working Flow Conversion Formula

Conversion Formula

The test flow rate under standard specifications is the value of nitrogen at an inlet pressure of 100 psig and 20°C.
If deviating from standard operating conditions, conversion to the actual working flow rate is required.

1. Pressure Conversion Factor: $Fp = \sqrt{(OP/114.7)}$ OP: Operating Pressure (Absolute Pressure) psia
2. Gas Conversion Factor: $Fg = \sqrt{(28/MW)}$ MW: Molar Mass of the Gas Used, g/mol
3. Temperature Conversion Factor: $Ft = \sqrt{(293/OT)}$ OT: Operating Temperature, ℃+273

Conversion Example

If hydrogen (molecular weight 2) is used at a pressure of 72.5 psig (gauge pressure) and a temperature of 25 °C,
and a flow switch with a standard flow rate of 500 SLPM (VEFS2-S---500) is selected, the conversion is as follows:

1. Pressure Conversion Factor: $Fp = \sqrt{((72.5+14.5)/114.7)} = 0.871$
2. Gas Conversion Factor: $Fg = \sqrt{(28/2)} = 3.742$
3. Temperature Conversion Factor: $Ft = \sqrt{(293/298)} = 0.992$

The actual working flow rate is: 500 (L/min) ×0.871×3.742×0.992=1616.6 (L/min)

General Information

Materials

Material	Ordering Number Designator	Specification
Glands, Bodies, and Nuts		
316L stainless steel	Standard	Bar stock: ASME SA479, ASTM A276 Forgings: ASME SA182
316L secondary remelt stainless steel	-SLV	Bar stock: ASME SA479, ASTM A276 Forgings: ASME SA182
Gaskets		
Nickel	-NI	ASTM B162
316L stainless steel	Standard	ASTM A240, ASTM A167

*** The product is fabricated in compliance with the VS001A process specification**

Dimensions

- Dimensions are for reference only and may change without prior notice
- The D1 dimension refers to the smallest nominal inside diameter of the part

Pressure Ratings

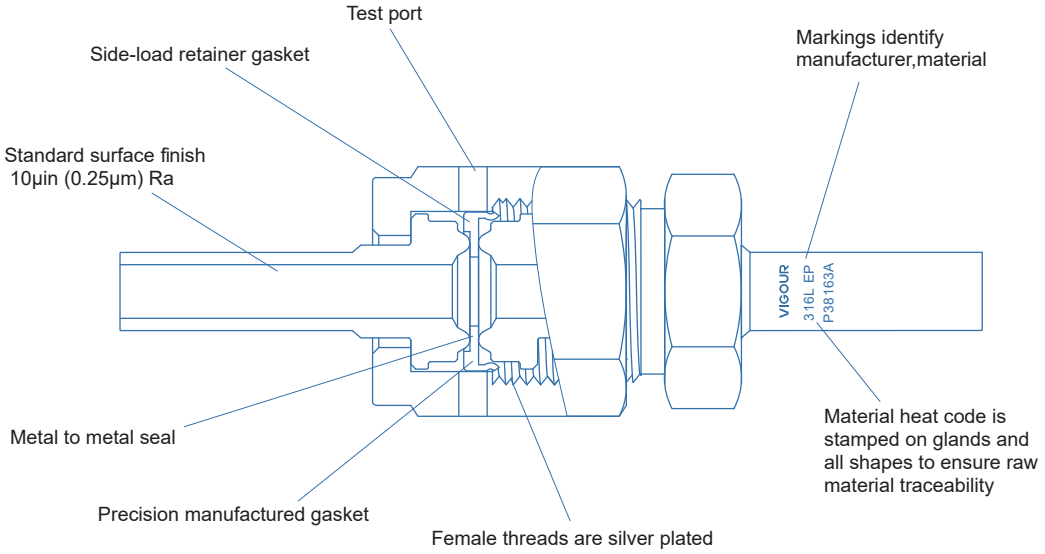
- Ratings are based upon tests conducted using VFS assemblies
- All ratings comply with calculations per ANSI Code for Pressure Piping B31.3
- To determine pressure ratings in accordance with ANSI B31.3, multiply psig rating by 0.94
- Ratings determined at ambient temperature

Components	Material	Temperature, °F (°C)
Fittings	316L stainless steel	1000 (537)
	316L secondary remelt stainless steel	1000 (537)
Gaskets	316L stainless steel	1000 (537)
	Nickel	600 (315)

Testing

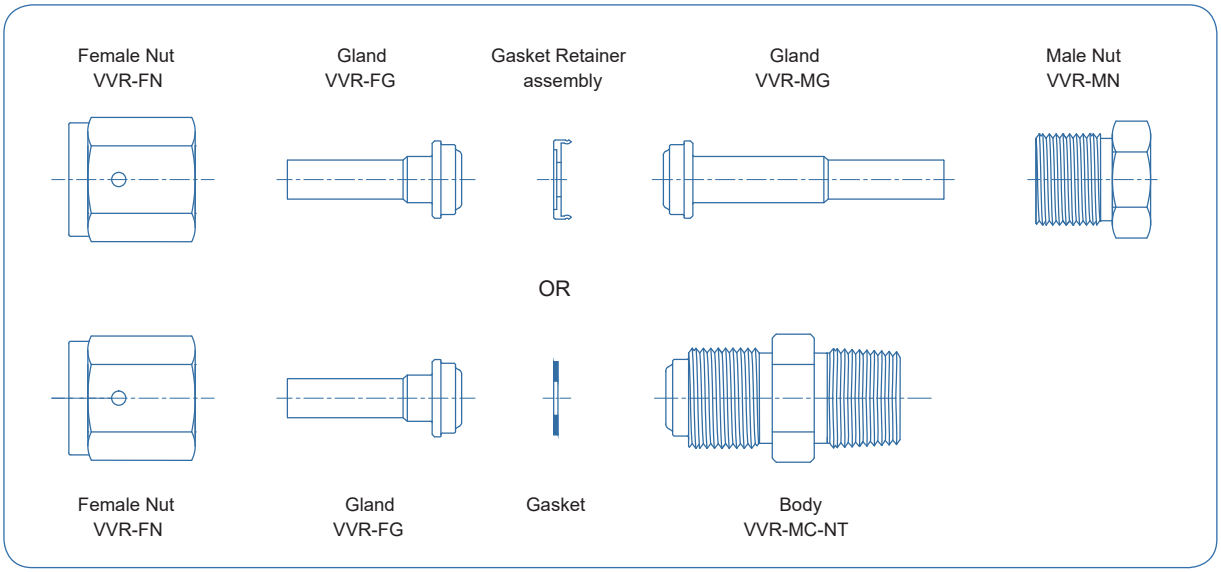
The VFS assembly with silver plating has been helium leak tested to a rate of $4x10^{-9}$ mbar L/s He and the unplated gasket to a rate of $4x10^{-11}$ mbar L/s He without leakage.

Face Seal Fitting
VVR Series



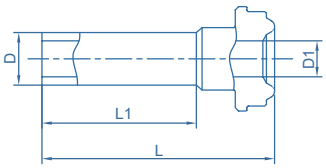
Typical VFS Assemblies

VFS assemblies are made up of four or five basic components.



Glands

Short Tube Butt Weld



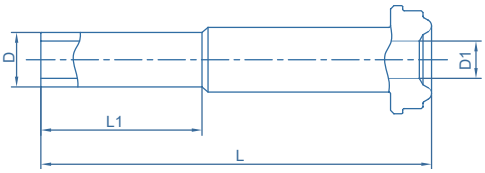
D Tube OD in.	Wall Thickness in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L1	D1	L	Working Pressure psig (bar)
1/8	0.028	1/8	316L	VVR-FG2-TB2 ①	0.75	0.07	1.08	8500
			316L secondary remelt	VVR-FG2-TB2-SLV ①	(19.1)	(1.8)	(27.4)	(585)
1/4	0.035	1/4	316L	VVR-FG4-TB4	0.75	0.18	1.10	5100
			316L secondary remelt	VVR-FG4-TB4-SLV	(19.1)	(4.6)	(27.9)	(351)
1/4	0.035	1/4	316L	VVR-FG4-TB4-L18	0.38	0.18	0.72	5100
			316L secondary remelt	VVR-FG4-TB4-L18-SLV	(9.6)	(4.6)	(18.3)	(351)
1/4	0.035	1/4	316L	VVR-FG4-TB4-L15	0.25	0.18	0.60	5100
			316L secondary remelt	VVR-FG4-TB4-L15-SLV	(6.4)	(4.6)	(15.2)	(351)
1/4	0.035	1/2	316L	VVR-FG8-TB4	0.75	0.18	1.12	4300
			316L secondary remelt	VVR-FG8-TB4-SLV	(19.1)	(4.6)	(28.4)	(296)
1/4	0.035	1/2	316L	VVR-FG8-TB4-L15	0.25	0.18	0.62	4300
			316L secondary remelt	VVR-FG8-TB4-L15-SLV	(19.1)	(4.6)	(15.7)	(296)
1/4	0.035	1/2	316L	VVR-FG8-TB4-L19	0.75	0.18	0.76	4300
			316L secondary remelt	VVR-FG8-TB4-L19-SLV	(19.1)	(4.6)	(19.4)	(296)
3/8	0.035	1/2	316L	VVR-FG8-TB6	0.75	0.31	1.12	3300
			316L secondary remelt	VVR-FG8-TB6-SLV	(19.1)	(7.9)	(28.4)	(227)
3/8	0.035	1/2	316L	VVR-FG8-TB6-L15	0.25	0.31	0.62	3300
			316L secondary remelt	VVR-FG8-TB6-L15-SLV	(6.4)	(7.9)	(15.7)	(227)
1/2	0.049	1/2	316L	VVR-FG8-TB8	0.75	0.40	1.12	3700
			316L secondary remelt	VVR-FG8-TB8-SLV	(19.1)	(10.2)	(28.4)	(254)
1/2	0.049	1/2	316L	VVR-FG8-TB8-L18	0.38	0.40	0.74	3700
			316L secondary remelt	VVR-FG8-TB8-L18-SLV	(9.6)	(10.2)	(18.8)	(254)
1/2	0.049	1/2	316L	VVR-FG8-TB8-L15	0.25	0.40	0.62	3700
			316L secondary remelt	VVR-FG8-TB8-L15-SLV	(6.4)	(10.2)	(15.7)	(254)
3/4	0.065	3/4	316L	VVR-FG12-TB12	0.81	0.62	1.25	2400
			316L secondary remelt	VVR-FG12-TB12-SLV	(20.6)	(15.7)	(32)	(165)
1	0.065	1	316L	VVR-FG16-TB16	0.75	0.87	1.51	1900
			316L secondary remelt	VVR-FG16-TB16-SLV	(19.1)	(22.1)	(38.6)	(130)

① not design for gasket retainer assembly
* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VVR-FG4-TB4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VVR-FG4-TB4-P

Face Seal Fitting
VVR Series

Glands

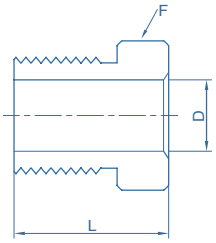
Long Tube Butt Weld



D Tube OD in.	Wall Thickness in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L1	D1	L	Working Pressure psig (bar)
1/8	0.028	1/8	316L	VVR-MG2-TB2 ①	0.75	0.07	1.42	8500
			316L secondary remelt	VVR-MG2-TB2-SLV ①	(19.1)	(1.8)	(36.1)	(585)
1/8	0.022	1/4	316L	VVR-MG4-TB2	0.28	0.18	1.31	6400
			316L secondary remelt	VVR-MG4-TB2-SLV	(7.1)	(4.6)	(33.3)	(440)
1/4	0.035	1/4	316L	VVR-MG4-TB4	0.75	0.18	1.70	5100
			316L secondary remelt	VVR-MG4-TB4-SLV	(19.1)	(4.6)	(43.2)	(351)
1/4	0.035	1/4	316L	VVR-MG4-TB4-L33	0.38	0.18	1.32	5100
			316L secondary remelt	VVR-MG4-TB4-L33-SLV	(9.6)	(4.6)	(33.5)	(351)
1/4	0.035	1/4	316L	VVR-MG4-TB4-L30	0.25	0.18	1.20	5100
			316L secondary remelt	VVR-MG4-TB4-L30-SLV	(6.4)	(4.6)	(30.5)	(351)
1/4	0.035	1/2	316L	VVR-MG8-TB4	0.75	0.18	1.79	4300
			316L secondary remelt	VVR-MG8-TB4-SLV	(19.1)	(4.6)	(45.5)	(296)
1/4	0.035	1/2	316L	VVR-MG8-TB4-L32	0.75	0.18	1.28	4300
			316L secondary remelt	VVR-MG8-TB4-L32-SLV	(19.1)	(4.6)	(32.7)	(296)
1/4	0.035	1/2	316L	VVR-MG8-TB4-L37	0.75	0.18	1.47	4300
			316L secondary remelt	VVR-MG8-TB4-L37-SLV	(19.1)	(4.6)	(37.4)	(296)
3/8	0.035	1/2	316L	VVR-MG8-TB6	0.75	0.31	1.79	3300
			316L secondary remelt	VVR-MG8-TB6-SLV	(19.1)	(7.9)	(45.5)	(227)
3/8	0.035	1/2	316L	VVR-MG8-TB6-L32	0.25	0.31	1.29	3300
			316L secondary remelt	VVR-MG8-TB6-L32-SLV	(6.4)	(7.9)	(32.8)	(227)
1/2	0.049	1/2	316L	VVR-MG8-TB8	0.75	0.40	1.79	3500
			316L secondary remelt	VVR-MG8-TB8-SLV	(19.1)	(10.2)	(45.5)	(241)
1/2	0.049	1/2	316L	VVR-MG8-TB8-L35	0.38	0.40	1.41	3500
			316L secondary remelt	VVR-MG8-TB8-L35-SLV	(9.6)	(10.2)	(35.8)	(241)
1/2	0.049	1/2	316L	VVR-MG8-TB8-L32	0.25	0.40	1.29	3500
			316L secondary remelt	VVR-MG8-TB8-L32-SLV	(6.4)	(10.2)	(32.8)	(241)
3/4	0.065	3/4	316L	VVR-MG12-TB12	0.75	0.65	2.03	2400
			316L secondary remelt	VVR-MG12-TB12-SLV	(19.1)	(16.5)	(51.6)	(165)
1	0.065	1	316L	VVR-MG16-TB16	0.75	0.87	2.32	2400
			316L secondary remelt	VVR-MG16-TB16-SLV	(19.1)	(22.1)	(58.9)	(165)

① not design for gasket retainer assembly
* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VVR-MG4-TB4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VVR-MG4-TB4-P

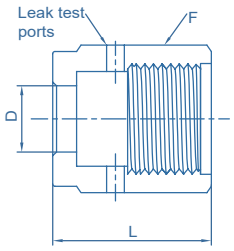
Male Nut



VFS Size in.	Ordering Number	Material	F Hex Flat	Dimensions, in.(mm) L	D
1/8	VVR-MN2	316L	3/8	0.50 (12.7)	0.21 (5.3)
1/4	VVR-MN4		5/8	0.71 (18.0)	0.36 (9.1)
1/2	VVR-MN8		15/16	0.81 (20.6)	0.61 (15.5)
3/4	VVR-MN12		1-5/16	1.00 (25.4)	0.89 (22.6)
1	VVR-MN16		1-5/8	1.19 (30.2)	1.20 (30.5)

* Default process spec: VS001B.

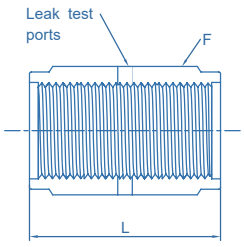
Female Nut



VFS Size in.	Ordering Number	Material	F Hex Flat	Dimensions, in.(mm) L	D
1/8	VVR-FN2	316L	7/16	0.53 (13.5)	0.21 (5.3)
1/4	VVR-FN4		3/4	0.81 (20.6)	0.36 (9.1)
1/2	VVR-FN8		1-1/16	0.88 (22.4)	0.61 (15.5)
3/4	VVR-FN12		1-1/2	1.12 (28.4)	0.89 (22.6)
1	VVR-FN16		1-3/4	1.34 (34.0)	1.20 (30.5)

* Default process spec: VS001B.

Coupling

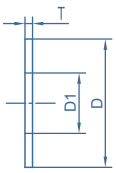


VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	F
1/8	316L	VVR-FU2	0.66 (16.8)	7/16
1/4		VVR-FU4	1.19 (30.2)	3/4
1/2		VVR-FU8	1.31 (33.3)	1-1/16
3/4		VVR-FU12	1.68 (42.7)	1-1/2
1		VVR-FU16	2.04 (51.8)	1-3/4

* Default process spec: VS001B.

Face Seal Fitting
VVR Series

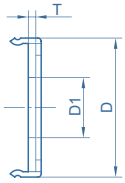
Gaskets



VFS Size in.	Ordering Number	Material	Dimensions, in.(mm) D1	T	D
1/8	VVR-GK-G2 VVR-GK-G2-NI	316L Nickel	0.09 (2.3)	0.028 (0.7)	0.26 (6.6)
1/4	VVR-GK-G4 VVR-GK-G4-NI VVR-GK-G4-SP	316L Nickel Silver-plated	0.22 (5.6)	0.028 (0.7)	0.47 (11.9)
1/4	VVR-GK-G4-12.4 VVR-GK-G4-NI-12.4	316L Nickel	0.22 (5.6)	0.028 (0.7)	0.48 (12.4)
1/2	VVR-GK-G8 VVR-GK-G8-NI VVR-GK-G8-SP	316L Nickel Silver-plated	0.44 (11.2)	0.028 (0.7)	0.78 (19.8)
3/4	VVR-GK-G12 VVR-GK-G12-NI	316L Nickel	0.66 (16.8)	0.028 (0.7)	1.14 (29.0)
1	VVR-GK-G16 VVR-GK-G16-NI	316L Nickel	0.89 (22.6)	0.028 (0.7)	1.40 (35.6)

* Default process spec: VS001B.

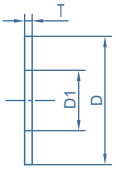
Gasket Retainer Assembly



VFS Size in.	Ordering Number	Material	Dimensions, in.(mm) D1	T	D
1/4	VVR-GKR-G4 VVR-GKR-G4-NI VVR-GKR-G4-SP	316L Nickel Silver-plated	0.24 (6.1)	0.028 (0.7)	0.50 (12.7)
1/2	VVR-GKR-G8 VVR-GKR-G8-NI VVR-GKR-G8-SP	316L Nickel Silver-plated	0.44 (11.2)	0.028 (0.7)	0.79 (20.1)
3/4	VVR-GKR-G12 VVR-GKR-G12-NI	316L Nickel	0.66 (16.8)	0.028 (0.7)	1.14 (29.0)
1	VVR-GKR-G16 VVR-GKR-G16-NI	316L Nickel	0.89 (22.6)	0.028 (0.7)	1.40 (35.6)

* Default process spec: VS001B.

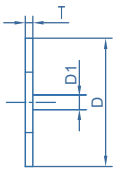
Filter Gaskets



VFS Size in.	Ordering Number	Material	Dimensions, in.(mm) D1	T	D
1/4	VVR-GKF-G4 VVR-GKRF-G4	316L	0.22 (5.6)	0.028 (0.7)	0.47 (11.9)
1/2	VVR-GKF-G8 VVR-GKRF-G8	316L	0.44 (11.2)	0.028 (0.7)	0.78 (19.8)

* Element Nominal Pore Size (Option) : 0.5μm / 2μm / 5μm / 10μm / 20μm / 60μm Ordering. Example: VVR-GKF-G4-0.5
* Default process spec: VS001B.

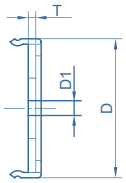
Flow-limiting Gaskets



VFS Size in.	Ordering Number	Material	Dimensions, in.(mm) D1	T	D
1/8	VVR-GK-G2-DM-* VVR-GK-G2-NI-DM-*	316L Nickel	*	0.028 (0.7)	0.26 (6.6)
1/4	VVR-GK-G4-DM-* VVR-GK-G4-NI-DM-*	316L Nickel	*	0.028 (0.7)	0.47 (11.9)
1/2	VVR-GK-G8-DM-* VVR-GK-G8-NI-DM-*	316L Nickel	*	0.028 (0.7)	0.78 (19.8)
3/4	VVR-GK-G12-DM-* VVR-GK-G12-NI-DM-*	316L Nickel	*	0.028 (0.7)	1.14 (29.0)
1	VVR-GK-G16-DM-* VVR-GK-G16-NI-DM-*	316L Nickel	*	0.028 (0.7)	1.40 (35.6)

* Please consult the manufacturer for gasket size. * Default process spec: VS001B.

Flow-limiting Gaskets Retainer Assembly

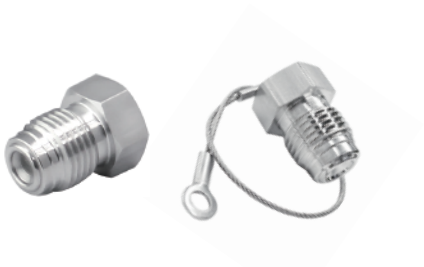


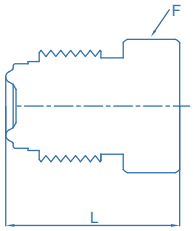
VFS Size in.	Ordering Number	Material	Dimensions, in.(mm) D1	T	D
1/4	VVR-GKR-G4-DM-* VVR-GKR-G4-NI-DM-*	316L Nickel	*	0.028 (0.7)	0.50 (12.7)
1/2	VVR-GKR-G8-DM-* VVR-GKR-G8-NI-DM-*	316L Nickel	*	0.028 (0.7)	0.79 (20.1)
3/4	VVR-GKR-G12-DM-* VVR-GKR-G12-NI-DM-*	316L Nickel	*	0.028 (0.7)	1.14 (29.0)
1	VVR-GKR-G16-DM-* VVR-GKR-G16-NI-DM-*	316L Nickel	*	0.028 (0.7)	1.40 (35.6)

* Please consult the manufacturer for gasket size. * Default process spec: VS001B.

Face Seal Fitting
VVR Series

Plug

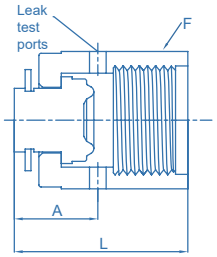




VFS Size in.	Ordering Number	Cored Plug Ordering Number	Material	Dimensions, in.(mm) F Hex Flat	L
1/8	VVR-P2 ①			3/8	0.68 (17.3)
1/4	VVR-P4 ②	VVR-P4-L ②		5/8	0.92 (23.4)
1/2	VVR-P8	VVR-P8-L	316L	15/16	1.08 (27.4)
3/4	VVR-P12	VVR-P12-L		1-5/16	1.43 (36.3)
1	VVR-P16	VVR-P16-L		1-5/8	1.52 (38.6)

① Not designed for gasket retainer assembly.
② Also available as a rotatable plug. Ordering number: VVR-P8-R
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number.
Example: VVR-P4-P

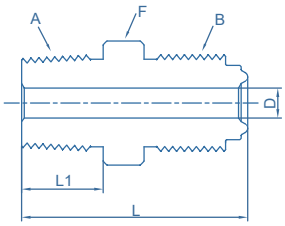
Cap



VFS Size in.	Ordering Number	Cored Plug Ordering Number	Material	Dimensions, in.(mm) F Hex Flat	L	A
1/8	VVR-C2			7/16	0.63 (16.0)	0.30 (7.6)
1/4	VVR-C4	VVR-C4-L		3/4	0.94 (23.9)	0.44 (11.2)
1/2	VVR-C8	VVR-C8-L	316L	1-1/16	1.01 (25.6)	0.45 (11.4)
3/4	VVR-C12	VVR-C12-L		1-1/2	1.29 (32.8)	0.54 (13.7)
1	VVR-C16	VVR-C16-L		1-3/4	1.54 (39.1)	0.63 (16.0)

* Default process spec: VS001B.

Male NPT Connectors ①

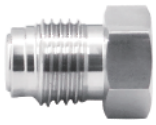


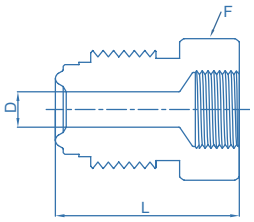
A NPT Size in.	B VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	L1	D	F	Working Pressure psig (bar) NI	SS
1/16	1/8	316L	VVR-MC2-M1 ①	1.07 (27.2)	0.38 (9.6)	0.09 (2.3) ③	3/8	9000 (620)	9000 (620)
1/8	1/8		VVR-MC2-M2 ②	1.07 (27.2)	0.38 (9.6)	0.09 (2.3) ③	7/16	9000 (620)	9000 (620)
1/8	1/4		VVR-MC4-M2	1.31 (33.3)	0.38 (9.6)	0.18 (4.6)	5/8	10000 (689)	6400 (440)
1/4	1/4		VVR-MC4-M4	1.49 (37.8)	0.56 (14.2)	0.18 (4.6)	5/8	10000 (689)	6400 (440)
1/4	1/2		VVR-MC8-M4	1.65 (41.9)	0.56 (14.2)	0.28 (7.1) ③	15/16	4300 (296)	2800 (192)
3/8	1/2		VVR-MC8-M6	1.65 (41.9)	0.56 (14.2)	0.38 (9.6)	15/16	4300 (296)	2800 (192)
1/2	1/2		VVR-MC8-M8	1.84 (46.7)	0.75 (19.1)	0.4 (10.2)	15/16	4300 (296)	2800 (192)
3/4	3/4		VVR-MC12-M12	2.19 (55.6)	0.75 (19.1)	0.62 (15.7)	1-5/16	3700 (254)	2400 (165)
1	1		VVR-MC16-M16	2.47 (62.7)	0.94 (23.9)	0.87 (22.1)	1-5/8	2400 (165)	3000 (206)

① VFS components with fixed threads must remain stationary during installation.
These fitting connections should be assembled only to glands with rotating male or female threaded nuts.
② Not designed for gasket retainer assembly
③ May contain internal diameter transitions

* To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number. Example: VVR-MC4-M4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VVR-MC4-M4-P

Female NPT Connectors ①





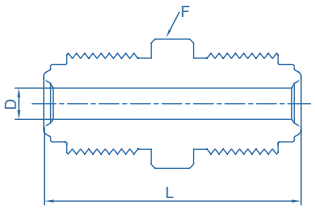
NPT Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	D	F flat	Working Pressure psig (bar) NI	SS
1/16	1/8	316L	VVR-MC2-F1 ①	1.10 (27.9)	0.09 (2.3)	7/16	6700 (461)	6700 (461)
1/8	1/8		VVR-MC2-F2 ②	1.19 (30.2)	0.09 (2.3)	9/16	6500 (447)	6500 (447)
1/8	1/4		VVR-MC4-F2	1.41 (35.8)	0.18 (4.6)	5/8	8000 (551)	8000 (551)
1/4	1/4		VVR-MC4-F4	1.54 (39.1)	0.18 (4.6)	3/4	6600 (454)	6600 (454)
3/8	1/2		VVR-MC8-F6	1.76 (44.7)	0.40 (10.2)	15/16	3500 (241)	4300 (296)
1/2	1/2		VVR-MC8-F8	1.99 (50.5)	0.40 (10.2)	1-1/16	3500 (241)	4300 (296)
3/4	3/4		VVR-MC12-F12	2.36 (59.9)	0.62 (15.7)	1-5/16	3000 (206)	3700 (254)
1	1		VVR-MC16-F16	2.51 (63.8)	0.87 (22.1)	1-5/8	2400 (165)	3000 (206)

① VFS components with fixed threads must remain stationary during installation.
These fitting connections should be assembled only to glands with rotating male or female threaded nuts.
② Not designed for gasket retainer assembly

* To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number. Example: VVR-MC4-F4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VVR-MC4-F4-P

Face Seal Fitting
VVR Series

Male Union ①

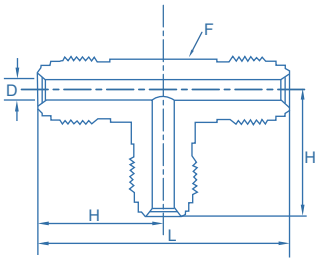


VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	D	F	Working Pressure psig (bar) NI	SS
1/8	316L	VVR-MU2 ②	1.13 (28.7)	0.09 (2.3)	3/8	9000 (620)	11200 (771)
1/4		VVR-MU4	1.55 (39.4)	0.18 (4.6)	5/8	8000 (551)	10000 (689)
1/2		VVR-MU8	1.84 (46.7)	0.40 (10.2)	15/16	3500 (241)	4300 (296)
3/4		VVR-MU12	2.44 (62.0)	0.62 (15.7)	1-5/16	3000 (206)	3700 (254)
1		VVR-MU16	2.59 (65.8)	0.87 (22.1)	1-5/8	2400 (165)	3000 (206)

① VFS components with fixed threads must remain stationary during installation.
These fitting connections should be assembled only to glands with rotating male or female threaded nuts.
② Not designed for gasket retainer assembly

* To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number. Example: VVR-MU4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VVR-MU4-P

Male Union Tee

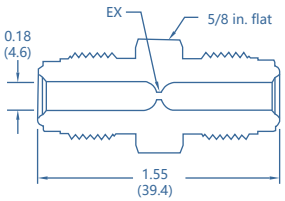


VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	D	F	H	Working Pressure psig (bar) NI	SS
1/8	316L	VVR-MUT-2	1.78 (45.2)	0.09 (2.3)	7/16	0.89 (22.6)	9000 (620)	11200 (771)
1/4		VVR-MUT-4	2.14 (54.4)	0.18 (4.6)	1/2	1.07 (27.2)	8000 (551)	10000 (689)
1/2		VVR-MUT-8	2.90 (73.7)	0.40 (10.2)	13/16	1.45 (36.8)	3500 (241)	4300 (296)
3/4		VVR-MUT-12	3.84 (97.5)	0.62 (15.7)	1-1/4	1.92 (48.8)	3000 (206)	3700 (254)
1		VVR-MUT-16	4.00 (102)	0.87 (22.1)	1-11/16	2.00 (50.8)	2400 (165)	3000 (206)

* To order fittings manufactured for Surface finish Ra(Average)<0.4 add BA to the ordering number. Example: VVR-MUT-4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VVR-MUT-4-P

Flow Restrictors

- This product can be used in liquid or gas delivery systems where repeatable flow reduction or limiting is required.
- one piece, compact design saves space
- standard orifice sizes drilled through a 1/4 in. male VFS union
- no dead volume for clean operation



Tube Size in.	Ordering Number	Dimensions, in.(mm) EX	Working Pressure psig (bar)
	VVR-MU4-DM-010	0.010 (0.254)	
	VVR-MU4-DM-012	0.012 (0.305)	
	VVR-MU4-DM-015	0.015 (0.381)	
	VVR-MU4-DM-017	0.017 (0.432)	
	VVR-MU4-DM-020	0.020 (0.508)	
1/4	VVR-MU4-DM-023	0.023 (0.584)	10000 (689)
	VVR-MU4-DM-025	0.025 (0.635)	
	VVR-MU4-DM-026	0.026 (0.660)	
	VVR-MU4-DM-027	0.027 (0.686)	
	VVR-MU4-DM-030	0.030 (0.762)	
	VVR-MU4-DM-035	0.035 (0.889)	
	VVR-MU4-DM-040	0.040 (1.016)	

Tube Size in.	Ordering Number	Dimensions, in.(mm) EX	Working Pressure psig (bar)
	VVR-MU4-DM-045	0.045 (1.143)	
	VVR-MU4-DM-050	0.050 (1.270)	
	VVR-MU4-DM-055	0.055 (1.397)	
	VVR-MU4-DM-060	0.060 (1.529)	
	VVR-MU4-DM-070	0.070 (1.778)	
1/4	VVR-MU4-DM-075	0.075 (1.905)	10000 (689)
	VVR-MU4-DM-080	0.080 (2.032)	
	VVR-MU4-DM-085	0.085 (2.159)	
	VVR-MU4-DM-090	0.090 (2.286)	
	VVR-MU4-DM-093	0.093 (2.362)	
	VVR-MU4-DM-095	0.095 (2.413)	
	VVR-MU4-DM-100	0.100 (2.540)	

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VVR-MU4-DM-010-P
* The VFS component with fixed threads must be secured during the installation process and can only be connected to internally threaded pipes with rotating nuts.
* For custom metric-sized flow restrictor fittings, please contact the manufacturer.

Fitting Lock Device

This device is intended for use on VIGOUR VFS metal gasket face seal assemblies with standard male and female nuts.

Size in.	Material	Ordering Number
1/4	316L	VVR-FLD-4
1/2	316L	VVR-FLD-8

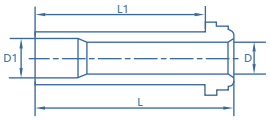
Size in.	Material	Matching product	Ordering Number
1/4	316L	VDV32	VVR-FLD-DV32-4
		VDV33	VVR-FLD-DV33-4
1/2	316L	VDV32	VVR-FLD-DV32-8

* Default process spec: VS001B.

Face Seal Fitting
HVVR Series

High-Flow Connections

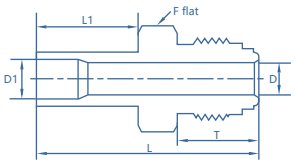
Glands
Tube Butt Weld



Tube Size in.	Wall Thickness in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	L1	D	D1	Working Pressure psig (bar) Ni	316L
3/8	0.035	1/4	316L	HVVR-HG4-TB6-L15	0.60 (15.2)	0.41 (10.4)	0.25 (6.4)	0.31 (7.9)	3300 (227)	3300 (227)
3/8	0.035	1/4	316L	HVVR-HG4-TB6-L30	1.19 (30.2)	1.00 (25.4)	0.25 (6.4)	0.31 (7.9)	3300 (227)	3300 (227)
3/8	0.035	1/4	316L	HVVR-HG4-TB6-L33	1.31 (33.3)	1.12 (28.4)	0.25 (6.4)	0.31 (7.9)	3300 (227)	3300 (227)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: HVVR-HG4-TB6-L15-P

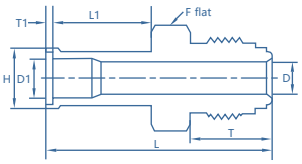
Bodies
Tube Butt Weld



Tube Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	L1	T	D	D1	F	Working Pressure psig (bar) Ni	316L
3/8	1/4	316L	HVVR-MG4-TB6	1.68 (42.7)	0.75 (19.1)	0.62 (15.7)	0.25 (6.4)	0.31 (7.9)	5/8	3300 (227)	3300 (227)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: HVVR-MG4-TB6-P

Bodies
Automatic Tube Weld

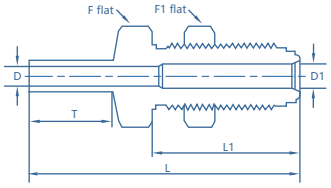


Tube Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	L1	T	T1	D	D1	F	H	Working Pressure psig (bar) Ni	316L
3/8	1/4	316L	HVVR-AHG4-TW6	1.71 (43.4)	0.75 (19.1)	0.62 (15.7)	0.03 (0.8)	0.25 (6.4)	0.31 (7.9)	5/8	0.41 (10.4)	3300 (227)	3300 (227)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: HVVR-AHG4-TW6-P

High-Flow Connections

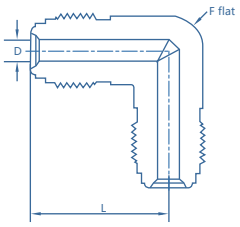
Bodies
Bulkhead Connector



Tube Size in.	VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	L1	T	D	D1	F	F1	Panel Hole Dia	Max Panel Thickness	Working Pressure psig (bar) Ni	316L
3/8	1/4	316L	HVVR-BMG4-TB6	2.36 (59.9)	1.30 (33.0)	0.75 (19.1)	0.31 (7.9)	0.25 (6.4)	3/4	3/4	19/32 (15.0)	0.44 (11.2)	3300 (227)	3300 (227)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: HVVR-BMG4-TB6-P

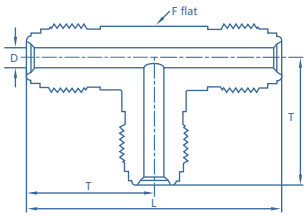
Union Elbow



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	D	F	Working Pressure psig (bar) Ni	316L
1/4	316L	HVVR-UE4	1.07 (27.2)	0.25 (6.4)	1/2	8000 (551)	10000 (689)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: HVVR-UE4-P

Union Tee



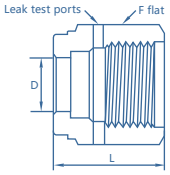
VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	T	D	F	Working Pressure psig (bar) Ni	316L
1/4	316L	HVVR-UT4	2.14 (54.4)	1.07 (27.2)	0.25 (6.4)	1/2	8000 (551)	10000 (689)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: HVVR-UT4-P

Face Seal Fitting
HVVR Series

High-Flow Connections

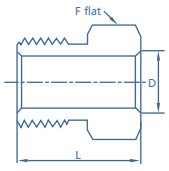
Nuts Female



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	D	F
1/4	316L	HVVR-FN4 ①	0.81 (20.6)	0.39 (9.9)	3/4

① Use for High Flow Connections: Glands Tube Butt Weld
* Default process spec: VS001B.

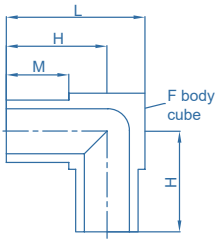
Nuts Male



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	D	F
1/4	316L	HVVR-MN4	0.71 (18.0)	0.39 (9.9)	5/8

* Default process spec: VS001B.

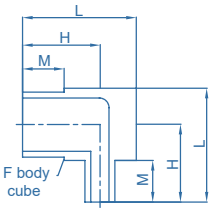
Union Elbow



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/8	0.028	VMW-UE2 VMW-UE2-SLV	0.56 (14.2)	0.25 (6.4)	5/16	0.41 (10.4)	8500 (585)
1/4	0.035	VMW-UE4 VMW-UE4-SLV	0.56 (14.2)		5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-UE6 VMW-UE6-SLV	0.69 (17.5)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-UE8 VMW-UE8-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3700 (254)
3/4	0.065	VMW-UE12 VMW-UE12-SLV	1.06 (27.0)		13/16	0.66 (16.6)	2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VMW-UE6-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-UE4-P

Reducing Elbow

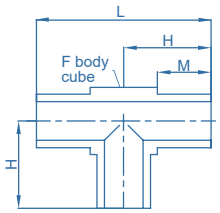


Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/4	0.035	1/8	0.028	VMW-RE4-2 VMW-RE4-2-SLV	0.56 (14.2)	0.25 (6.4)	5/16	0.41 (10.3)	3300 (227)
3/8	0.035	1/4	0.035	VMW-RE6-4 VMW-RE6-4-SLV	0.69 (17.5)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	1/4	0.035	VMW-RE8-4 VMW-RE8-4-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3700 (254)
1/2	0.049	3/8	0.035	VMW-RE8-6 VMW-RE8-6-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3300 (227)
3/4	0.065	1/4	0.035	VMW-RE12-4 VMW-RE12-4-SLV	1.05 (26.9)		13/16	0.65 (16.6)	2400 (165)
3/4	0.065	3/8	0.035	VMW-RE12-6 VMW-RE12-6-SLV	1.05 (26.9)		13/16	0.65 (16.6)	2400 (165)
3/4	0.065	1/2	0.049	VMW-RE12-8 VMW-RE12-8-SLV	1.05 (26.9)		13/16	0.65 (16.6)	2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VMW-RE6-4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-RE4-2-P

Micro Weld Fitting
VMW Series

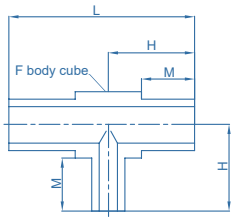
Union Tee



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/8	0.028	VMW-UT2 VMW-UT2-SLV	0.82 (20.8)	0.25 (6.4)	5/16	0.41 (10.4)	8500 (585)
1/4	0.035	VMW-UT4 VMW-UT4-SLV	0.82 (20.8)		5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-UT6 VMW-UT6-SLV	0.94 (23.9)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-UT8 VMW-UT8-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3700 (254)
3/4	0.065	VMW-UT12 VMW-UT12-SLV	1.31 (33.3)		13/16	0.65 (16.6)	2400 (165)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-UT4-P

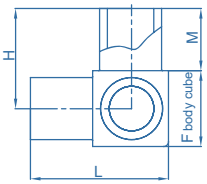
Reducing Tee



Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/4	0.035	1/8	0.028	VMW-RT4-2 VMW-RT4-2-SLV	0.81 (20.6)	0.25 (6.4)	5/16	0.41 (10.3)	3300 (227)
3/8	0.035	1/4	0.035	VMW-RT6-4 VMW-RT6-4-SLV	0.94 (23.9)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	1/4	0.035	VMW-RT8-4 VMW-RT8-4-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3700 (254)
1/2	0.049	3/8	0.035	VMW-RT8-6 VMW-RT8-6-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3300 (227)
3/4	0.065	1/4	0.035	VMW-RT12-4 VMW-RT12-4-SLV	1.31 (33.3)		13/16	0.65 (16.6)	2400 (165)
3/4	0.065	3/8	0.035	VMW-RT12-6 VMW-RT12-6-SLV	1.31 (33.3)		13/16	0.65 (16.6)	2400 (165)
3/4	0.065	1/2	0.049	VMW-RT12-8 VMW-RT12-8-SLV	1.31 (33.3)		13/16	0.65 (16.6)	2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VMW-RT6-4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-RT4-2-P

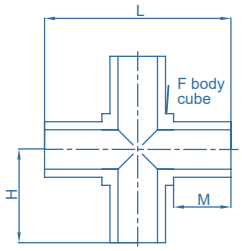
Tribow



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/4	0.035	VMW-TB4 VMW-TB4-SLV	0.56 (14.2)	0.25 (6.4)	5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-TB6 VMW-TB6-SLV	0.69 (17.5)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-TB8 VMW-TB8-SLV	0.81 (20.6)		9/16	0.53 (13.5)	3700 (254)
3/4	0.065	VMW-TB12 VMW-TB12-SLV	1.06 (26.9)		13/16	0.65 (16.6)	2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VMW-TB6-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-TB4-P

Cross Union

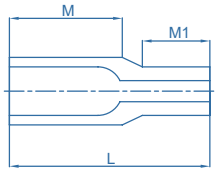


Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/8	0.028	VMW-CU2 VMW-CU2-SLV	0.82 (20.8)	0.25 (6.4)	5/16	0.41 (10.4)	8500 (585)
1/4	0.035	VMW-CU4 VMW-CU4-SLV	0.82 (20.8)		5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-CU6 VMW-CU6-SLV	0.94 (23.9)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-CU8 VMW-CU8-SLV	1.06 (26.9)		9/16	0.53 (13.5)	3700 (254)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VMW-CU4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-CU4-P

Micro Weld Fitting
VMW Series

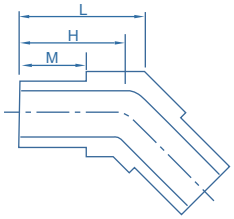
Reducing Union



Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	M1	Working Pressure psig (bar)
1/4	0.035	1/8	0.028	VMW-RU4-2 VMW-RU4-2-SLV	0.75 (19.0)	0.42 (10.7)	0.25 (6.4)	5100 (351)
3/8	0.035	1/4	0.035	VMW-RU6-4 VMW-RU6-4-SLV				3300 (227)
1/2	0.049	1/4	0.035	VMW-RU8-4 VMW-RU8-4-SLV				3700 (254)
1/2	0.049	3/8	0.035	VMW-RU8-6 VMW-RU8-6-SLV				3300 (227)
3/4	0.065	1/4	0.035	VMW-RU12-4 VMW-RU12-4-SLV				2400 (165)
3/4	0.065	3/8	0.035	VMW-RU12-6 VMW-RU12-6-SLV				2400 (165)
3/4	0.065	1/2	0.049	VMW-RU12-8 VMW-RU12-8-SLV				2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VMW-RU6-4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-RU4-2-P

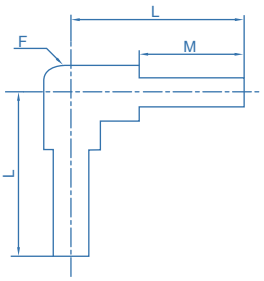
45° Union Elbow



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/4	0.035	VMW-VE4-R45 VMW-VE4-R45-SLV	0.47 (11.9)	0.25 (6.4)	5/16	0.41 (10.4)	5100 (351)
3/8	0.035	VMW-VE6-R45 VMW-VE6-R45-SLV	0.56 (14.2)		7/16	0.47 (11.9)	3300 (227)
1/2	0.049	VMW-VE8-R45 VMW-VE8-R45-SLV	0.64 (16.3)		9/16	0.53 (13.5)	3700 (254)
3/4	0.065	VMW-VE12-R45 VMW-VE12-R45-SLV	0.82 (20.9)		13/16	0.65 (16.6)	2400 (165)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VMW-VE4-R45-P

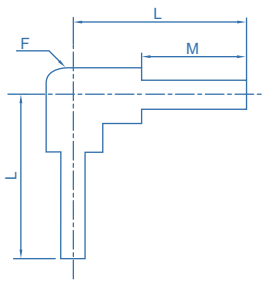
Long Elbow 90°



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	Working Pressure psig (bar)
1/4	0.035	VTW-LE4	1.23 (31.2)		7/16	5100 (351)
3/8	0.035	VTW-LE6	1.20 (30.5)		7/16	3300 (227)
1/2	0.049	VTW-LE8	1.34 (34.0)	0.75 (19.0)	11/16	3700 (254)
3/4	0.065	VTW-LE12	1.46 (37.1)		15/16	2400 (165)
1	0.065	VTW-LE16	1.47 (37.5)		1-1/4	1900 (130)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VTW-LE4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VTW-LE4-P

Reducing Long Elbow

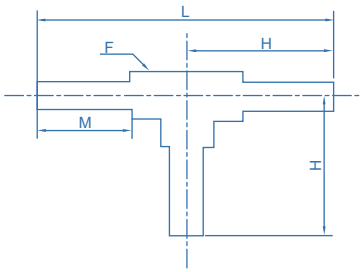


Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	Working Pressure psig (bar)
3/8	0.035	1/4	0.035	VTW-RLE6-4	0.98 (25)		6/16	3300 (227)
1/2	0.049	1/4	0.035	VTW-RLE8-4	1.06 (27)		7/16	3700 (254)
1/2	0.049	3/8	0.035	VTW-RLE8-6	1.06 (27)		7/16	3300 (227)
3/4	0.065	1/4	0.035	VTW-RLE12-4	1.24 (31.5)	0.75 (19.0)	15/16	2400 (165)
3/4	0.065	3/8	0.035	VTW-RLE12-6	1.24 (31.5)		15/16	2400 (165)
3/4	0.065	1/2	0.049	VTW-RLE12-8	1.24 (31.5)		15/16	2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VTW-RLE6-4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VTW-RLE6-4-P

Tube Butt Weld Fitting
VTW Series

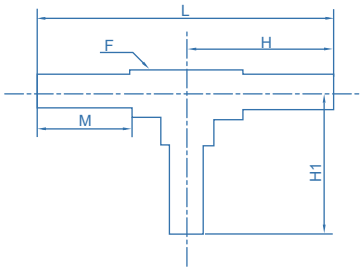
Long Tee



Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	Working Pressure psig (bar)
1/4	0.035	VTW-LT4	2.46 (62.5)	0.75 (19.0)	7/16	1.23 (31.2)	5100 (351)
3/8	0.035	VTW-LT6	2.40 (61.0)		7/16	1.20 (30.5)	3300 (227)
1/2	0.049	VTW-LT8	2.68 (68.1)		11/16	1.34 (34.0)	3700 (254)
3/4	0.065	VTW-LT12	2.91 (73.9)		15/16	1.46 (37.1)	2400 (165)
1	0.065	VTW-LT16	2.68 (68.1)		1-1/4	1.34 (34.0)	1900 (130)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VTW-LT4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VTW-LT4-P

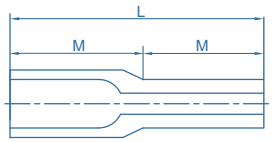
Reducing Long Tee



Tube OD in.	Wall Thickness in.	Tube OD	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	M	F	H	H1	Working Pressure psig (bar)
3/8	0.035	1/4	0.035	VTW-RLT6-4	2.39 (60.7)	0.75 (19.0)	7/16	1.20 (30.5)	1.23 (31.2)	3300 (227)
1/2	0.049	1/4	0.035	VTW-RLT8-4	2.67 (67.8)		11/16	1.34 (34.0)	1.34 (34.0)	3700 (254)
1/2	0.049	3/8	0.035	VTW-RLT8-6	2.67 (67.8)		11/16	1.34 (34.0)	1.35 (34.3)	3300 (227)
3/4	0.065	1/4	0.035	VTW-RLT12-4	2.91 (73.9)		15/16	1.46 (37.1)	1.48 (37.6)	2400 (165)
3/4	0.065	3/8	0.035	VTW-RLT12-6	2.91 (73.9)		15/16	1.46 (37.1)	1.48 (37.6)	2400 (165)
3/4	0.065	1/2	0.049	VTW-RLT12-8	2.48 (63.0)		15/16	1.24 (31.5)	1.24 (31.5)	2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VTW-RLT6-4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VTW-RLT6-4-P

Reducing Long Union



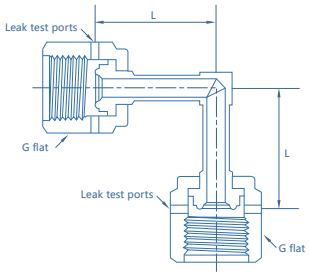
Tube OD in.	Wall Thickness in.	Tube OD in.	Wall Thickness in.	Ordering Number	Dimensions, in.(mm) L	Dimensions, in.(mm) M	Working Pressure psig (bar)
3/8	0.035	1/4	0.035	VTW-RLU6-4			3300 (227)
1/2	0.049	1/4	0.035	VTW-RLU8-4			3700 (254)
1/2	0.049	3/8	0.035	VTW-RLU8-6			3300 (227)
3/4	0.065	1/4	0.035	VTW-RLU12-4			2400 (165)
3/4	0.065	3/8	0.035	VTW-RLU12-6	1.50 (38.1)	0.75 (19.0)	2400 (165)
3/4	0.065	1/2	0.049	VTW-RLU12-8			2400 (165)
1	0.065	1/4	0.035	VTW-RLU16-4			2400 (165)
1	0.065	3/8	0.049	VTW-RLU16-6			2400 (165)
1	0.065	1/2	0.049	VTW-RLU16-8			2400 (165)
1	0.065	3/4	0.049	VTW-RLU16-12			2400 (165)

* To order fittings manufactured for Surface Finish Ra(Average)＜0.4 add BA to the ordering number. Example: VTW-RLU6-4-BA
* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VTW-RLU6-4-P

Weld Assembly
VWR Series

Welded Assemblies

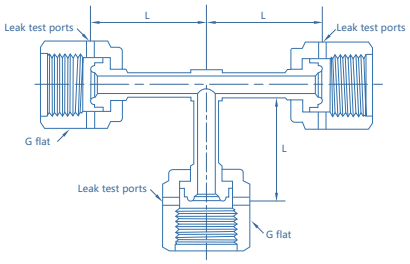
Female Elbow



VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	G	Working Pressure psig (bar) Ni	316L
1/4	316L	VWR-FE4	1.00 (25.4)	3/4	8000 (551)	10000 (689)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VWR-FE4-P

Female Tee

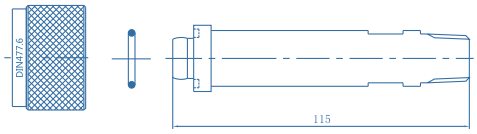


VFS Size in.	Material	Ordering Number	Dimensions, in.(mm) L	G	Working Pressure psig (bar) Ni	316L
1/4	316L	VWR-FT4	1.00 (25.4)	3/4	8000 (551)	10000 (689)

* Default process spec: VS001B. If ordering VS001A-spec fittings for VIGOUR Ultra-High Purity Products, add "P" to the order number. Example: VWR-FT4-P

Product Feature

- Cylinder Connections
- Connect to a cylinder valve
- The product is fabricated in compliance with the VS001B process specification
- 1/4” NPT male / 6mm tube fitting / 6mm OD tube connection
- All connections are degreased to oxygen service
- 15µin. Ra max., 10µin. Ra average surface finish
- Products tested & packaged in Class 100 cleanroom



Hand tight nut & nipple
(Example: VCC-C-HNN-DIN477.6)

Ordering Information

VUC - S - N - CGA580 - TF6M

Material

S: 316L

Parts Code

N: nut
NN: nut + nipple
HN: hand tight nut
HNN: hand tight nut + nipple
NNP: nut + nipple, plug
NNGP: nut + nipple, gasket, plug
G: gasket

Inlet Connection

6M: 6mm tube fitting
TW6M: 6mm tube weld
TW4: 1/4” tube weld

Cylinder Connection

Detailed description of the cylinder connection including the relevant standard and number of the connection

Cylinder Connection
VUC DISS Series

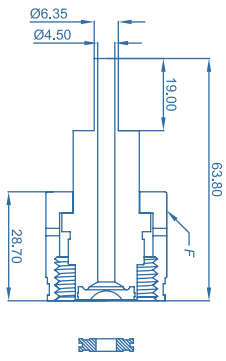
Technical Data

Materials of Construction	
Wetted	
Nuts	316 Stainless Steel
Nipples	316L Stainless Steel
Outlet Adapters	316L Stainless Steel
Cylinder Valve Outlet Caps	316L Stainless Steel
Gaskets	Nickel Standard*

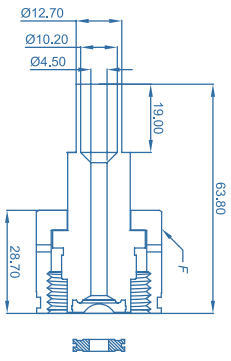
* Contact factory for other materials available.
* The product is fabricated in compliance with the VS001B process specification.
* Products tested & packaged in Class 100 cleanroom

Nut,Nipple and Nickel Gasket Assembly

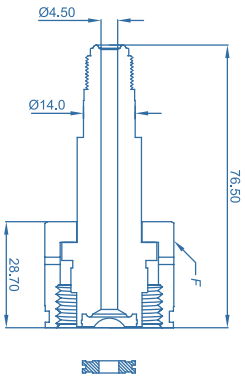
CGA/DISS Number	End Connection	F Hex Flat in.
632 ~ 642	1/4" Tube Weld 1/2" Tube Weld 1/4" VFS Male	1-1/4
712 ~ 728	1/4" Tube Weld 1/2" Tube Weld 1/4" VFS Male	1-3/8"



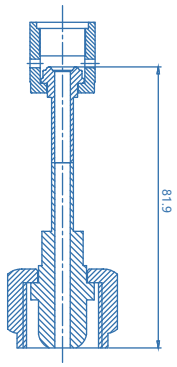
1/4" Tube Weld



1/2" Tube Weld



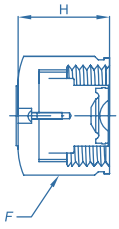
1/4" VFS Male



Cylinder Connections to 1/4" VFS Female

CAPS

CGA/DISS Number	Ordering Number	Material	F Hex Flat in.	H Length in.	Gas Tight
632 ~ 642	VUC-DISS-C-63	Nickel / PTFE	1-1/4	0.98	Yes
712 ~ 728	VUC-DISS-C-71		1-3/8		

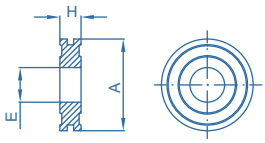


VIGOUR
we offer solutions regarding your ideas!

GASKETS

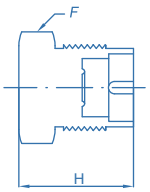
Material	Ordering Number	A	H	E
Nickel	VUC-DISS-G-NI	0.56	0.105	0.21
PCTFE	VUC-DISS-G-PC		0.125	

* Hardness Max. 105 Vickers.

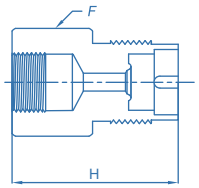


Plugs and Adapters

CGA/DISS Number	Ordering Number	End Connection	H Overall Length	F Hex Flat in.
632 ~ 642	VUC-DISS-BP-63	Plug	1.53	1-1/8
712 ~ 718	VUC-DISS-BP-71	Plug	1.53	1-1/4
720 ~ 728	VUC-DISS-BP-72	Plug	1.53	1-1/4



Plug



Adaptor

Ordering Information

VUC-DISS- NNG - CGA632 - TW4 - Ni

Parts Code

N: nut
P: plug
NNG: nut + nipple, gasket
NNGP: nut + nipple, gasket, plug

CGA Number

CGA632	CGA642	CGA720
CGA634	CGA712	CGA722
CGA636	CGA714	CGA724
CGA638	CGA716	CGA726
CGA640	CGA718	CGA728

Gasket Material

Ni: Nickel
PC: PCTFE

End Connection

MV4: 1/4" VFS male
TW4: 1/4" tube weld
TW8: 1/2" tube weld
FV4: 1/4" VFS Female

* Other connection standard,consult factory

Pressure Gauge
VGU/VRU/VGT/VRT Series

Product Feature

- UHP “clean” for semiconductor gas applications, in accordance with SEMI/SEMATECH
- Purged with nitrogen
- Protective cap over threaded connection
- The product is fabricated in compliance with the VS001B process specification
- 100% factory calibrated and helium leak tested to a maximum rate of 1x10^{-9} mbar L/s He
- Products tested & packaged in Class 100 cleanroom

VRU

VGU

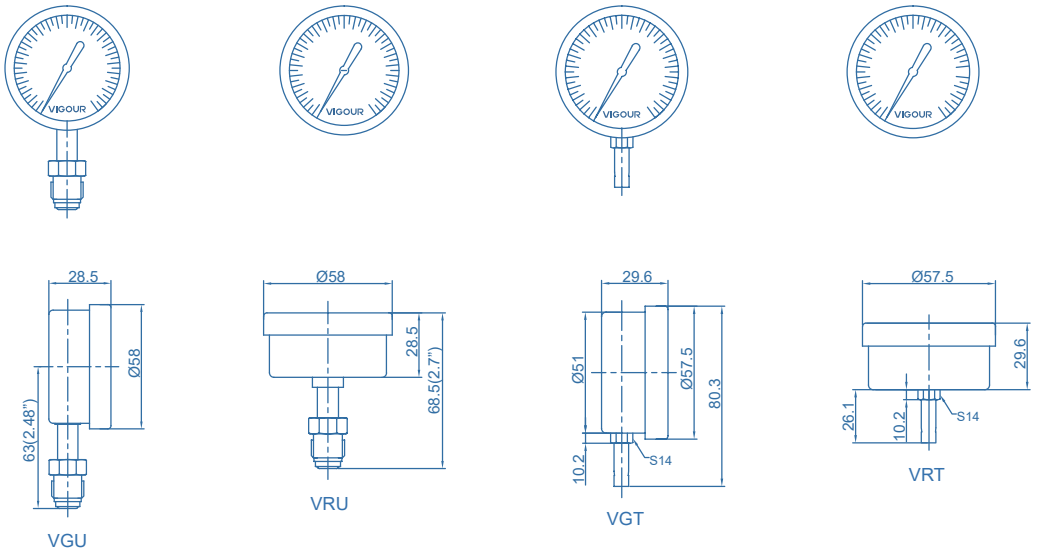
VRT

VGT

Technical Data

Type	pressure gauge
Materials:	
End connection	316L VAR,electropolished
Bourdon tube	316L SS
Case	304 SS
Lens	polycarbonate
Movement	stainless steel
Dial & Pointer	aluminum
Scale	psig/bar dual scale
Dial size	2"
Accuracy	Grade A per ASME B40.1
Ambient temperature	–40°F to 140°F (–40°C to 60°C)

Dimensions



Ordering Information

VGU/VRU Series (Ultra High Purity)

Ordering Number	Inlet Connection	Pressure Range (bar/psig)
VGU Series, Lower Mount, VFS End		
VGU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-FV4	1/4" VFS female	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar 0~23/30/60/86/100/140/200/230/350/500/860 psig
VGU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-MV4	1/4" VFS male	
VGU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-RMV4	1/4" rotatable VFS male	
VGU20S-100/150/250/315/400B-FV4	1/4" VFS female	0~100/150/250/315/400 bar 0~1500/2000/3500/4500/5800 psig
VGU20S-100/150/250/315/400B-MV4	1/4" VFS male	
VGU20S-100/150/250/315/400B-RMV4	1/4" rotatable VFS male	
VGU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-FV4	1/4" VFS female	Vac~1.6/2.5/4/6/7/10/14/16 bar Vac~23/30/60/86/100/140/200/230 psig
VGU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-MV4	1/4" VFS male	
VGU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-RMV4	1/4" rotatable VFS male	
VRU Series, Center-Back Mount, VFS End		
VRU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-FV4	1/4" VFS female	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar 0~23/30/60/86/100/140/200/230/350/500/860 psig
VRU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-MV4	1/4" VFS male	
VRU20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-RMV4	1/4" rotatable VFS male	
VRU20S-100/150/250/315/400B-FV4	1/4" VFS female	0~100/150/250/315/400 bar 0~1500/2000/3500/4500/5800 psig
VRU20S-100/150/250/315/400B-MV4	1/4" VFS male	
VRU20S-100/150/250/315/400B-RMV4	1/4" rotatable VFS male	
VRU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-FV4	1/4" VFS female	Vac~1.6/2.5/4/6/7/10/14/16 bar Vac~23/30/60/86/100/140/200/230 psig
VRU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-MV4	1/4" VFS male	
VRU20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-RMV4	1/4" rotatable VFS male	

VGT/VRT Series(Tube Connection)

Ordering Number	Inlet Connection	Pressure Range (bar/psig)
VGT Series, Lower Mount, Tube End		
VGT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T4	1/4"tube	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar 0~23/30/60/86/100/140/200/230/350/500/860 psig
VGT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T6M	6mm tube	
VGT20S-100/150/250/315/400B-T4	1/4"tube	0~100/150/250/315/400 bar 0~1500/2000/3500/4500/5800 psig
VGT20S-100/150/250/315/400B-T6M	6mm tube	
VGT20S-V2.5/V4/V16B-T4	1/4"tube	Vac~1.6/2.5/4/6/7/10/14/16 bar Vac~23/30/60/86/100/140/200/230 psig
VGT20S-V2.5/V4/V16B-T6M	6mm tube	
VRT Series, Center-Back Mount, Tube End		
VRT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T4	1/4"tube	0~1.6/2.5/4/6/7/10/14/16/25/35/60 bar 0~23/30/60/86/100/140/200/230/350/500/860 psig
VRT20S-1.6/2.5/4/6/7/10/14/16/25/35/60B-T6M	6mm tube	
VRT20S-100/150/250/315/400B-T4	1/4"tube	0~100/150/250/315/400 bar 0~1500/2000/3500/4500/5800 psig
VRT20S-100/150/250/315/400B-T6M	6mm tube	
VRT20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-T4	1/4"tube	Vac~1.6/2.5/4/6/7/10/14/16 bar Vac~23/30/60/86/100/140/200/230 psig
VRT20S-V1.6/V2.5/V4/V6/V7/V10/V14/V16B-T6M	6mm tube	

Contact Gauge
VGU20SE / VRU20SE Series

Product Feature

- Contact gauge (KI) with inductance contact
- For monitoring gas supply pressure and shortage
- standard surface finish 10μin. (0.25μm) Ra
- For inert, combustible, oxidizing, and corrosive gases and gas mixtures
- The product is fabricated in compliance with the VS001B process specification
- Line 0.5m
- With NAMUR sensor
- Set point adjustable over 0~24% of scale
- Tested for use with oxygen
- Products tested & packaged in Class 100 cleanroom

VGU

VRU

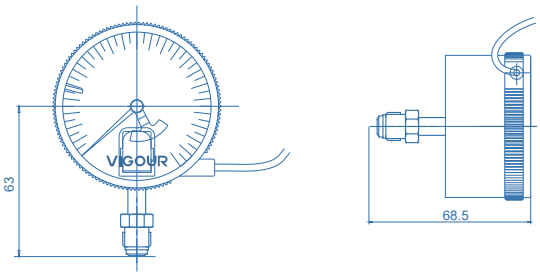
Typical Applications

Gas panels may be optionally equipped with contact pressure gauges. Contact pressure gauges combine the advantages of in situ readings with the demands of electrical signal transmissions. In combination with signal boxes, this creates visual and acoustic warning signals in the case of pressure drop and the monitoring of line pressure according to adjustable thresholds.

Technical Data

Dual scale:	bar / psi
Connection:	1/4" VFS Male / 1/4" VFS Female
Size:	2”
Accuracy:	±2.5%
Body Material:	316L
Switching function:	NC
Outlet type:	NAMUR
Temperature:	-25~100°C

Dimensions (mm)



Ordering Information

VGU 20 SE - 400

Series
GU: radial direction
RU: axial direction

Material
S: 316L EP

Pressure Range
400: 0~5800 psig (400bar)
250: 0~3500 psig (250bar)
60: 0~870 psig (60bar)
25: 0~360 psig (25bar)

Product Features

- Contact gauge (KI) with inductance contact
- For monitoring gas supply pressure and shortage
- For inert, combustible, oxidizing, and corrosive gases and gas mixtures
- The product is fabricated in compliance with the VS001B process specification
- standard surface finish 10μin. (0.25μm) Ra
- internals are electropolished to optionally meet purity standards
- 100% helium-leak-tested
- Products tested & packaged in Class 100 cleanroom

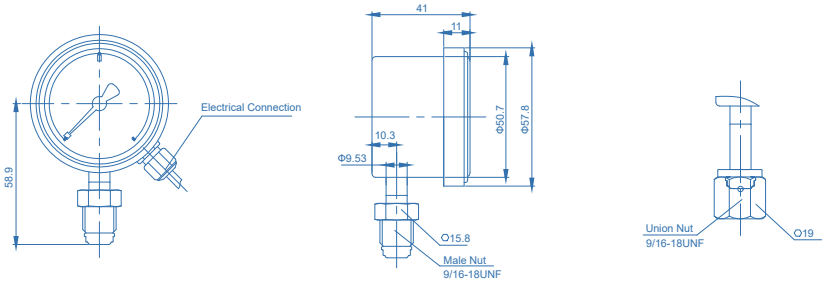
Typical Applications

Gas panels may be optionally equipped with contact pressure gauges. Contact pressure gauges combine the advantages of in situ readings with the demands of electrical signal transmissions. In combination with signal boxes, this creates visual and acoustic warning signals in the case of pressure drop and the monitoring of line pressure according to adjustable thresholds.

Technical Data

Dual scale:	bar / psi
Connection:	VFS connection
Size:	2”
Accuracy:	Grade A per ASME B40.1
Body Material:	316L
Switching function:	NC / NO
Electrical rating	switching voltage ≤ AC 24V / DC 24V switching current ≤ 0.5A switching power ≤ 10VA / W

Dimensions (mm)



Ordering Information

VCG20 S - 400 - FV4 - NC

Series
CG: radial direction
RG: axial direction

Material
S: 316L EP

Pressure Range
400: 0~5800 psig (400bar)
250: 0~3500 psig (250bar)
60: 0~870 psig (60bar)
25: 0~360 psig (25bar)
V4 : Vac~60 psig (4 bar)
V7 : Vac~100 psig (7 bar)
V10 : Vac~150 psig (10 bar)
V16 : Vac~230 psig (16 bar)
V25 : Vac~360 psig (25 bar)

End Connection
FV4: 1/4” VFS female
RMV4: 1/4” VFS male (rotatable)

Optional
None: NC/NO
NC: normally closed
NO: normally opened

Scope

This document specifies guidelines used by VIGOUR Company for producing ultrahigh-purity (UHP) electropolished stainless steel products as well as ultrahigh-purity plastic products. This document must be used in conjunction with product catalogs, technical bulletins, and reports for complete product information.

Design

Products are designed with specific functional industry standards in mind. Where specific test results exist in the literature, the following standards are applicable:

Stainless Steel Products:

- Moisture analysis in accordance with ASTM F1397,"Standard Test Method for Determination of Moisture Contribution by Gas Distribution System Components"
- Hydrocarbon analysis in accordance with ASTM F1398,"Standard Test Method for Determination of Total Hydrocarbon Contribution by Gas Distribution System Components"
- Ionic cleanliness in accordance with ASTM F1374, "Standard Test Method for the Determination of Ionic/Organic Extractables of Internal Surfaces—IC/GC/FTIR for Gas Distribution Systems Components"

Materials Guidelines

Stainless steel is the industry-preferred material for UHP products used in gas systems due to the inherent properties of corrosion and oxidation resistance. AISI type 316L (UNS S31603) low-carbon stainless steel is most commonly used in industry due to the resistance to intergranular corrosion following welding or stress relieving.

- Stainless steel bar stock conforms to the following standards:
  - ASTM A479, "Stainless and Heat-Resisting Bars and Shapes for Use in Boilers and Other Pressure Vessels"
  - ASTM A484, "Specification for General Requirements for Stainless and Heat-Resisting Bars, Billets, and Forgings"
  - ASTM A276, "Stainless and Heat-Resisting Bars and Shapes"
- Plastic material chemical composition is in accordance with:
  - ASTM D3294, "Standard Specification for PTFE Resin Molded Sheet and Molded Basic Shapes"
  - ASTM D4894, "Standard Specification for Polytetrafluoroethylene (PTFE) Granular Molding and Ram Extrusion Materials" for Type I, Grade 1 polytetrafluoroethylene.
- 316L VAR and 316L VIM-VAR bar stock conform to SEMI F20, "Specification for 316L Stainless Steel Bar, Forgings, Extruded Shapes, Plate, and Tubing for Components Used in General Purpose, High Purity, and Ultra-High Purity Semiconductor Manufacturing Applications".
- Primary steel processing is either argon oxygen decarburization (AOD) or vacuum induction melting (VIM). A secondary remelt operation such as vacuum arc remelt (VAR) may be used for additional cleanliness of wetted components.
- Key requirements of certain elements within the chemical make-up have been tightened by VIGOUR for more consistency of chemical make-up throughout UHP products; see Table 1.

Table 1: VIGOUR Specifications, wt %

Element	316 AOD	316L AOD	316L VAR	316L VIM-VAR
C (carbon)	0.035%~0.050%	0.015%~0.030%	0.015%~0.030%	0.015%~0.030%
S (sulfur)	0.020%~0.030%	0.005%~0.030%	0.005%~0.012%	0.005%~0.010%
Mn (manganese)	1.50%~2.00%	1.00%~1.50%	1.00%~1.50%	0.15%~0.40%

Verifications of stainless steel products include but are not limited to the following:

- Material conformity is verified in accordance with Practice A of ASTM A262, "Standard Practices for Detecting Susceptibility to Intergranular Attack in Austenitic Stainless Steels."
- Chemical composition is verified in accordance with ASTM A751, "Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products."

- Surface quality is verified through ultrasonic testing in accordance with ASTM E214, “Practice for Immersed Ultrasonic Testing by the Reflection Method Using Pulsed Longitudinal Waves”.
- Inclusions are detected by performing a JK Test in accordance with ASTM E45, “Standard Practice for Determining the Inclusion Content of Steel, Method A,”with ratings based on Plate I-r.

Manufacturing and Surface Finish

During manufacturing, dimensions and surface finishes are monitored closely. Each machined component has extremely fine surface finishes, smooth transitions, fully swept flow paths, and square weld ends to minimize the number of entrapped or generated particles.

- Stainless Steel Product—criteria of SEMI F19, “Specification for the Surface Condition of the Wetted Surfaces of Stainless Steel Components” and the procedures of SEMI F37, “Method for Determination of Surface Roughness Parameters for Gas Distribution System Components”
- The wet surface roughness Ra of ultra-high purity stainless steel products after electrolytic polishing is less than 7μin (0.20μm), and the wet surface roughness Ra without electrolytic polishing is less than 15μin (0.40μm).
- VIGOUR roughness numbers published in product catalogs refer to the process mean, or the roughness value that represents the arithmetic average for a given production process in accordance with SEMI F37.
- Surface roughness / finish is verified using a profiling instrument in accordance with ASME B46.1, measured using the maximum available length of the joint or valve bore, excluding conical surfaces, intersections or welds.

Electropolishing and Passivation

The wetted surfaces of fittings and valve bodies are electropolished to improve surface conditions and to form a corrosion resistant surface layer of chromium oxide. After electropolishing, all surfaces are passivated to remove free iron.

- Electropolishing processes are based on ASTM E1558,“Electrolytic Polishing of Metallographic Specimens” and are processed using custom fixturing.
- Passivation processes are based on ASTM A380,“Cleaning, Descaling, and Passivation of Stainless Steel Parts, Equipment, and Systems.”
- Verification of electropolishing and passivation is performed in accordance with Table 2.

Table 2: Verification Methods and Specifications

Parameter	Specification	Test Method
Chromium-to-iron (Cr/Fe)	Ratio > 2.0	ESCA (electron spectroscopy for chemical analysis) based on SEMI F60
Chromium oxide to-iron oxide (CrO/FeO)	Ratio > 2.0	
Oxide thickness	≥ 15A	AES (Auger electron spectroscopy) based on SEMI F72
Surface defect analysis	Maximum of 40 defects, over 5 sample areas	SEM (scanning electron microscopy) based on SEMI F73
Appearance	All parts will be highly reflective, mirror-like, with consistent roughness and a uniform, lustrous finish	Finished parts are visually inspected by the unaided eye using additional bright light

Electrochemical Critical Pitting Temperature

The electrochemical critical pitting temperature (CPT) test, based on ASTM G150, “Standard Test Method for Electrochemical Critical Pitting Temperature of Stainless Steels,” is used to determine resistance to localized pitting corrosion. The CPT test measures the temperature at which
the current density increases rapidly beyond a set limit at a set electrical potential. Sodium chloride solution is used, and electrical potential is held constant in the passivation region. The critical corrosion temperature should be greater than 13℃.

Cleaning and Drying

The DI water cleaning system is closed to the outside environment and thereby limits particle contamination. Products move through a series of ultrasonic washing and multistage DI water rinse tanks to a drying chamber. The DI water characteristics are based on the guidelines of:

- Stainless steel components—SEMI E49.6, “Guide for Subsystem Assembly and Testing Procedures—Stainless Steel Systems”.

Table 3: DI Water Characteristics

Characteristic	Capabilities
Resistivity	≥ 17.5MΩ.cm (25℃)
Total organic carbon (TOC)	< 20ppb
Silica	< 5ppb
Bacteria	< 10 colonies per 100 milliliters
Hot DI water temperature	≥ 60℃

Assembly and Testing

To protect parts from airborne contamination, parts are protected and transported directly from the established cleaning system to a clean environment for assembly and testing.

Packaging and Identification

- SEMI E49.6, “Guide for Subsystem Assembly and Testing Procedures—Stainless Steel Systems”for stainless products.
- Identification and traceability information is visible without opening the product package to reduce the chances for contamination of the product and the system to which it is being assembled.

Scope

This document specifies guidelines used by VIGOUR Company for producing stainless steel products intended for photovoltaic (PV) applications. This document must be used in conjunction with product catalogs, technical bulletins, and reports for complete product information. Application of this document is limited to wetted system components.

Design

Products are designed with specific functional industry standards in mind. Where specific test results exist in the literature, the following standards are applicable:

- Moisture analysis in accordance with ASTM F1397,"Standard Test Method for Determination of Moisture Contribution by Gas Distribution System Components"
- Hydrocarbon analysis in accordance with ASTM F1398,"Standard Test Method for Determination of Total Hydrocarbon Contribution by Gas Distribution System Components"
- Ionic cleanliness in accordance with ASTM F1374,"Standard Test Method for the Determination of Ionic / Organic Extractables of Internal Surfaces—IC/GC/FTIR for Gas Distribution Systems Components."

Materials Guidelines

Stainless steel is the industry-preferred material for UHP products used in gas systems due to the inherent properties of corrosion and oxidation resistance. AISI type 316L (UNS S31603) low-carbon stainless steel is most commonly used in industry due to the resistance to intergranular
corrosion following welding or stress relieving.

Stainless steel bar stock conforms to the following standards:

- ASTM A479, "Stainless and Heat-Resisting Bars and Shapes for Use in Boilers and Other Pressure Vessels"
- ASTM A484, "Specification for General Requirements for Stainless and Heat-Resisting Bars, Billets, and Forgings"
- ASTM A276, "Stainless and Heat-Resisting Bars and Shapes"
- SEMI F20-0305, "Specification for 316L Stainless Steel Bar, Forgings, Extruded Shapes, Plate, and Tubing for Components Used in General Purpose, High Purity, and Ultra-High Purity Semiconductor Manufacturing Applications."
- Primary steel processing is either argon oxygen decarburization (AOD) or vacuum induction melting (VIM). A secondary remelt operation such as vacuum arc remelt (VAR) may be used for additional cleanliness of wetted components.
- Key requirements of certain elements within the chemical make-up have been tightened by VIGOUR for more consistency of chemical make-up; see Table 1.

Table 1: VIGOUR Specifications, wt %

Element	316 AOD	316L AOD	316L VAR	316L VIM-VAR
C (carbon)	0.035%~0.050%	0.015%~0.030%	0.015%~0.030%	0.015%~0.030%
S (sulfur)	0.020%~0.030%	0.005%~0.030%	0.005%~0.012%	0.005%~0.010%
Mn (manganese)	1.50%~2.00%	1.00%~1.50%	1.00%~1.50%	0.15%~0.40%

Verifications of stainless steel products include but are not limited to the following:

- Material conformity is verified in accordance with Practice A of ASTM A262, "Standard Practices for Detecting Susceptibility to Intergranular Attack in Austenitic Stainless Steels."
- Chemical composition is verified in accordance with ASTM A751, "Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products."
- Surface quality is verified through ultrasonic testing in accordance with ASTM E214, "Practice for Immersed Ultrasonic Testing by the Reflection Method Using Pulsed Longitudinal Waves" or through an eddy current test performed in accordance with Swagelok standards.
- Inclusions are detected by performing a JK test in accordance with ASTM E45, "Standard Practice for Determining the Inclusion Content of Steel, Method A," with ratings based on Plate I-r.

Manufacturing and Surface Finish

During manufacturing, dimensions and surface finishes are monitored closely. Each machined component has extremely fine surface finishes, smooth transitions, fully swept flow paths, and square weld ends to minimize the number of entrapped or generated particles.

- Surface roughness/finish criteria are based on SEMI F19,“Specification for the Surface Condition of the Wetted Surfaces of Stainless Steel Components”and the procedures of SEMI F37, “Method for Determination of Surface Roughness Parameters for Gas Distribution System Components.”
- The wet surface roughness Ra of ultra-high purity stainless steel products after electrolytic polishing is less than 7μin (0.20μm), and the wet surface roughness Ra without electrolytic polishing is less than 15μin (0.40μm).
- VIGOUR roughness numbers published in product catalogs refer to the process mean, or the roughness value that represents the arithmetic average for a given production process in accordance with SEMI F37.
- Surface roughness/finish is verified by using a suitable profiling instrument in accordance with ASME B46.1. Measurements are taken over the maximum available length of the fitting or valve bore, excluding tapered surfaces, intersections, or welds.

Electropolishing and Passivation

This section refers to electropolished products only.

The wetted surfaces of fittings and valve bodies are electropolished to improve surface conditions and to form a corrosion resistant surface layer of chromium oxide. After electropolishing, all surfaces are passivated to remove free iron.

- Electropolishing processes are based on ASTM B912,“Standard Specification for Passivation of Stainless Steels Using Electropolishing” and are processed using custom fixturing.
- Passivation and pre-electropolishing cleaning processes are based on ASTM A380, “Cleaning, Descaling, and Passivation of Stainless Steel Parts, Equipment, and Systems.”
- Verification of electropolishing and passivation is performed in accordance with test methods in section 6 of ASTM B912, “Standard Specification for Passivation of Stainless Steels Using Electropolishing.”

Electrochemical Critical Pitting Temperature

This section refers to electropolished products only.

The electrochemical critical pitting temperature (CPT) test, based on ASTM G150, is used to determine resistance to localized pitting corrosion. The CPT test measures the temperature at which the current density increases rapidly beyond a set limit at a set electrical potential. Sodium chloride solution is used, and the electrical potential is held constant in the passivation region. The critical corrosion temperature should be greater than 10℃.

Cleaning and Drying

The DI water cleaning system is closed to the outside environment and thereby limits particle contamination. Products are cleaned in multistep processes through a series of heated ultrasonic washing, DI water rinsing, and a filtered drying chamber. Cleaning agents are selected in accordance with ASTM G127.

- The DI water characteristics are based on the guidelines of ASTM D5127 Type E-3, “Standard Guide for Ultra Pure Water Used in the Electronics and Semiconductor Industries.”

Table 2: DI Water Characteristics

Characteristic	Capabilities
Resistivity	≥ 12MΩ·cm (25℃)
Total organic carbon (TOC)	< 300ppb
Silica	< 50ppb
Bacteria	< 50 colonies per 100 milliliters

Assembly and Testing

To protect parts from airborne contamination, parts are covered and transported directly from the established cleaning system to a clean work cell for assembly and testing.

Packaging and Identification

- Packaging and identification procedures meet the requirements of SEMI E49.6, “Guide for Subsystem Assembly and Testing Procedures—Stainless Steel Systems”for stainless products.
- Products are packaged to keep products free from outside contaminants during shipping. Identification and traceability information is visible without opening the product.

Conversion Factors

Pressure

	atm	bar	ft of H_2O	in of hg	in of H_2O	kg/cm^2	kPa	mm of Hg	PSI
MULTIPLY				BY					
atm	....	1.01325	33.932	29.921	407.1827	1.0332	101.3171	760	14.696
bar	0.98692	....	33.4883	29.530	401.8596	1.019716	100	750.062	14.50368
ft of H_2O	0.02947	0.029891	....	0.882646	12	0.03048	2.9890	22.4198	0.433107
in of hg	0.03342	0.033864	1.1340	....	13.6	0.034532	3.376895	25.4	0.49115
in of H_2O	0.00246	0.002499	0.083333	0.073556	....	0.00254	0.0249089	1.86832	0.03609
kg/cm^2	0.9678	0.980665	32.8084	28.95903	393.7008	....	98.03922	735.5592	14.22334
kPa	0.00987	0.010	0.33456	0.29613	4.01472	0.01020	....	7.5006	0.14504
mm of Hg	0.00132	0.001333	0.044603	0.03937	0.535240	0.001360	0.133322	....	0.019337
PSI	0.06805	0.068948	2.3089	2.0360	27.70851	0.070307	6.89465	51.175	....

Flow

	cm^3/min	cm^3/sec	ft^3/hr	ft^3/min	m^3/hr	m^3/min	L/hr	Lpm
MULTIPLY				BY				
cm^3/min	....	0.0166667	0.0021189	0.0000353	0.00006	0.000001	0.06	0.001
cm^3/sec	60	....	0.1271340	0.0021189	0.0036	0.00006	3.6	0.06
ft^3/hr	471.9474	7.865790	....	0.0166667	0.0283168	0.0004719	28.31685	0.4719474
ft^3/min	28,316.85	471.9474	60	....	1.699008	0.0283168	1699.008	28.31686
m^3/hr	16,666.67	277.7778	35.31467	0.5885777	....	0.0166667	1000	16.66667
m^3/min	1,000,000	16,666.67	2118.876	35.31467	60	....	60,000	1000
L/hr	16.66667	0.2777778	0.0353147	0.0005885	0.001	0.0000167	....	0.0166667
Lpm	1000	16.66667	2.118876	0.0353147	0.06	0.001	60	....

Density

	g/cm^3	kg/m^3	lbs/ft^3	lbs/in^3	lbs/U.S. gal
MULTIPLY			BY		
gms/cm^3	....	1000	62.428	0.0361273	8.3454
kg/m^3	0.001	....	0.062428	3.61273×10^{-5}	0.0083454
lbs/ft^3	0.0160185	16.018463	....	5.78704×10^{-4}	0.13368
lbs/in^3	27.679905	27.679.9	1728	....	231
lbs/U.S. gal	0.1198264	119.8264	7.4805195	0.004329	....

Material Compatibility

Material Compatibility									
Process Gas	chemical formula	materials							
		metal			plastic			synthetic rubber	
		stainless steel	nickel	hastelloy	PCTFE	VESPEL	PFA	FKM	EPDM
Ammonia	NH_3	1	1	1	1	3	1	3	1
Argon	Ar	1	1	1	1	1	1	1	1
Arsine	AsH_3	1	2	2	1	0	1	1	0
Boron Trichloride	BCl_3	2	1	1	1	2	1	1	0
Boron Trifluoride	BF_3	2	1	1	1	0	1	1	0
Carbon Dioxide	CO_2	1	1	1	1	1	1	2	2
Carbon Monoxide	CO	1	2	2	1	1	1	2	2
Carbon Tetrafluoride	CF_4	1	1	1	1	0	1	1	0
Chlorine	Cl_2	2	1	1	1	0	1	2	3
Diborane	B_2H_6	1	2	0	1	0	1	0	0
Dichlorosilane	SiH_2Cl_2	2	1	1	1	0	1	1	0
Fluorine	F_2	2	1	1	1	0	1	1	0
Freon 23 Trifluoromethane	CHF_3	1	1	1	1	0	1	1	0
Freon 116 Hexafluoroethane	C_2F_6	1	1	0	1	0	1	1	0
Germane	GeH_4	1	1	1	1	0	1	1	0
Helium	He	1	1	1	1	1	1	1	1
Hydrogen	H_2	1	1	1	1	1	1	1	2
Hydrogen Bromide	HBr	2	1	1	1	0	1	1	0
Hydrogen Chloride	HCl	2	1	1	1	0	1	2	0
Hydrogen Fluoride	HF	2	1	1	1	0	1	1	3
Hydrogen Sulfide	H_2S	1	1	0	1	0	1	3	1
Krypton	Kr	1	1	1	1	1	1	1	1
Methane	CH_4	1	1	0	1	1	1	3	2
Methyl Fluoride	CH_3F	1	1	0	1	0	1	1	0
Nitric Oxide	NO	1	1	1	1	0	1	1	0
Nitrogen	N2	1	1	1	1	1	1	1	1
Nitrogen Trifluoride	NF3	1	1	1	1	0	1	1	0
Nitrous Oxide	N2O	1	1	1	2	1	2	1	1
Neon	Ne	2	2	1	1	1	1	1	1
Oxygen	O_2	1	1	1	1	1	1	1	1
Ozone	O_3	2	2	1	1	0	1	2	1
Perfluoropropane	C_3F_8	1	1	1	1	1	1	1	0
Phosphine	PH_3	1	2	2	1	1	1	1	0
Phosphorus Trifluoride	PF_3	2	1	1	1	0	1	0	0
Silane	SiH_4	1	1	1	1	1	1	1	2
Silicon Tetrachloride	$SiCl_4$	2	1	1	1	0	1	0	0
Silicon Tetrafluoride	SiF_4	2	1	1	1	0	1	0	1
Sulfur Hexafluoride	SF_6	1	1	1	1	0	1	1	1
Tetraethyl Orthosilicate	TEOS	1	1	1	1	0	1	0	0
Trichlorosilane	$SiHCl_3$	2	1	1	1	0	1	1	0
Tungsten Hexafluoride	WF_6	2	1	1	1	0	1	0	0
Xenon	Xe	1	1	1	1	1	1	1	1

“0” no data / “1” recommended for use / "2" Partially resistant, can be used / “3” Unavailable

Pressure Regulator and Valve Selection Guide

Process Gas	Max. Flow (slpm)	Source Valves UA/UB/UC	Max. Flow (slpm)	Distribution Valves UA/UB/UC	Max. Flow (slpm)	Source Regulator UA/UB/UC	Max. Flow (slpm)	Distribution Regulator UA/UB/UC
Nitrogen Dioxide (NO_2)	60	VDV32 1/2"	60	VDV32 1/2"	4	VSR-510S	4	VSR-100S
					45	VSR-410S	6	VSR-100S
Nitrogen Trifluoride (NF_3)	75	VDV33 1/4"	60	VDV32 1/4"	5	VSR-510S	6	VSR-100S
					60	VSR-410S	15	VSR-100S HF
	100	VDV33 1/2"	110	VDV32 1/2"	150	VSR-410S	30	VSR-410S
		VDV33 1/4"			400	VSR-210S	75	VSR-210S
	350	VDV38H	500	VDV37 PC	1000	VSR-910S	125	VSR-210S HF
		VDV38H		VDV37 M			250	VSR-210S FC
				VDV39			600	VSR-910S
Nitric Oxide (NO)	310	VDV33 1/4"	75	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	6	VSR-100S HF
	380	VDV33 1/2"	125	VDV32 1/2"	75	VSR-210S	50	VSR-410S
		VDV33 1/4"					75	VSR-210S
Nitrous Oxide (N_2O)	300	VDV33 1/4"VS	70	VDV32 1/4" VS	3	VSR-510S VS	8	VSR-100S VS
					60	VSR-410S VS	20	VSR-100S HF VS
	500	VDV33 1/2"VS	140	VDV32 1/2" VS	100	VSR-210S VS	35	VSR-410S VS
					150	VSR-210S HF VS	85	VSR-210S VS
	1500	VDV38 VS	750	VDV37 PC VS	500	VSR-210S HF VS	160	VSR-210S HF VS
				VDV37 M VS	1000	VSR-910S VS	320	VSR-210S FC VS
				VDV39 VS			800	VSR-910S VS
Oxygen (O_2)	250	VDV33 1/4"	75	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					80	VSR-510S HF	25	VSR-100S HF
	400	VDV33 1/2"	150	VDV32 1/2"	150	VSR-510S HF	50	VSR-410S
		VDV33 1/4"			1000	VSR-210S	120	VSR-210S
			1000	VDV37 PC			200	VSR-210S HF
				VDV37 M			400	VSR-210S FC
				VDV39			1000	VSR-910S
Perfluoropropane (C_3F_8)	70	VDV32 1/4"	35	VDV32 1/4"	2	VSR-510S	2	VSR-100S
		VDV33 1/4"			20	VSR-410S	4	VSR-100S HF
	125	VDV32 1/2"	60	VDV32 1/2"			20	VSR-410S
Perfluorobutadiene (C_4F_6)	25	VDV32 1/2"	25	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Phosphine (PH_3)	320	VDV33 1/4"	80	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					40	VSR-410S	10	VSR-100S HF
	390	VDV33 1/2"	145	VDV32 1/2"				
		VDV33 1/4"						
Phosphine Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"				
		VDV33 1/4"						
Phosphorus Pentafluoride (PF_5)	15	VDV33 1/4"	5	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	19	VDV33 1/2"	9	VDV32 1/2"				
		VDV33 1/4"	52	VDV37 PC				
	41	VDV38H		VDV37 M				
				VDV39				
Propane (C_3H_8)	65	VDV32 1/4"	42	VDV32 1/4"	3	VSR-510S	3	VSR-100S
		VDV33 1/4"			50	VSR-410S	5	VSR-100S HF
	115	VDV32 1/2"	75	VDV32 1/2"		VSR-210S	50	VSR-410S

Pressure Regulator and Valve Selection Guide

Process Gas	Max. Flow (slpm)	Source Valves UA/UB/UC	Max. Flow (slpm)	Distribution Valves UA/UB/UC	Max. Flow (slpm)	Source Regulator UA/UB/UC	Max. Flow (slpm)	Distribution Regulator UA/UB/UC
Halocarbon 125 (C_2HF_5)	180	VDV32 1/2"	70	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					25	VSR-410S	5	VSR-100S HF
					75	VSR-210S	25	VSR-410S
							75	VSR-210S
Halocarbon 134A ($C_2H_2F_4$)	55	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
		VDV38			50	VSR-410S	5	VSR-100S HF
					75	VSR-210S	50	VSR-410S
	350	VDV37 PC	230	VDV37 PC			75	VSR-210S
		VDV37 M		VDV37 M				
Halocarbon R218 (C_2F_8)	35	VDV32 1/4"	20	VDV32 1/4"	3	VSR-510S	3	VSR-100S
		VDV33 1/4"			50	VSR-410S	5	VSR-100S HF
	60	VDV32 1/2"	40	VDV32 1/2"	75	VSR-210S	50	VSR-410S
							75	VSR-210S
Halocarbon C318 (C_4F_8)	25	VDV32 1/2"	20	VDV32 1/2"	6	VSR-410S-VC2	6	VSR-410S-VC2
Halocarbon C1418 (Octafluorocyclopentene) (C_5F_8)	7	VDV32 1/2"	7	VDV32 1/2"	3	VSR-410S-VC2	N/A	Regulator not required
Helium (He)	750	VDV33 1/4"	250	VDV32 1/4"	125	VSR-510S	65	VSR-100S
					500	VSR-510S HF	125	VSR-100S HF
	1000	VDV33 1/2"	450	VDV32 1/2"	2000	VSR-210S	275	VSR-410S
							625	VSR-210S
	2500	VDV38H	2500	VDV37 PC			900	VSR-210S HF
				VDV37 M			1200	VSR-210S FC
				VDV39			2500	VSR-910S
Hexafluoropropane ($C_3H_2F_6$)	20	VDV32 1/2"	15	VDV32 1/2"	6	VSR-410S-VC2	6	VSR-410S-VC2
Hexafluoropropylene (C_3F_6)	60	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
					75	VSR-210S	50	VSR-410S
							75	VSR-210S
Hydrogen (H_2)	800	VDV33 1/4"	300	VDV32 1/4"	125	VSR-510S	65	VSR-100S
					500	VSR-510S HF	125	VSR-100S HF
	1600	VDV33 1/2"	600	VDV32 1/2"	1200	VSR-210S	275	VSR-410S
		VDV33 1/4"					625	VSR-210S
	3000	VDV33 1/4"	3000	VDV33 1/4"			900	VSR-210S HF
		VDV38H		VDV37 PC				
				VDV37 M			1200	VSR-210S FC
				VDV39			3000	VSR-910S
Hydrogen Bromide (HBr)	155	VDV33 1/4"	55	VDV32 1/4"	1	VSR-510SH	1	VSR-510H
					30	VSR-410S	2	VSR-510H HF
	190	VDV33 1/2"	95	VDV32 1/2"	50	VSR-210SH	30	VSR-410S
		VDV33 1/4"					50	VSR-210SH
Hydrogen Chloride (HCl)	350	VDV33 1/4"	75	VDV32 1/4"	2	VSR-510SH	8	VSR-510H
					90	VSR-410S	20	VSR-510H HF
	500	VDV33 1/2"	150	VDV32 1/2"	150	VSR-210SH	40	VSR-410SH
		VDV33 1/4"			600	VSR-210SH HF	85	VSR-210SH
	2000	VDV38	850	VDV37 PC	2000	VSR-910S	160	VSR-210SH HF
				VDV37 M			300	VSR-210SH FC
				VDV39			800	VSR-910SH

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Fluorine Mixtures (20% maximum F_2)	185	VDV33 1/4"	90	VDV32 1/4"	5	VSR-510SH	5	VSR-510H
					50	VSR-510SH HF	10	VSR-510H HF
	225	VDV33 1/2"	160	VDV32 1/2"			50	VSR-410SH
		VDV33 1/4"						
Germane (GeH_4)	10	VDV32 1/4"	4	VDV32 1/4"	1	VSR-100S	1	VSR-100S
		VDV33 1/4"			7	VSR-410S-VC2	7	VSR-410S-VC2
	18	VDV32 1/2"	7	VDV32 1/2"				
Germane Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"	50	VSR-410S	50	VSR-410S
		VDV33 1/4"						
Halocarbon 12 (CCl_2F_2)	55	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
							50	VSR-410S
Halocarbon 12B2 (CBr_2F_2)	15	VDV32 1/2"	15	VDV32 1/2"	5	VSR-410SA	5	VSR-410S-VC2
Halocarbon 13 ($CClF_3$)	140	VDV33 1/4"	40	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
	170	VDV33 1/2"	70	VDV32 1/2"			50	VSR-410S
		VDV33 1/4"						
Halocarbon 13B1 ($CBrF_3$)	110	VDV32 1/4"	35	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
	190	VDV32 1/2"	65	VDV32 1/2"			50	VSR-410S
Halocarbon 14 (CF_4)	10	VDV33 1/4"	50	VDV32 1/4"	10	VSR-510S	5	VSR-100S
					40	VSR-510S HF	15	VSR-100S HF
	200	VDV33 1/2"	100	VDV32 1/2"	80	VSR-510S HF	30	VSR-410S
		VDV33 1/4"			500	VSR-210S	60	VSR-210S
	600	VDV38H	500	VDV37 PC			100	VSR-210S HF
				VDV37 M			250	VSR-210S FC
				VDV39			500	VSR-910S
Halocarbon 21 ($CHCl_2F$)	25	VDV32 1/2"	15	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Halocarbon 23 (CHF_3)	115	VDV33 1/4"	145	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					50	VSR-410S	20	VSR-100S HF
	140	VDV33 1/2"	250	VDV32 1/2"			50	VSR-410S
		VDV33 1/4"						
Halocarbon 32 (CH_2F_2)	140	VDV33 1/4"	55	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	6	VSR-100S HF
	175	VDV33 1/2"	100	VDV32 1/2"	75	VSR-210S	50	VSR-410S
							75	VSR-210S
Halocarbon 114 (C_2ClF_4)	30	VDV32 1/2"	25	VDV32 1/2"	7	VSR-410S-VC2	1	VSR-100S
							7	VSR-410S-VC2
Halocarbon 115 (C_2ClF_5)	60	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
					75	VSR-210S	50	VSR-410S
							75	VSR-210S
Halocarbon 116 (C_2F_6)	60	VDV33 1/4"	40	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	10	VSR-100S HF
	100	VDV33 1/2"	80	VDV32 1/2"	75	VSR-210S	25	VSR-410S
		VDV33 1/4"			125	VSR-210S HF	50	VSR-210S
	275	VDV38	400	VDV37 PC			90	VSR-210S HF
				VDV37 M				
				VDV39			175	VSR-210S FC
							450	VSR-910S

Pressure Regulator and Valve Selection Guide

Process Gas	Max. Flow (slpm)	Source Valves UA/UB/UC	Max. Flow (slpm)	Distribution Valves UA/UB/UC	Max. Flow (slpm)	Source Regulator UA/UB/UC	Max. Flow (slpm)	Distribution Regulator UA/UB/UC
Acetylene (C_2H_2)	200	VDV33 1/4"	25	VDV32 1/4"	3	VSR-510S	3	VSR-100S
			45	VDV32 1/2"	50	VSR-410S	6	VSR-100S HF
	280	VDV33 1/2"	400	VDV37 PC	75	VSR-210S	50	VSR-410S
				VDV37 M			75	VSR-210S
				VDV39			95	VSR-210S HF
Air	150	VDV33 1/4"	90	VDV32 1/4"	30	VSR-510S	30	VSR-100S
			160	VDV32 1/2"	100	VSR-510S HF	50	VSR-100S HF
	250	VDV33 1/2"		VDV37 M	200	VSR-410S	150	VSR-410S
			890	VDV37 PC	800	VSR-210S	400	VSR-210S
	500	VDV33 1/2"		VDV37 M			600	VSR-210S HF
				VDV39				
Ammonia (NH_3)	250	VDV32 1/4"	100	VDV32 1/4"	5	VSR-510S	5	VSR-100S
		VDV33 1/4"			50	VSR-410S	30	VSR-100S HF
	450	VDV32 1/2"	225	VDV32 1/2"	75	VSR-210S	60	VSR-410S
					400	VSR-210S	125	VSR-210S
	1000	VDV38	1000	VDV37 PC	600	VSR-210S HF	250	VSR-210S HF
				VDV37 M	1100	VSR-910S	500	VSR-210S FC
				VDV39			1000	VSR-910S
Argon (Ar)	200	VDV33 1/4"	80	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					100	VSR-510S HF	25	VSR-100S HF
	350	VDV33 1/2"	150	VDV32 1/2"	250	VSR-510S HF	50	VSR-410S
		VDV33 1/4"			600	VSR-210S	100	VSR-210S
	1000	VDV38H	800	VDV37 PC			200	VSR-210S HF
				VDV37 M			400	VSR-210S FC
				VDV39			1000	VSR-910S
Arsine (AsH_3)	140	VDV32 1/4"	55	VDV32 1/4"	5	VSR-510S	5	VSR-100S
		VDV33 1/4"			40	VSR-410S	20	VSR-100S HF
	240	VDV32 1/2"	95	VDV32 1/2"				
Arsine Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	15	VSR-510S	15	VSR-100S
					50	VSR-510S HF	50	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"	150	VSR-410S	150	VSR-410S
		VDV33 1/4"						
Boron Trichloride (BCl_3)	20	VDV32 1/2"	15	VDV32 1/2"	6	VSR-410S-VC2	6	VSR-410S-VC2
Boron Trichloride Mix (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	15	VSR-510S	15	VSR-100S
					60	VSR-410S	30	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"			60	VSR-410S
		VDV33 1/4"						
Boron Trifluoride (BF_3)	115	VDV33 1/4"	60	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					25	VSR-410S	10	VSR-100S HF
	145	VDV33 1/2"	100	VDV32 1/2"			25	VSR-410S
		VDV33 1/4"						
Boron 11 Trifluoride ($11BF_3$)	115	VDV33 1/4"	60	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					25	VSR-410S	10	VSR-100S HF
	145	VDV33 1/2"	100	VDV32 1/2"			25	VSR-410S
		VDV33 1/4"						
Butadiene (C_4H_6)	60	VDV32 1/2"	60	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					40	VSR-410S	5	VSR-100S HF

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Hydrogen Chloride Mixtures (Nitrogen Balance)	210	VDV33 1/4"	105	VDV32 1/4"	10	VSR-510SH	10	VSR-510H
					20	VSR-510SH HF	20	VSR-510H HF
	265	VDV33 1/2"	190	VDV32 1/2"	40	VSR-410S	40	VSR-410SH
		VDV33 1/4"						
Hydrogen Fluoride (HF)	20	VDV32 1/2"	20	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Hydrogen Selenide (H_2 Se)	125	VDV32 1/4"	55	VDV32 1/4"	5	VSR-510S	5	VSR-100S
		VDV33 1/4"			40	VSR-410S	20	VSR-100S HF
	215	VDV32 1/2"	95	VDV32 1/2"			40	VSR-410S
Hydrogen Selenide Mixtures (Nitrogen Balance)	185	VDV33 1/4"	90	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	225	VDV33 1/2"	160	VDV32 1/2"	50	VSR-410S	50	VSR-410S
		VDV33 1/4"						
Hydrogen Sulfide (H_2 S)	210	VDV33 1/4"	80	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					40	VSR-410S	10	VSR-100S HF
	260	VDV33 1/2"	140	VDV32 1/2"			40	VSR-410S
		VDV33 1/4"						
Krypton (Kr)	105	VDV33 1/4"	50	VDV32 1/4"	20	VSR-510S	20	VSR-100S
					60	VSR-410S	30	VSR-100S HF
	130	VDV33 1/2"	90	VDV32 1/2"			60	VSR-410S
		VDV33 1/4"						
Methane (CH_4)	245	VDV33 1/4"	120	VDV32 1/4"	10	VSR-510S	10	VSR-100S
					20	VSR-510S HF	20	VSR-100S HF
	295	VDV33 1/2"	210	VDV32 1/2"	40	VSR-410S	40	VSR-410S
		VDV33 1/4"						
Methanol (CH_3 OH)	70	VDV32 1/2"	40	VDV32 1/2"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
Methyl Bromide (CH_3 Br)	25	VDV32 1/2"	15	VDV32 1/2"	5	VSR-410S-VC2	5	VSR-410S-VC2
Methyl Chloride (CH_3Cl)	60	VDV32 1/2"	45	VDV32 1/2"	1	VSR-100S	10	VSR-410S-VC2
					10	VSR-410S-VC2		
Methylsilane (CH_3 SiH_3)	200	VDV32 1/4"	70	VDV32 1/4"	3	VSR-510S	3	VSR-100S
					50	VSR-410S	5	VSR-100S HF
	350	VDV32 1/2"	120	VDV32 1/2"	75	VSR-210S	50	VSR-410S
							75	VSR-210S
Methyl Fluoride (CH_3 F)	400	VDV33 1/4"	120	VDV32 1/4"	5	VSR-510S	5	VSR-100S
					50	VSR-410S	10	VSR-100S HF
	490	VDV33 1/2"	200	VDV32 1/2"			50	VSR-410S
		VDV33 1/4"						
Neon (Ne)	215	VDV33 1/4"	110	VDV32 1/4"	20	VSR-510S	20	VSR-100S
					40	VSR-510S HF	40	VSR-100S HF
	260	VDV33 1/2"	190	VDV32 1/2"	300	VSR-210S	100	VSR-410S
		VDV33 1/4"						
Nitrogen (N_2)	250	VDV33 1/4"	100	VDV32 1/4"	50	VSR-510S	25	VSR-100S
					50	VSR-710S	50	VSR-100S HF
	400	VDV33 1/2"	200	VDV32 1/2"	250	VSR-510S HF	150	VSR-410S
		VDV33 1/4"			1000	VSR-210S	250	VSR-210S
	1000	VDV38H	1000	VDV37 PC			300	VSR-210S HF
				VDV39			400	VSR-210S FC
							1000	VSR-910S

Product Warranty Service

1. Warranty Term

One year after purchase. For any malfunction of a product purchased from VIGOUR that occurs during the warranty term as a result of failure, at the time of delivery, to fulfill the specifications intended, VIGOUR will repair or replace the product at no charge.

2. Range of Warranty

The warranty is limited to our products that were produced at and delivered from VIGOUR.

Regardless of the warranty term, this warranty does not cover troubles or accidents, or any customer's opportunity loss, lost profit, secondary damage or damage to anything other than our products, as well as replacement work, readjustment of local machinery or equipment or trial operation by the customer. Safety management associated with the use of a product purchased from VIGOUR and peripheral equipment will be the responsibility of the user.

[Exclusions]

The warranty does not cover any of the following cases, even if it occurs during the term of the warranty.

1) Cases where failure occurs resulting from the replacement (maintenance) of parts by a person other than a VIGOUR engineer.
2) Cases where failure occurs due to a natural disaster or force majeure.
3) Cases where failure occurs due to misuse of the product or not taking the required precautions in handling the product.
4) Cases where the product is used or stored in an unsuitable environment.
5) Cases where the product is used for purposes other than the designated objectives, the product is used at a range exceeding the range of conditions specified in the design, or a purchased product is modified.
6) Cases where corrosion and failure occurs due to external factors or a corrosive liquid.
7) Any other case judged to be outside of the responsibility of VIGOUR.

VIGOUR

we offer solutions regarding your ideas!

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Scan the QR code to get the product electronic catalog!

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